

April 30, 2021

CERTIFIED: 7007 3020 0000 4656 2934

Department of Environmental Quality Office of Environmental Compliance Enforcement Division P.O. Box 4312 Baton Rouge, LA 70821-4312

Re: NSPS Excess Emissions & CEM Performance Report – 1st Quarter 2021
Valero Refining - Meraux LLC, Agency Interest # 1238
2235 Jacob Drive, St. Bernard Parish, Meraux, LA
Title V Permit Numbers: 2500-00001-V17

Gentlemen,

Valero Refining, Meraux LLC is submitting this Excess Emissions and Monitoring Systems Reports, per LAC 33:III, Chapter 30, 40 CFR 60.7(c), 40 CFR 60.108a(d) and 40 CFR 63.1575 for the First Quarter 2021.

For this reporting period, no CEMS had excess emissions greater than 1% of the total operating time and the NOx and O_2 CEMS on Boiler B-6 (EPN 3-00, EQT 0048) had downtime greater than 5% of the total operating time. Due to difficulties in repairing or replacing CEMS of this age, a temporary rental NOx and O_2 analyzer was installed on Boiler B-6 on 2/5/21. Valero will replace the NOx and O_2 CEMS on Boiler B-5 and B-6 and expects to complete this work in the 2nd Quarter 2021.

Enclosed are the Data Assessment Reports for the appropriate CEMs and information required by NSPS Subpart Ja, 40 CFR 60.108a(d). Subpart Ja root cause and corrective action analysis reports are included with this submittal. Updates to previously submitted Subpart Ja root cause and corrective action analysis reports are also included if corrective actions were completed in this reporting period.

Should you have any questions regarding this submission, please contact Mr. Justin Stubbe at (504) 271-4141.

I certify, based on information and belief formed after reasonable inquiry, the statements and information in this document are true, accurate, and complete.

Regards,

llwan 4/22/21

Leslie Sullivan Vice President and General Manager Meraux Refinery

Enclosures

cc: Mr. Brian Tusa, LDEQ SE Regional Office, New Orleans, LA

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average</u>

Monitor Manufacturer and Model No.: Brimstone SGX-231(SO₂)/Servomex Oxy 1800(O₂)

Date of Latest CMS Certification or Audit: CGA on 1/19/21

Process Unit(s) Description: <u>#2 SRU Incinerator (EPN 1-93, EQT 0019)</u>

Total source operating time in reporting period: 2,096 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	11	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	4	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	15	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.7 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB AO2000 Uras 26(SO₂)/ Magnos 206 (O₂)</u>

Date of Latest CMS Certification or Audit: CGA on 2/17/21

Process Unit(s) Description: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>

Total source operating time in reporting period: 2,043 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: ____

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average</u>

Monitor Manufacturer and Model No.: Ametek, #4661

Date of Latest CMS Certification or Audit: CGA on 1/12/21

Process Unit(s) Description: <u>Area 1 Fuel Drum for Boiler TB-01 (EPN 1-06, EQT 0010); Boiler B-7 (EPN 1-07, EQT 0011); MDH</u> <u>Product and Fractionator Heaters (EPN 2-92, EQT 0033); DHT Charge Heater (EPN 5-73, EQT 0058)</u>

Total source operating time in reporting period: EQT 0010-2,159 hours, EQT 0011-1,724 hours, EQT 0033-1,661 hours, EQT 0058-2,033 hours

Emissions Data Summary ¹				
1. Duration of excess emissions in reporting period due to:	EQT 0010 (hours)	EQT 0011 (hours)	EQT 0033 (hours)	EQT 0058 (hours)
a. Startup/shutdown	0	0	0	0
b. Control equipment problems	0	0	0	0
c. Process problems	0	0	0	0
d. Other known causes	0	0	0	0
e. Unknown causes	0	0	0	0
2. Total duration of excess emission	0	0	0	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %	0.0 %	0.0 %

CMS Performance Summary ¹				
1. CMS downtime in reporting period due to:	EQT 0010 (hours)	EQT 0011 (hours)	EQT 0033 (hours)	EQT 0058 (hours)
a. Monitor equipment malfunctions	0	0	0	0
b. Non-Monitor equipment malfunctions	0	0	0	0
c. Quality assurance calibration	0	0	0	0
d. Other known causes	0	0	0	0
e. Unknown causes	0	0	0	0
2. Total CMS Downtime	0	0	0	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	0.0 %	0.0 %	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

 2 For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in §60.7(c) shall be submitted. (Percentage based on the lowest operating time.)

SUMMARY REPORT - GASEOUS AND OPACITY EXCESS EMISSIONS AND

MONITORING SYSTEMS PERFORMANCE

(per 40 CFR 60.7(d))

Pollutant: H_2S

Applicable NSPS Subpart: J

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Subpart J: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 1/14/21

Process Unit(s) Description: Area 2 Fuel Drum for: Vacuum Heater (EPN 1-76, EQT 0013); No.1 Crude Heater (EPN 12-72A, EQT 0022); NHT Debut Reboiler (EPN 15-72, EQT 0024); NHT Depent Reboiler (EPN 16-72 EQT 0027); Platformer Charge Heater (EPN 17-72 a,b,c, EQT 0028); Platformer Debut Reboiler (EPN 19-72, EQT 0029); ROSE Heater (EPN 1-80, EQT 0014)

Total source operating time in reporting period: <u>EQT 0013-2,070 hours; EQT 0022-2,080 hours; EQT 0024-1,921 hours; EQT 0027-1,947 hours; EQT 0028-2,020 hours; EQT 0029-1,911 hours; EQT 0014-2,159 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	All EQT's (hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0%	

CMS Performance Summary ¹				
1. CMS downtime in reporting period due to:	EQT 0028 (hours)	EQT 0027 (hours)	EQT 0014 (hours)	All Other EQT's (hours)
a. Monitor equipment malfunctions	0	0	0	0
b. Non-Monitor equipment malfunctions	0	0	0	0
c. Quality assurance calibration	0	0	0	0
d. Other known causes	1	2	25	0
e. Unknown causes	0	0	0	0
2. Total CMS Downtime	1	2	25	0
3. Total duration of CMS Downtime x (100) [Total source operating	0.0 %	0.1 %	1.2 %	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Subpart Ja: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average and 60 ppm on a 365 day</u> rolling average.

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 1/14/21

Process Unit(s) Description: Area 2 Fuel Drum for: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater

(EPN 1-17, EQT 0159)

Total source operating time in reporting period: EQT 0127-1,806 hours; EQT 0159-1,998 hours

Emissions Data Summary ¹			
1. Duration of excess emissions in reporting period due to:	EQT 0127 (hours)	EQT 0159 (hours	
a. Startup/shutdown	0	0	
b. Control equipment problems	0	0	
c. Process problems	0	0	
d. Other known causes	0	0	
e. Unknown causes	0	0	
2. Total duration of excess emission	0	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %	

CMS Performance Summary ¹			
1. CMS downtime in reporting period due to:	EQT 0127 (hours)	EQT 0159 (hours	
a. Monitor equipment malfunctions	0	0	
b. Non-Monitor equipment malfunctions	0	0	
c. Quality assurance calibration	0	0	
d. Other known causes	0	0	
e. Unknown causes	0	0	
2. Total CMS Downtime	0	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H_2S

Applicable NSPS Subpart: ____

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 1/14/21

Process Unit(s) Description: Area 4 Fuel Drum for Merox Disulfide Separator to Platformer Charge Heater

Total source operating time in reporting period: <u>1,067 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: ____

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 1/12/21

Process Unit(s) Description: Area 6 Fuel Drum for Hydrocracker & Hydrotreater Charge Heaters (EPN 1-00, EQT 0009)

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: ____

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 1/21/21

Process Unit(s) Description: Area 6 Fuel Drum for Boiler B-5 (EPN 2-00, EQT 0030) and Boiler B-6 (EPN 3-00, EQT 0048)

Total source operating time in reporting period: EQT 0030-2,082 hours; EQT 0048-0 hours³

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	EQT 0030 (hours)	EQT 0048 (hours)
a. Startup/shutdown	0	0
b. Control equipment problems	0	0
c. Process problems	0	0
d. Other known causes	0	0
e. Unknown causes	0	0
2. Total duration of excess emission	0	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	EQT 0030 (hours)	EQT 0048 (hours)
a. Monitor equipment malfunctions	0	0
b. Non-Monitor equipment malfunctions	0	0
c. Quality assurance calibration	0	0
d. Other known causes	0	0
e. Unknown causes	0	0
2. Total CMS Downtime	0	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

³Boiler B-6 ran on purchased natural gas for the entire Quarter.

 $^{^{2}}$ For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in §60.7(c) shall be submitted.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O2)</u>

Date of Latest CMS Certification or Audit: CGA on 1/26/21

Process Unit(s) Description: Boiler B-5 (EPN 2-00, EQT 0030)

Total source operating time in reporting period: 2,082 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: 1/1/21 – 2/5/21: ABB Limas11(NOx), Magnos27 (O₂)

2/5/21 - 3/31/21: CAI NOxygen 700 Series

Date of Latest CMS Certification or Audit: CGA on 3/31/21

Process Unit(s) Description: Boiler B-6 (EPN 3-00, EQT 0048)

Total source operating time in reporting period: 2,093 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	72
d. Other known causes	37
e. Unknown causes	77
2. Total CMS Downtime	186
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	8.9 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>Thermo Environmental 42i (NOx)/(O2)</u>

Date of Latest CMS Certification or Audit: CGA on 1/20/21

Process Unit(s) Description: Boiler TB-01 (EPN 1-06, EQT 0010)

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	2	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	2	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.1 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Nitrogen Oxide corrected to 0% O2 shall not exceed 40 ppm on a 30-day rolling average

Monitor Manufacturer and Model No.: Thermo Environmental 42i (NOx)/(O2)

Date of Latest CMS Certification or Audit: CGA on 1/7/21

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

Total source operating time in reporting period: 1,806 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	2
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	2
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.1 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average

Monitor Manufacturer and Model No.: ABB Limas11(NOx), Magnos27 (O₂)

Date of Latest CMS Certification or Audit: CGA on 2/15/21

Process Unit(s) Description: <u>NHT Charge Heater (EPN 1-17, EQT 0159)</u>

Total source operating time in reporting period: 1,998 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: ABB Limas11(NOx), Magnos27 (O₂)

Date of Latest CMS Certification or Audit: CGA on 1/19/21

Process Unit(s) Description: No.1 Crude Heater (EPN 12-72A, EQT 0022)

Total source operating time in reporting period: 2,080 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: ABB Limas11(NOx), Magnos27 (O₂)

Date of Latest CMS Certification or Audit: CGA on 2/18/21

Process Unit(s) Description: MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033)

Total source operating time in reporting period: 1,661 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 1/13/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 1/13/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 1/13/21

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 1/6/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	1
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	1
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 1/6/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	1
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	1
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 1/6/21

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	2
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	2
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.1 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	102
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	3
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	105
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	4.9 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	4
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	4
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.2 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,159 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	5
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	5
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.2 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

On 2/5/21, a temporary rental NOx/O₂ CEMS was installed on Boiler B-6 (EPN 3-00, EQT 0048) due to intermittent erratic readings of the O₂ analyzer preventing the existing monitoring system from providing emissions data for a minimum of 75 percent of the operating hours in each steam generating unit operating days, in at least 22 of 30 successive steam generating unit operating days. This temporary rental CEMS was installed as a standby monitoring system in accordance with 40 CFR 60.48b (f). Due to the age of these CEMS installations and difficulties acquiring a replacement O₂ analyzer for a model that is no longer in production or integrating a new O₂ analyzer into the existing system, Valero has elected to install new NOx/O₂ CEMS on Boiler B-6 and Boiler B-5 and expects to complete this work in the 2nd Quarter 2021.

Additionally, Valero discovered an error in our equipment records and has been incorrectly reporting the manufacturer and model number for the O_2 analyzer on the #2 SRU Incinerator (EPN 1-93, EQT 0019). This report has been corrected to indicate the Servomex Oxy 1800 that was installed in 2008.

For all other CMS covered in this report, no changes were made in the 1st Quarter 2021 to CMS, process, or controls.

I certify that the information contained in this report is true, accurate, and complete.

Patnoad

Signature

Env Enginees

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average</u>

Monitor Manufacturer and Model No.: Brimstone SGX-231(SO₂)/Servomex Oxy 1800(O₂)

Date of Latest CMS Certification or Audit: CGA on 1/19/21

Process Unit(s) Description: #2 SRU Incinerator (EPN 1-93, EQT 0019)

Total source operating time in reporting period: 2,096 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 12- HRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	Ja CMS PERFORMANCE ¹									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
1/19/21	13:00	14:00	1	SO ₂ and O ₂ Cylinder Gas Audits.	N/A					
2/4/21	11:00	13:00	2	Offline for sample system maintenance. Blew out sample line, rodded out probe, and replaced filters.	Calibrated and returned to service.					
2/5/21	10:00	11:00	1	Adjusted for calibration drift.	N/A					
3/7/21	02:00	13:00	11	SO ₂ lamp failed.	Replaced SO ₂ lamp, calibrated and returned to service.					
TOTAL			15							

¹In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: ABB AO2000 Uras 26(SO2)/ Magnos 206 (O2)

Date of Latest CMS Certification or Audit: CGA on 2/17/21

Process Unit(s) Description: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>

Total source operating time in reporting period: 2,043 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 12- HRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	Ja CMS PERFORMANCE ¹									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
None.										
TOTAL			0							

¹In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average and 60 ppm on a 365 day rolling average

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 1/14/21

Process Unit(s) Description: <u>Area 2 Fuel Drum for</u>: <u>Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)</u>; <u>NHT Charge Heater</u> (EPN 1-17, EQT 0159)

Total source operating time in reporting period: EQT 0127-1,806 hours; EQT 0159-1,998 hours

	Ja EXCESS EMISSIONS – Both EQT's								
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action			
None.									
TOTAL			0						

Ja CMS PERFORMANCE ¹ – Both EQT's								
Date	Start	End	Duration (hours)	Cause	Corrective Action			
None.								
TOTAL			0					

¹In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: 1/1/21 – 2/5/21: ABB Limas11(NOx), Magnos27 (O₂)

2/5/21 - 3/31/21: CAI NOxygen 700 Series

Date of Latest CMS Certification or Audit: CGA on 3/31/21

Process Unit(s) Description: Boiler B-6 (EPN 3-00, EQT 0048)

Total source operating time in reporting period: 2,093 hours

	EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 30- DRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	CMS PERFORMANCE									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
1/6/21	09:00		- 74	Intermittent erratic readings on the O ₂ analyzer prevented recording at least one data point in each of the 15-	Valero consulted with the manufacturer and determined that the erratic behavior of the O_2 analyzer indicated imminent					
2/5/21		18:00	74	minute quadrants of the hour in accordance with 40 CFR 60.13(h)(2)(i).	require of the analyzer and would require complete replacement. Due to the difficulty in obtaining a replacement analyzer that was no					
1/22/21	08:00		72	Out of control due to intermittent erratic readings on the O ₂ analyzer	longer in production or integrating a new analyzer into the existing system, Valero installed a temporary rental					
1/25/21		08:00	12	preventing measurement and recording of daily calibration checks.	analyzer system on $2/5/21$ and will install a new analyzer system in the 2^{nd} Quarter 2021.					
2/8/21	06:00	09:00	3	Rental NOx analyzer air supply bottle empty due to tubing leak.	Leak repaired and new air bottle installed.					
2/13/21	21:00		37	Rental NOx and O2 analyzers offline	New sample pump acquired from rental					
2/15/21		10:00	37	due to sample pump failure.	company and installed.					
TOTAL			186							

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: Thermo Environmental 42i (NOx)/(O2)

Date of Latest CMS Certification or Audit: CGA on 1/7/21

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

Total source operating time in reporting period: <u>1,806 hours</u>

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 30- DRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	Ja CMS PERFORMANCE ¹								
Date	Start	End	Duration (hours)	Cause	Corrective Action				
1/7/21	08:00	09:00	1	NOv and O. Cylindar Cas Audits					
1/7/21	10:00	11:00	1	NOX and O ₂ Cynnder Gas Audus.					
TOTAL			2						

¹ In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O2 shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: ABB Limas11(NOx), Magnos27 (O2)

Date of Latest CMS Certification or Audit: CGA on 2/15/21

Process Unit(s) Description: <u>NHT Charge Heater (EPN 1-17, EQT 0159)</u>

Total source operating time in reporting period: 1,998 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 30- DRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	Ja CMS PERFORMANCE ¹								
Date	Start	End	Duration (hours)	Cause	Corrective Action				
None.									
TOTAL			0						

¹ In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 1/13/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,159 hours

Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action			
None.									
TOTAL			0						

Ja CMS PERFORMANCE ²							
Date	Start	End	Duration (hours)	Cause	Corrective Action		
None.							
TOTAL			0				

¹Due to the physical arrangement of the headers supplying the North Flare Stack (EPN 20-72, EQT 0035), two analyzers are required to measure H_2S concentration of the gas combusted in the North Flare. Conservatively, excess emission on either of these analyzers will be considered excess emissions at the North Flare. However, the CEMS performance will be tracked separately.

²In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 1/13/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,159 hours

Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action			
None.									
TOTAL			0						

Ja CMS PERFORMANCE ²							
Date	Start	End	Duration (hours)	Cause	Corrective Action		
None.							
TOTAL			0				

¹Due to the physical arrangement of the headers supplying the North Flare Stack (EPN 20-72, EQT 0035), two analyzers are required to measure H_2S concentration of the gas combusted in the North Flare. Conservatively, excess emission on either of these analyzers will be considered excess emissions at the North Flare. However, the CEMS performance will be tracked separately.

 2 In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 1/13/21

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,159 hours

Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action			
None.									
TOTAL			0						

Ja CMS PERFORMANCE ²							
Date	Start	End	Duration (hours)	Cause	Corrective Action		
None.							
TOTAL			0				

¹ In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 1/6/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,159 hours

Ja CMS PERFORMANCE ¹								
Date	Start	End	Duration (hours)	Cause	Corrective			
			(nours)		Action			
1/6/21	09:00	10:00	1	Cylinder Gas Audit.	N/A.			
TOTAL			1					

¹ In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.
(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 1/6/21

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,159 hours

Ja CMS PERFORMANCE ¹					
DateStartEndDuration (hours)Cause				Corrective Action	
1/6/21	09:00	10:00	1	Cylinder Gas Audit.	N/A.
TOTAL			1		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 1/6/21

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,159 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
1/6/21	09:00	10:00	1	Cylinder Gas Audit.	N/A.
1/15/21	11:00	12:00	1	Adjusted for calibration drift.	N/A.
TOTAL			2		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,159 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
2/3/21	11:00	14:00	3	Annual preventative maintenance.	N/A.
3/20/21	09:00	15:00	102	Flowmeter offline due to an internal electronics failure. Flowmeter failed to zero flow and the failure was not detected until flaring occurred that should have been detected by this flowmeter.	Once Valero was aware of the failure, the failed component was replaced and the flowmeter was returned to service.
TOTAL			105		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: <u>N/A</u>

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,159 hours

Ja CMS PERFORMANCE ¹					
DateStartEndDuration (hours)Cause			Corrective Action		
2/2/21	11:00	15:00	4	Annual preventative maintenance.	N/A.
TOTAL			4		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,159 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
2/2/21	16:00	21:00	5	Annual preventative maintenance.	N/A.
TOTAL			5		

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From 1/1/21 to 3/31/21

Date submitted: <u>4/30/21</u>

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: Brimstone SGX-231(SO₂)/Servomex Oxy 1800(O₂)

Source unit: #2 SRU Incinerator (EPN 1-93, EQT 0019)

CEM Sampling Location: #2 SRU Incinerator (#1-93)

CEM Span Value: Sulfur Dioxide 500 ppm; Oxygen 25%

I. ACCURACY ASSESSMENT RESULTS (CGA):

	SO ₂ #1	SO ₂ #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	<u>(high scale)</u>
Date of Audit	1/19/21	1/19/21	1/19/21	1/19/21
Audit Gas Cylinder No.	SG9150051BAL	CC125741	CC483689	SG9152263BAL
Date of Audit Gas Cert.	5/27/16	5/27/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	124.9 ppmv	274.5 ppmv	5.99 vol %	10.05 vol %
CEM Response Value	130.7 ppmv	275.3 ppmv	6.10 vol %	10.07 vol %
Accuracy	4.6%	0.3%	1.8%	0.2%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: SO₂
Applicable NSPS Subpart: __Ja__
Reporting period dates: From _1/1/21 to _3/31/21_
Date submitted: _4/30/21_
Company: Valero Refining - Meraux LLC_
Address: _2500 East St. Bernard Highway, Meraux, LA 70075_
Emission Limitation: _SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.
Monitor Manufacturer and Model No.: _ABB AO2000 Uras 26(SO2)/ Magnos 206 (O2)_
Source unit: _#3 SRU Incinerator (EPN 5-00, EQT 0079)_
CEM Sampling Location: _#3 SRU Incinerator (#5-00)_
CEM Span Value: _Sulfur Dioxide 500 ppm; Oxygen 25%_

I. ACCURACY ASSESSMENT RESULTS (CGA):

	SO ₂ #1	SO ₂ #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	2/17/21	2/17/21	2/17/21	2/17/21
Audit Gas Cylinder No.	XC022957B	CC94008	CC483694	EB0063979
Date of Audit Gas Cert.	5/27/16	5/27/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	125.3 ppmv	275.3 ppmv	5.99 vol %	9.98 vol %
CEM Response Value	123.9 ppmv	275.3 ppmv	5.92 vol %	9.95 vol %
Accuracy	1.1%	0.0%	1.2%	0.3%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S
Applicable NSPS Subpart: __J_
Reporting period dates: From _1/1/21_to _3/31/21_
Date submitted: _4/30/21_
Company: Valero Refining - Meraux LLC_
Address: _2500 East St. Bernard Highway, Meraux, LA 70075_
Emission Limitation: __Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.__
Monitor Manufacturer and Model No.: __Ametek 4661_
Source Unit: __Area 1 Fuel Drum for Boiler TB-01 (EPN 1-06, EQT 0010); Boiler B-7 (EPN 1-07, EQT 0011); MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033); DHT Charge Heater (EPN 5-73, EQT 0058)_
CEM Sampling Location: __Area 1 Fuel Drum_
CEM Span Value: _Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	$H_2S #2$
	(low scale)	<u>(high scale)</u>
Date of Audit	1/12/21	1/12/21
Audit Gas Cylinder No.	LL41203	BLM001397
Date of Audit Gas Cert.	9/24/19	9/24/19
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	75.6	163.7
CEM Response Value (ppmv)	77.0	162.7
Accuracy	1.9%	0.6%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H_2S

Applicable NSPS Subpart: <u>J and Ja</u> (Benzene Recovery Unit Reboiler Subject to Ja)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average(J and Ja) and 60 ppm on a 365 day

rolling average (Ja only)

Monitor Manufacturer and Model No.: Ametek 4661

Source Unit: Area 2 Fuel Drum for: No.1 Crude Heater (EPN 12-72A, EQT 022); ROSE Heater (EPN 1-80, EQT 0014); Vacuum Heater (EPN 1-76, EQT 0013); Platformer Charge Heater (EPN 17-72 a,b,c, EQT 0028); Platformer Debut Reboiler (EPN 19-72, EQT 0029); NHT Charge Heater (EPN 14-72, EQT 0023); NHT Debut Reboiler (EPA 15-72, EQT 0024); NHT Depent Reboiler (EPA 16-72, EQT 0027); Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater (EPN 1-17, EQT 0159)

CEM Sampling Location: Area 2 Fuel Drum

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H_2S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	1/14/21	1/14/21
Audit Gas Cylinder No.	CC58723	APL001013
Date of Audit Gas Cert.	9/18/19	9/18/19
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	77.1	177.6
CEM Response Value (ppmv)	78.4	175.3
Accuracy	1.7%	1.3%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: ____

Reporting period dates: From 1/1/21 to 3/31/21

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.

Monitor Manufacturer and Model No.: Ametek 4661

Process Unit(s) Description: Area 4 Fuel Drum for Merox Disulfide Separator to Platformer Charge Heater

CEM Sampling Location: Area 4 Fuel Drum

CEM Span Value: <u>Hydrogen Sulfide</u>, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	$H_2S #2$
	(low scale)	<u>(high scale)</u>
Date of Audit	1/14/21	1/14/21
Audit Gas Cylinder No.	XL000609B	LL62684
Date of Audit Gas Cert.	9/24/19	9/24/19
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	75.6	165.5
CEM Response Value (ppmv)	74.3	160.3
Accuracy	1.7%	3.1%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S Applicable NSPS Subpart: __J_ Reporting period dates: From <u>1/1/21 to 3/31/21</u> Date submitted: <u>4/30/21</u> Company: <u>Valero Refining - Meraux LLC</u> Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u> Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u> Monitor Manufacturer and Model No.: <u>Ametek 4661</u> Process Unit(s) Description: <u>Area 6 Fuel Drum for Hydrocracker & Hydrotreater Charge Heaters (EPN 1-00, EQT 0009)</u> CEM Sampling Location: <u>Area 6 Fuel Drum</u> CEM Span Value: <u>Hydrogen Sulfide, 300 ppm</u>_

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	1/12/21	1/12/21
Audit Gas Cylinder No.	BLM001939	LL71653
Date of Audit Gas Cert.	9/24/19	9/24/19
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	75.3	165.9
CEM Response Value (ppmv)	78.3	163.7
Accuracy	4.0%	1.3%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S Applicable NSPS Subpart: __J Reporting period dates: From <u>1/1/21 to 3/31/21</u> Date submitted: <u>4/30/21</u> Company: <u>Valero Refining - Meraux LLC</u> Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u> Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u> Monitor Manufacturer and Model No.: <u>Ametek 4661</u> Process Unit(s) Description: <u>Area 6 Fuel Drum for Boilers B-5 (EPN 2-00, EQT 0030) and B-6 (EPN 3-00, EQT 0048)</u> CEM Sampling Location: <u>Area 6 Fuel Drum</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	1/21/21	1/21/21
Audit Gas Cylinder No.	ALM040395	ALM040542
Date of Audit Gas Cert.	9/18/19	9/18/19
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	75.0	175.7
CEM Response Value (ppmv)	71.3	164.7
Accuracy	4.9%	6.3%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Db

Reporting period dates: From 1/1/21 to 3/31/21

Date submitted: <u>4/30/21</u>

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: ABB Limas11(NO_x), Magnos27 (O₂)

Process Unit(s) Description: Boiler B-5 (EPN 2-00, EQT 0030)

CEM Sampling Location: Boiler B-5

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	1/26/21	1/26/21	1/26/21	1/26/21
Audit Gas Cylinder No.	BLM003457	LL64747	CC483685	LL167062
Date of Audit Gas Cert.	10/4/19	5/3/16	5/23/16	1/28/14
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.3 ppmv	54.5 ppmv	6.00 vol %	10.01 vol %
CEM Response Value	25.9 ppmv	54.2 ppmv	6.20 vol %	10.20 vol %
Accuracy	2.4%	0.6%	3.3%	1.9%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO _x
Applicable NSPS Subpart:Db
Reporting period dates: From <u>1/1/21 to 3/31/21</u>
Date submitted: 4/30/21
Company: Valero Refining - Meraux LLC
Address: 2500 East St. Bernard Highway, Meraux, LA 70075
Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>
Monitor Manufacturer and Model No.: <u>1/1/21 – 2/5/21: ABB Limas11(NOx), Magnos27 (O2)</u>
<u>2/5/21 – 3/31/21: CAI NOxygen 700 Series</u>
Process Unit(s) Description: Boiler B-6 (EPN 3-00, EQT 0048)
CEM Sampling Location: Boiler B-6
CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	<u>(high scale)</u>	(low scale)	<u>(high scale)</u>
Date of Audit	3/31/21	3/31/21	3/31/21	3/31/21
Audit Gas Cylinder No.	BLM003457	LL64747	CC483685	LL167062
Date of Audit Gas Cert.	10/4/19	5/3/16	5/23/16	1/28/14
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.3 ppmv	54.5 ppmv	6.00 vol %	10.01 vol %
CEM Response Value	25.1 ppmv	54.0 ppmv	6.10 vol %	10.13 vol %
Accuracy	0.8%	0.9%	1.7%	1.2%
Standard	<15%	<15%	<15%	<15%

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: <u>1/22/21, 1/23/21, 1/24/21, 1/25/21</u>
 - 2. Number of Days <u>3.0 (72 hours)</u>

B. Corrective Actions: <u>See GASEOUS AND OPACITY EXCESS EMISSIONS AND MONITORING SYSTEMS</u> PERFORMANCE for Boiler B-6 for Causes and Corrective Actions (page 29 of this report).

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Db

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: Thermo Environmental Model 42i (NOx)/(O2)

Process Unit(s) Description: Boiler TB-01 (EPN 1-06, EQT 0010)

CEM Sampling Location: Boiler TB-01

CEM Span Value: Nitrogen Oxide 500 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	1/20/21	1/20/21	1/20/21	1/20/21
Audit Gas Cylinder No.	SG9167966	CC89303	LL269	LL168197
Date of Audit Gas Cert.	5/31/16	5/31/16	4/26/16	4/25/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	126.9 ppmv	270.5 ppmv	6.03 vol %	10.10 vol %
CEM Response Value	132.0 ppmv	275.0 ppmv	5.73 vol %	9.70 vol %
Accuracy	4.0%	1.7%	5.0%	4.0%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: Thermo Environmental Model 42i (NOx)/(O2)

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

CEM Sampling Location: Benzene Recovery Unit Reboiler

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
<u>CGA</u>	(low scale)	<u>(high scale)</u>	(low scale)	(high scale)
Date of Audit	1/7/21	1/7/21	1/7/21	1/7/21
Audit Gas Cylinder No.	BLM003457	CC307733	CC483658	CC87078
Date of Audit Gas Cert.	10/4/19	6/2/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.3 ppmv	55.8 ppmv	5.96 vol %	9.94 vol %
CEM Response Value	24.7 ppmv	54.6 ppmv	5.67 vol %	9.50 vol %
Accuracy	2.4%	2.2%	4.9%	4.4%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: NHT Charge Heater (EPN 1-17, EQT 0159)

CEM Sampling Location: <u>NHT Charge Heater</u>

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
<u>CGA</u>	(low scale)	<u>(high scale)</u>	(low scale)	(high scale)
Date of Audit	2/15/21	2/15/21	2/15/21	2/15/21
Audit Gas Cylinder No.	LL67375	CC416948	CC483649	CC148318
Date of Audit Gas Cert.	10/4/19	6/2/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.2 ppmv	55.5 ppmv	6.00 vol %	9.99 vol %
CEM Response Value	24.4 ppmv	54.4 ppmv	5.60 vol %	9.54 vol %
Accuracy	3.1%	2.0%	6.7%	4.5%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: No.1 Crude Heater (EPN 12-72A, EQT 0022)

CEM Sampling Location: No.1 Crude Heater

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
CGA	<u>(low scale)</u>	(high scale)	(low scale)	(high scale)
Date of Audit	1/19/21	1/19/21	1/19/21	1/19/21
Audit Gas Cylinder No.	LL67375	CC319153	CC483638	CC222165
Date of Audit Gas Cert.	10/4/19	6/2/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.2 ppmv	55.4 ppmv	5.99 vol %	9.96 vol %
CEM Response Value	24.9 ppmv	56.3 ppmv	6.20 vol %	10.10 vol %
Accuracy	1.2%	1.6%	3.5%	1.4%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033)

CEM Sampling Location: MDH Product and Fractionator Heaters

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
<u>CGA</u>	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	2/18/21	2/18/21	2/18/21	2/18/21
Audit Gas Cylinder No.	BLM000328	BLM002251	LL100497	LL67009
Date of Audit Gas Cert.	10/4/19	5/6/19	4/22/19	4/22/19
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.2 ppmv	55.0 ppmv	6.02 vol %	10.03 vol %
CEM Response Value	27.8 ppmv	56.7 ppmv	6.04 vol %	10.03 vol %
Accuracy	10.2%	3.0%	0.3%	0.0%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S
Applicable NSPS Subpart: <u>Ja</u>
Reporting period dates: From <u>1/1/21 to 3/31/21</u>
Date submitted: <u>4/30/21</u>
Company: <u>Valero Refining - Meraux LLC</u>
Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u>
Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average</u>.
Monitor Manufacturer and Model No.: <u>Ametek 5100</u>
Process Unit(s) Description: <u>North Flare Stack (EPN 20-72, EQT 0035), North Flare Header</u>
CEM Sampling Location: <u>North Flare Stack, North Flare Header (Y-AT-801)</u>
CEM Span Value: <u>Hydrogen Sulfide, 300 ppm</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	1/13/21	1/13/21
Audit Gas Cylinder No.	CC416499	XC012872B
Date of Audit Gas Cert.	12/10/19	12/16/19
Type of Certification	Certified Gas1	Certified Gas ¹
Certified Audit Value	79.5 ppmv	172.7 ppmv
CEM Response Value	89.0 ppmv	179.0 ppmv
Accuracy	11.9%	3.6%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases for the Methane balanced audit gas required by this analyzer.

- A. Out of Control Periods:
 - 1. Dates: <u>N/A</u>
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

CEM Sampling Location: North Flare Stack, Hydrocracker Flare Header (Y-AT-800)

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	H ₂ S #2
	(low scale)	<u>(high scale)</u>
Date of Audit	1/13/21	1/13/21
Audit Gas Cylinder No.	CC416499	XC012872B
Date of Audit Gas Cert.	12/10/19	12/16/19
Type of Certification	Certified Gas1	Certified Gas ¹
Certified Audit Value (ppmv)	79.5 ppmv	172.7 ppmv
CEM Response Value (ppmv)	76.0 ppmv	169.0 ppmv
Accuracy	4.4%	2.1%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases for the Methane balanced audit gas required by this analyzer.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

CEM Sampling Location: South Flare Stack (Y-AT-802)

CEM Span Value: <u>Hydrogen Sulfide</u>, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H_2S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	1/13/21	1/13/21
Audit Gas Cylinder No.	CC416499	XC012872B
Date of Audit Gas Cert.	12/10/19	12/16/19
Type of Certification	Certified Gas1	Certified Gas1
Certified Audit Value	79.5 ppmv	172.7 ppmv
CEM Response Value	87.3 ppmv	179.0 ppmv
Accuracy	9.8%	3.6%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases for the Methane balanced audit gas required by this analyzer.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21</u> to <u>3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

CEM Sampling Location: North Flare Stack, North Flare Header (Y-AT-303)

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	1/6/21	1/6/21
Audit Gas Cylinder No.	CC305316	SG9133262BAL
Date of Audit Gas Cert.	5/27/16	11/5/20
Type of Certification	EPA Protocol 1	Primary Standard1
Certified Audit Value (ppmv)	1013.0 ppmv	5559.0 ppmv
CEM Response Value (ppmv)	1037.7 ppmv	5814.0 ppmv
Accuracy	2.4%	4.6%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>1/1/21 to 3/31/21</u>

Date submitted: 4/30/21

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

CEM Sampling Location: North Flare Stack, Hydrocracker Flare Header (Y-AT-302)

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	1/6/21	1/6/21
Audit Gas Cylinder No.	CC305316	SG9133262BAL
Date of Audit Gas Cert.	5/27/16	11/5/20
Type of Certification	EPA Protocol 1	Primary Standard1
Certified Audit Value (ppmv)	1013.0 ppmv	5559.0 ppmv
CEM Response Value (ppmv)	1047.0 ppmv	5830.0 ppmv
Accuracy	3.4%	4.9%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: <u>N/A</u>
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: Total Sulfur

Applicable NSPS Subpart:Ja(Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)Reporting period dates:From1/1/21 to3/31/21Date submitted:4/30/21Company:Valero Refining - Meraux LLCAddress:2500 East St. Bernard Highway, Meraux, LA 70075Emission Limitation:NoneMonitor Manufacturer and Model No.:Thermo Scientific SOLA IIProcess Unit(s) Description:South Flare Stack (EPN 3-77, EQT 0049)CEM Sampling Location:South Flare Stack (Y-AT-304)CEM Span Value:Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	H ₂ S #2
	(low scale)	<u>(high scale)</u>
Date of Audit	1/6/21	1/6/21
Audit Gas Cylinder No.	CC305316	SG9133262BAL
Date of Audit Gas Cert.	5/27/16	11/5/20
Type of Certification	EPA Protocol 1	Primary Standard1
Certified Audit Value	1013.0 ppmv	5559.0 ppmv
CEM Response Value	994.7 ppmv	5633.0 ppmv
Accuracy	1.8%	1.3%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

- A. Out of Control Periods:
 - 1. Dates: <u>N/A</u>
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

Appendix A

Ja Root Cause and Corrective Action Analysis

Subpart Ja Root (Cause / Corrective Action Analysis		Incident Number:	431400
The information conto	nined below satisfies the requirements of the NSPS S	ubpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date	Date of Event: Analysis Completed:	4/9/20 5/18/20
(1.)				(60.108a(c)(6)(i))
A description of the D On April 10, 2020 at a followed by a fire. Val	ischarge: oproximately 00:45, the Hydrocracker Unit experienc ero immediately shut down the unit, per written oper	ed a loss of containment, res rating procedures.	ulting in a vapor releas	se and ignition,
Valero has determined afterwards, a vessel in elevated pressure had PSV. This plan was app	I the root causes. At approximately 11:40 PM on Apr the Hydrocracker Unit began relieving to the North F subsided, but the PSV had not fully reseated. A plan proved by Operations management and documented	il 9th, a brief, but intense rai lare via a Pressure Safety Va was developed to briefly clos through Meraux's Process Sc	nstorm passed over th Ilve (PSV). It was deter se an inlet valve at the afety Management pro	e refinery. Shortly rmined that the PSV to reseat the ogram.
However, due to conce closure of the outlet ve It is not designed for t introduced by using th management was nec would result in it being a pressurized hydroge	erns regarding access and egress at the targeted valv alve of the PSV. The outlet valve is intended to isolate the upstream process side of the PSV (high pressure sy e outlet valve were not identified or discussed. It wa essary to authorize this change. A review of the new g exposed to pressure in excess of its design. When the n/hydrocarbon mix which quickly ignited.	e, several operators changed e the PSV from the downstrea estem). When the decision w s not recognized that additio plan would have revealed th e outlet valve was closed, it i	the plan in the field, in am flare gas header (lo as made to change the nal review and approv at the closure of the o immediately failed, res	nstead opting for the ow pressure system). e plan, the hazards al by Operations utlet valve only sulting in a release of
(2.)			(60.108a(c)(6)(ii))	and (60.108a(c)(6)(ix))
	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	4/9/20 23:39 4/10/20 3:58 4.3 hrs.		
(3.) The steps taken to lin Valero followed its Fla	nit the emissions during the discharge: re Minimization Plan and Operations Procedures to n	ninimize the volume of this d	ischarge.	(60.108a(c)(6)(viii))
(4.)				(60.108a(c)(6)(xi))
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necessa was a result of a planned startup or shutdown, a RC/	r y: CAA analysis is not required i	if the flare manageme	nt plan
Did the discharge resu	Ilt from a planned startup or shutdown?		No	(Yes/No)
Was the flare manage	ment plan followed?		Yes	(Yes/No/N/A)
Is the event exempt for - If yes, skip section	rom a RC/CCA based on the answers above? n 5-7.		No	(Yes/No)
(5.)				(60.108a(c)(6)(ix))
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Incident,	, to the extent determinable	::	
Did this discharge res	ult from root causes identified in a previous analysi	s?	No	(Yes/No)
required the emergend	inciaent was the closing of the downstream block val cy depressurization of the Hydrocracker Unit.	ve jor the discharging PSV. 1	nis lead to the contair	nment failure and

(6	5.)
		,

(6.)		(60.108a(c)(6)(ix)
Corrective Action Analysis: Include a descrip	otion of the recomme	ended corrective action(s) or an explanation of why corrective action is not
Is corrective action required?	Yes	(Yes/No)
1. Update the PSM "Critical Safety Device Disc	abling Procedure" to	emphasize the appropriate operation of PSV inlet and outlet valves.
2. Revise the "PSV Isolation Approval Form" to	o account for any chc	anges made to the procedure and to highlight potential hazards.
3. Train all affected personnel on the updates	, and incorporate in E	3asic Operator Training materials.
(7.)		(60.108a(c)(6)(x)
Corrective Action Schedule: Include correcti	ve actions already co	ompleted within the first 45 days following the discharge. For those not
completed, provide a schedule for implement	ntation, including pro	oposed commencement and completion dates.
1) Update the PSM "Critical Safety Device Dis	abling Procedure" to	emphasize the appropriate operation of PSV inlet and outlet valves.
Commencement Date: 5/18/20		
Completed: 2/28/21		
Due date extended to allow for further review	ι.	
2) Revise the "PSV Isolation Approval Form" a	to account for any ch	anges made to the procedure and to highlight potential hazards. Timing of this
may be affected by a company-wide effort to	update the performa	ance standard, which could affect wording on the form.
Commencement Date: 5/18/20		
Completed: 2/28/21		
Due date extended to allow for further review	ι.	
3) Train all affected personnel on the update.	s, and incorporate in	Basic Operator Training materials.
Commencement Date: 5/18/20		
Completed: 11/24/20		

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))	
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume of flared gas above Baseline	TRS or H2S ppm (24-hr average, flow- weighted)	24-hr cumulative SO2	24-hr cumulative reduced sulfur	
		SCF	ppmv	lbs	lbs as H2S	
4/8/20 23:00	4/9/20 22:00	54,143	15	0.6	0.0	
4/9/20 0:00	4/9/20 23:00	87,240	1864	12.2	0.1	
4/9/20 1:00	4/10/20 0:00	238,978	2588	78.8	0.4	
4/9/20 2:00	4/10/20 1:00					
4/9/20 3:00	4/10/20 2:00					
4/9/20 4:00	4/10/20 3:00					
4/9/20 5:00	4/10/20 4:00	Flave were site since data las		atalia ata al Calatada Cuata a fu		
4/9/20 6:00	4/10/20 5:00	flared assurations	on and setimated	Scribuled Control System int	in the fire. Estimated	
4/9/20 7:00	4/10/20 6:00	nared gas volume is 1,0	00,000 SCF and estimated	SOZ and reduced summern	Issions were 3000 lbs	
4/9/20 8:00	4/10/20 7:00	-	anu 10 ibs, i	espectively.		
4/9/20 9:00	4/10/20 8:00	-				
4/9/20 10:00	4/10/20 9:00					
4/9/20 11:00	4/10/20 10:00					
4/9/20 12:00	4/10/20 11:00	195,679	265	79.0	0.4	
4/9/20 13:00	4/10/20 12:00	195,775	251	79.2	0.4	

Subpart Ja Root	Cause / Corrective Action Analysis	Incident Numbe	r: N/A
The information cont	ained below satisfies the requirements of the NSPS	Subpart Ja 60.108a(c)(6).	
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) South Flare (EPN 3-77, EQT 0049)	Date of Even Date Analysis Completed:	t: <u>2/5/21</u> <u>N/A</u>
(1.)			(60.108a(c)(6)(i))
A description of the I This discharge resulte discharge included ac	Discharge: d from the normal shutdown of the Middle Distillate tivities such as reactor cooldown, depressurization, c	Hydrotreater Unit for the planned repair of a hea Ind Nitrogen purging.	t exchanger. The
(2.)		(60.108a(c)(6)(ii)) and (60.108a(c)(6)(ix))
	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	2/5/21 12:07 2/6/21 20:01 31.9 hrs.	
(3.)			(60.108a(c)(6)(viii))
The steps taken to lir Valero followed its Flo volume was required comply with the Net F	nit the emissions during the discharge: are Minimization Plan and Operations Procedures to to comply with the maintenance vent provisions of 4 Heating Value of the Combustion Zone limit (> 270 Bt	minimize the volume of this discharge. Additiona 0 CFR 63.643 as well as additional supplemental r u/scf) of 40 CFR 63.670, that became effective on	l purges and Nitrogen natural gas required to January 30, 2019.
(4.)			(60.108a(c)(6)(xi))
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necess was a result of a planned startup or shutdown, a RC	ary: /CAA analysis is not required if the flare managen	nent plan
Did the discharge res	ult from a planned startup or shutdown?	Yes	(Yes/No)
Was the flare manage	ement plan followed?	Yes	(Yes/No/N/A)
Is the event exempt f - If yes, skip sectio	rom a RC/CCA based on the answers above? n 5-7.	Yes	(Yes/No)
(5.)			(60.108a(c)(6)(ix))
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Inciden	t, to the extent determinable:	
Did this discharge res	ult from root causes identified in a previous analys	is? No	(Yes/No)
(6.)			(60.108a(c)(6)(ix))
Corrective Action Ana Is corrective action re N/A	alysis: Include a description of the recommended c equired? No(Y	orrective action(s) or an explanation of why corr es/No)	ective action is not
(7.) Corrective Action Sch completed, provide a N/A	edule: Include corrective actions already complete schedule for implementation, including proposed	d within the first 45 days following the discharge commencement and completion dates.	(60.108a(c)(6)(x)) e. For those not

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60 108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60 108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative		(00.1000(0)(0)(0))	(00.1000(0)(0)(0))
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-br average flow-	24-hr cumulative SO2	24-hr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
2/4/21 12:00	2/5/21 11:00	106.833	8	0.5	0.0
2/4/21 13:00	2/5/21 12:00	119.425	13	0.5	0.0
2/4/21 14:00	2/5/21 13:00	159.328	20	0.7	0.0
2/4/21 15:00	2/5/21 14:00	220.684	17	0.8	0.0
2/4/21 16:00	2/5/21 15:00	283,873	45	1.3	0.0
2/4/21 17:00	2/5/21 16:00	341.064	27	1.6	0.0
2/4/21 18:00	2/5/21 17:00	359,462	27	1.7	0.0
2/4/21 19:00	2/5/21 18:00	380.926	26	1.8	0.0
2/4/21 20:00	2/5/21 19:00	405,791	22	1.9	0.0
2/4/21 21:00	2/5/21 20:00	421 984	15	2.0	0.0
2/4/21 22:00	2/5/21 20:00	484 980	16	2.0	0.0
2/4/21 23:00	2/5/21 22:00	555 705	10	2.2	0.0
2/5/21 0:00	2/5/21 22:00	615 448	12	2.5	0.0
2/5/21 0.00	2/6/21 23:00	669.496	17	2.4	0.0
2/5/21 1:00	2/6/21 0:00	688 369	17	2.5	0.0
2/5/21 2:00	2/6/21 2:00	707 150	16	2.0	0.0
2/5/21 3:00	2/6/21 2:00	787.945	10	2.7	0.0
2/5/21 4:00	2/6/21 3:00	850.630	14	3.0	0.0
2/5/21 5:00	2/6/21 4:00	012 117	14	3.0	0.0
2/5/21 0.00	2/6/21 5:00	071 611	15	2.2	0.0
2/5/21 7.00	2/6/21 0.00	1 029 501	10	3.5	0.0
2/5/21 8.00	2/6/21 7:00	1,028,501	27	4.0	0.0
2/5/21 9.00	2/0/21 8.00	1,079,045	52	4.5	0.0
2/5/21 10:00	2/6/21 9.00	1,097,785	7	4.5	0.0
2/5/21 11:00	2/0/21 10:00	1 162 274	12	4.5	0.0
2/5/21 12:00	2/6/21 11:00	1,102,374	12	4.4	0.0
2/5/21 13:00	2/6/21 12:00	1,225,236	16	4.0	0.0
2/5/21 14:00	2/6/21 13:00	1,250,550	10	4.7	0.0
2/5/21 15:00	2/6/21 14:00	1,200,987	15	4.7	0.0
2/5/21 10:00	2/6/21 15:00	1,203,374	15	4.5	0.0
2/5/21 17:00	2/6/21 10:00	1,200,540	12	4.2	0.0
2/5/21 18:00	2/0/21 17:00	1 224 776	13	4.2	0.0
2/5/21 19:00	2/6/21 10:00	1,524,770	10	4.2	0.0
2/5/21 20:00	2/6/21 19:00	1 205 162	10	4.1	0.0
2/5/21 22:00	2/6/21 20:00	1,235,102	12	4.0	0.0
2/5/21 22:00	2/0/21 21:00	1,229,720	10	27	0.0
2/5/21 25.00	2/0/21 22:00	1,139,009	10	2.6	0.0
2/0/21 0.00	2/0/21 23.00	1,030,425	9	2.4	0.0
2/0/21 1.00	2/7/21 0:00	1,039,930	12	2.4	0.0
2/0/21 2:00	2/7/21 1.00	1,019,927	12	2.4	0.0
2/0/21 5.00	2/7/21 2:00	1,001,151	13	2.5	0.0
2/0/21 4.00	2/7/21 3.00	925,570	15	3.1	0.0
2/0/21 5:00	2/7/21 4.00	706 259	12	2.0	0.0
2/0/21 0:00	2/7/21 5:00	790,258	12	2.8	0.0
2/0/21 /:00	2/7/21 0:00	/30,//3	12	2./	0.0
2/0/21 8:00	2/7/21 7:00	620.249	12	1.9	0.0
2/0/21 9:00	2/7/21 8:00	610 610	15	1.0	0.0
2/0/21 10:00	2/7/21 9:00	010,019	10	1.0	0.0
2/6/21 11:00	2/7/21 10:00	595,341	15	1.0	0.0

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume of flared gas above Baseline	TRS or H2S ppm (24-hr average, flow- weighted)	24-hr cumulative SO2	24-hr cumulative reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
2/6/21 12:00	2/7/21 11:00	546,046	12	1.5	0.0
2/6/21 13:00	2/7/21 12:00	470,590	10	1.3	0.0

Subpart Ja Root Cause / Corrective Action Analysis		Incident Number: 441292		
The information conto	iined below satisfies the requirements of the NSI	PS Subpart Ja 60.108a(c)(6).		
Report:	Initial			
Refinery:	Valero (Meraux)			2/15/24
Incident Type:	Flaring (Flow and SO2)	Data An	Date of Event:	2/15/21
Emissions Source(s):	North Flare (EPN 20-72, EQT 0035)	Date An	alysis completed:	4/1/21
	South Flare (EPN 3-77, EQT 0049)			
(1.)				(60.108a(c)(6)(i))
A description of the D	ischarge:			
On February 15, 2021 (SRU), and the #3 SRU. upset other refinery ur approximately 18:00. SO2 emissions from th 500 lbs above allowab	at approximately 17:37, Valero experienced a loss This caused an automatic shutdown of the two h nits and caused an automatic safety shut down ar The resulting unit upsets led to excess emissions of e refinery flares was greater than 500 lbs in a 24 le in a 24 hour period.	s of boiler feed water to boilers B-5 main boilers and the #3 SRU at app and depressurization of the Hydrocro of SO2 from the refinery flares and hour period, but the SO2 emissions	and B-6, the #2 Sulf proximately 17:45. T acker Unit to the Nor the #3 Sulfur Recove from the refinery SR	ur Recovery Unit he loss of steam th Flare at try Unit (SRU). The CU's was less than
(2.)			(60.108a(c)(6)(ii)) a	nd (60.108a(c)(6)(ix))
	Date and Time the discharge was first identified	2/15/21 17:45		
	Date/Time the discharge had ceased	2/17/21 15:55		
	Duration of Discharge (Calculated)	46.2 hrs.		
(3.)				(60,108a(c)(6)(viii))
The steps taken to lim	it the emissions during the discharge:			(*******
Valero followed its Fla	re Minimization Plan and Operations Procedures	to minimize the volume and SO2 er	missions of this disch	arge.
(4.)				(60.108a(c)(6)(xi))
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is nece was a result of a planned startup or shutdown, a	ssary: RC/CAA analysis is not required if t	he flare managemen	t plan
Did the discharge resu	Ilt from a planned startup or shutdown?		No	(Yes/No)
Was the flare manage	ment plan followed?		Yes	(Yes/No/N/A)
Is the event exempt fi - If yes, skip sectior	rom a RC/CCA based on the answers above? a 5-7.		No	(Yes/No)
(5.)				(60.108a(c)(6)(ix))
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Incid	ent, to the extent determinable:		
Did this discharge res	ult from root causes identified in a previous ana	lysis?	No	(Yes/No)
Valero determined tha indicator froze and gan to the boiler feed wate at Boilers B-5 and B-6. indicator was not insu	It the root cause was insufficient thermal protective a faulty high-high level reading. When the signer system closed. Other instruments detected the Valero found that the electrical heat tracing was lated.	on on the level indicator for a boile nal from the level indicator failed h loss of boiler feed water supply an s not in working order due to a grou	er feed water deaerau igh, the valve supply d initiated automatio und fault, and a port	tor. The level ing softened water c safety shutdowns ion of the level

(6).108a(c)(6)(ix))
Corrective Action Analysis: Include a description of the recommended corrective action(s) or an explanation of why corrective action is not
Is corrective action required? Yes (Yes/No)
1) Add alvcol antifreeze to the North Degerator's level transmitter leas and add deviation alarms to alert operators to notential level instrument
inaccuracy.
2) Evaluate using a Distributed Central System soft step or setupint to provent Descreter softened water value from closing
2) Evaluate using a Distributed Control System soft stop of setpoint to prevent Dederator softened water valve from closing.
2) Evaluate the overall Cause and Effect decument for the beiler feed water Degerator system
S) Evaluate the overall cause and Effect document for the boller feed water Dederator system.
A) Funda attende a la sufar managemine la sufat tende incluing and the fundation and the second sufar an ender
4) Evaluate other technology for measuring level that isn't impacted by freezing temperatures such as capillaries of radar.
5) Implement repair or replacement of electric heat tracing and insulation on the North Deaerator level transmitters.
6) Review and evaluate operator rounds to ensure they include the necessary freeze protection items.
7) Review and evaluate freeze precaution checklists and procedures to ensure that all necessary freeze protection items are addressed.
(7.) (60.108a(c)(6)(x))
Corrective Action Schedule: Include corrective actions already completed within the first 45 days following the discharge. For those not
completed, provide a schedule for implementation, including proposed commencement and completion dates.
1) Add glycol antifreeze to the North Deaerator's level transmitter legs and add deviation alarms to alert operators to potential level instrument
inaccuracy.
Commencement Date: 4/1/21
Estimated Completion Date: 6/29/21
2) Evaluate using a Distributed Control System soft stop or setpoint to prevent Degerator softened water value from closing
Common company Distributed control system soft stop of serpoint to prevent Dederator softened water valve from closing.
Estimated Completion Date: 6/1/21
Estimated Completion Date. 6/1/21
2) Fuglingto the querall Cause and Effect degrament for the bailer feed water Degerator system
3) Evaluale the overall cause and Effect document for the boller feed water Dederator system.
Estimated Completion Date: 6/1/21
 Evaluate other technology for measuring level that isn't impacted by freezing temperatures such as capillaries or radar.
Commencement Date: 4/1/21
Estimated Completion Date: 6/1/21
5) Implement repair or replacement of electric heat tracing and insulation on the North Deaerator level transmitters.
Commencement Date: 4/1/21
Estimated Completion Date: 7/27/21
6) Review and evaluate operator rounds to ensure they include the necessary freeze protection items.
Commencement Date: 4/1/21
Estimated Completion Date: 8/31/21
7) Review and evaluate freeze precaution checklists and procedures to ensure that all necessary freeze protection items are addressed
Commencement Date: 4/1/21
Estimated Completion Date: 6/1/21

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S ppm		24 hr cumulativo
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	24-nr cumulative
Period	Period	above Baseline	weighted)		reduced sultur
		SCF	ppmv	lbs	lbs as H2S
2/14/21 17:00	2/15/21 16:00	120,303	94	0.9	0.0
2/14/21 18:00	2/15/21 17:00	158,486	184	2.3	0.0
2/14/21 19:00	2/15/21 18:00	2,587,641	2809	1130.2	6.1
2/14/21 20:00	2/15/21 19:00	3,328,219	8311	2156.4	11.6
2/14/21 21:00	2/15/21 20:00	4,120,692	6764	3049.3	16.4
2/14/21 22:00	2/15/21 21:00	5,030,494	3561	3588.2	19.3
2/14/21 23:00	2/15/21 22:00	5,760,855	2115	3845.8	20.7
2/15/21 0:00	2/15/21 23:00	6,015,103	278	3857.9	20.7
2/15/21 1:00	2/16/21 0:00	6,112,114	243	3862.1	20.8
2/15/21 2:00	2/16/21 1:00	6,267,048	266	3869.3	20.8
2/15/21 3:00	2/16/21 2:00	6,421,444	264	3876.4	20.8
2/15/21 4:00	2/16/21 3:00	6,544,634	251	3881.8	20.9
2/15/21 5:00	2/16/21 4:00	6,642,932	212	3885.5	20.9
2/15/21 6:00	2/16/21 5:00	6,685,537	100	3886.4	20.9
2/15/21 7:00	2/16/21 6:00	6,723,052	68	3886.9	20.9
2/15/21 8:00	2/16/21 7:00	6,760,203	82	3887.5	20.9
2/15/21 9:00	2/16/21 8:00	6.797.379	68	3888.0	20.9
2/15/21 10:00	2/16/21 9:00	6.836.513	48	3888.3	20.9
2/15/21 11:00	2/16/21 10:00	6.876.187	43	3888.6	20.9
2/15/21 12:00	2/16/21 11:00	6.916.091	34	3888.9	20.9
2/15/21 13:00	2/16/21 12:00	6.955.973	28	3889.1	20.9
2/15/21 14:00	2/16/21 13:00	6,995,110	33	3889.3	20.9
2/15/21 15:00	2/16/21 14:00	7.033.897	36	3889.6	20.9
2/15/21 16:00	2/16/21 15:00	7.072.393	36	3889.8	20.9
2/15/21 17:00	2/16/21 16:00	7.098.532	27	3889.7	20.9
2/15/21 18:00	2/16/21 17:00	7.099.126	33	3888.5	20.9
2/15/21 19:00	2/16/21 18:00	4,789,494	372	2768.5	14.9
2/15/21 20:00	2/16/21 19:00	4.091.102	133	1743.4	9.4
2/15/21 21:00	2/16/21 20:00	3,345,984	84	851.2	4.6
2/15/21 22:00	2/16/21 21:00	2.646.813	144	317.5	1.7
2/15/21 23:00	2/16/21 22:00	2,107,974	138	64.4	0.3
2/16/21 0:00	2/16/21 23:00	2,033,806	107	55.7	0.3
2/16/21 1:00	2/17/21 0:00	2,122,288	82	54.1	0.3
2/16/21 2:00	2/17/21 1:00	2,084,712	37	47.7	0.3
2/16/21 3:00	2/17/21 2:00	2,071,092	46	41.7	0.2
2/16/21 4:00	2/17/21 3:00	2,060,295	54	37.3	0.2
2/16/21 5:00	2/17/21 4:00	2,131,449	48	35.0	0.2
2/16/21 6:00	2/17/21 5:00	2,218,646	44	35.2	0.2
2/16/21 7:00	2/17/21 6:00	2,287,649	30	35.2	0.2
2/16/21 8:00	2/17/21 7:00	2,307,438	39	35.0	0.2
2/16/21 9:00	2/17/21 8:00	2,322,419	35	34.8	0.2
2/16/21 10:00	2/17/21 9:00	2,426,228	46	35.6	0.2
2/16/21 11:00	2/17/21 10:00	2,533,022	30	36.0	0.2
2/16/21 12:00	2/17/21 11:00	2,625,182	23	36.3	0.2
2/16/21 13:00	2/17/21 12:00	2,714,922	17	36.4	0.2
2/16/21 14:00	2/17/21 13:00	2,824,617	17	36.6	0.2
2/16/21 15:00	2/17/21 14:00	2,915,493	12	36.6	0.2
2/16/21 16:00	2/17/21 15:00	2,994,057	11	36.6	0.2
2/16/21 17:00	2/17/21 16:00	2,983,228	22	36.5	0.2

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume of flared gas above Baseline	TRS or H2S ppm (24-hr average, flow- weighted)	24-hr cumulative SO2	24-hr cumulative reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
2/16/21 18:00	2/17/21 17:00	2,970,497	21	36.4	0.2
2/16/21 19:00	2/17/21 18:00	2,877,623	22	28.6	0.2
2/16/21 20:00	2/17/21 19:00	2,863,307	24	27.6	0.1
2/16/21 21:00	2/17/21 20:00	2,840,339	30	27.0	0.1
2/16/21 22:00	2/17/21 21:00	2,629,307	25	21.8	0.1
2/16/21 23:00	2/17/21 22:00	2,437,798	22	17.3	0.1
2/17/21 0:00	2/17/21 23:00	2,257,733	18	14.0	0.1
2/17/21 1:00	2/18/21 0:00	2,072,258	14	11.4	0.1
2/17/21 2:00	2/18/21 1:00	1,954,916	13	10.6	0.1
2/17/21 3:00	2/18/21 2:00	1,814,149	18	9.5	0.1
2/17/21 4:00	2/18/21 3:00	1,701,775	24	8.5	0.0
2/17/21 5:00	2/18/21 4:00	1,532,302	26	7.1	0.0
2/17/21 6:00	2/18/21 5:00	1,402,438	26	6.1	0.0
2/17/21 7:00	2/18/21 6:00	1,295,878	28	5.6	0.0
2/17/21 8:00	2/18/21 7:00	1,238,885	32	5.2	0.0
2/17/21 9:00	2/18/21 8:00	1,186,672	26	4.9	0.0
2/17/21 10:00	2/18/21 9:00	1,043,692	21	3.8	0.0
2/17/21 11:00	2/18/21 10:00	897,192	22	3.0	0.0
2/17/21 12:00	2/18/21 11:00	765,072	22	2.5	0.0
2/17/21 13:00	2/18/21 12:00	635,428	17	2.2	0.0
2/17/21 14:00	2/18/21 13:00	486,554	24	1.8	0.0
Subpart Ja Root Cause / Corrective Action Analysis		Incident Number: N/A			
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The information conto	ained below satisfies the requirements of the NSPS S	Subpart Ja 60.108a(c)(6).			
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035) South Flare (EPN 3-77, EQT 0049)	Date of Event: Date Analysis Completed:	2/15/21 N/A		
(1.)			(60.108a(c)(6)(i))		
A description of the D This discharge resulted discharge included act	Discharge: d from the start up of multiple refinery units following tivities such as purging vessels and compressor startion	g the loss of boiler feedwater incident on February ng.	5, 2021. The		
(2.)	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	(60.108a(c)(6)(ii)) 2/20/21 6:59 2/20/21 9:07 2.1 hrs	and (60.108a(c)(6)(ix))		
		2.1 115.			
valero followed its Fla volume was required t comply with the Net H	re Minimization Plan and Operations Procedures to r to comply with the maintenance vent provisions of 40 leating Value of the Combustion Zone limit (> 270 Bto	hinimize the volume of this discharge. Additional) CFR 63.643 as well as additional supplemental na i/scf) of 40 CFR 63.670, that became effective on J	purges and Nitrogen tural gas required to anuary 30, 2019.		
(4.)			(60.108a(c)(6)(xi))		
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necessa was a result of a planned startup or shutdown, a RC/	ry: CAA analysis is not required if the flare manageme	ent plan		
Did the discharge res	ult from a planned startup or shutdown?	Yes	(Yes/No)		
Was the flare manage Is the event exempt f - If yes, skip section	ement plan followed? rom a RC/CCA based on the answers above? n 5-7.	Yes Yes	_(Yes/No/N/A) _(Yes/No)		
(5.) Root Cause Analysis:	Describe in detail the Root Cause(s) of the Incident	, to the extent determinable:	(60.108a(c)(6)(ix))		
Did this discharge res N/A	ult from root causes identified in a previous analysi	s? <u>No</u>	_(Yes/No)		
(6.) Corrective Action Ana Is corrective action re N/A	alysis: Include a description of the recommended co equired? No(Ye	prrective action(s) or an explanation of why corre s/No)	(60.108a(c)(6)(ix)) ctive action is not		
(7.) Corrective Action Sch completed, provide a N/A	edule: Include corrective actions already completer schedule for implementation, including proposed c	d within the first 45 days following the discharge. ommencement and completion dates.	(60.108a(c)(6)(x)) For those not		

(8.)

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

Note: Measured sulfur concentrations are shown as flow-weighted averages if multiple measurement devices were used.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S ppm		
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	24-nr cumulative
Period	Period	above Baseline	weighted)		reduced sultur
		SCF	ppmv	lbs	lbs as H2S
2/19/21 6:00	2/20/21 5:00	92,707	39	1.0	0.0
2/19/21 7:00	2/20/21 6:00	88,829	38	1.0	0.0
2/19/21 8:00	2/20/21 7:00	401,456	37	2.9	0.0
2/19/21 9:00	2/20/21 8:00	629,149	22	3.7	0.0
2/19/21 10:00	2/20/21 9:00	644,264	12	3.7	0.0
2/19/21 11:00	2/20/21 10:00	657,341	16	3.7	0.0
2/19/21 12:00	2/20/21 11:00	661,529	16	3.7	0.0
2/19/21 13:00	2/20/21 12:00	666,768	12	3.7	0.0
2/19/21 14:00	2/20/21 13:00	667,824	12	3.7	0.0
2/19/21 15:00	2/20/21 14:00	667,513	13	3.7	0.0
2/19/21 16:00	2/20/21 15:00	664,767	13	3.6	0.0
2/19/21 17:00	2/20/21 16:00	667,969	9	3.6	0.0
2/19/21 18:00	2/20/21 17:00	663,538	9	3.6	0.0
2/19/21 19:00	2/20/21 18:00	659,129	12	3.6	0.0
2/19/21 20:00	2/20/21 19:00	668,102	10	3.5	0.0
2/19/21 21:00	2/20/21 20:00	694,454	110	4.1	0.0
2/19/21 22:00	2/20/21 21:00	694,161	14	4.1	0.0
2/19/21 23:00	2/20/21 22:00	694,930	15	4.1	0.0
2/20/21 0:00	2/20/21 23:00	690,404	18	4.1	0.0
2/20/21 1:00	2/21/21 0:00	685,870	23	4.0	0.0
2/20/21 2:00	2/21/21 1:00	679,439	25	4.0	0.0
2/20/21 3:00	2/21/21 2:00	679,382	24	4.0	0.0
2/20/21 4:00	2/21/21 3:00	679,320	25	4.0	0.0
2/20/21 5:00	2/21/21 4:00	679,260	23	4.0	0.0
2/20/21 6:00	2/21/21 5:00	679,202	22	3.9	0.0
2/20/21 7:00	2/21/21 6:00	678,580	23	3.9	0.0
2/20/21 8:00	2/21/21 7:00	361,476	18	2.0	0.0

Subpart Ja Root	Cause / Corrective Action Analysis	Incident Number: N/A		
The information cont	ained below satisfies the requirements of the NSP.	5 Subpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date of Eve Date Analysis Completed	nt: 3/25/21 : N/A	
(1.)			(60.108a(c)(6)(i))	
A description of the E This discharge resulted reactor catalyst. The	lischarge: d from the normal shutdown of the Naphtha Hydro discharge included activities such as reactor cooldo	treater Unit (NHT) and Reformer Unit for the planr own, depressurization, and Nitrogen purging.	ned replacement of NHT	
(2.)		(60.108a(c)(6)(i	i)) and (60.108a(c)(6)(ix))	
(<i>)</i>	Date and Time the discharge was first identified _ Date/Time the discharge had ceased _ Duration of Discharge (Calculated) _	3/25/21 11:55 3/27/21 17:54 54.0 hrs.	,,,	
(3.) The steps taken to lin Valero followed its Fla volume was required t comply with the Net F	hit the emissions during the discharge: The Minimization Plan and Operations Procedures to to comply with the maintenance vent provisions of leating Value of the Combustion Zone limit (> 270 l	o minimize the volume of this discharge. Addition 40 CFR 63.643 as well as additional supplemental 8tu/scf) of 40 CFR 63.670, that became effective or	(60.1088(C)(6)(VIII)) al purges and Nitrogen natural gas required to n January 30, 2019.	
(4.)			(60.108a(c)(6)(xi))	
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is neces was a result of a planned startup or shutdown, a R	s ary: C/CAA analysis is not required if the flare manager	nent plan	
Did the discharge res	ult from a planned startup or shutdown?	Yes	(Yes/No)	
Was the flare manage	ement plan followed?	Yes	(Yes/No/N/A)	
Is the event exempt f - If yes, skip section	rom a RC/CCA based on the answers above? n 5-7.	Yes	(Yes/No)	
(5.)			(60.108a(c)(6)(ix))	
Root Cause Analysis: Did this discharge res N/A	Describe in detail the Root Cause(s) of the Incide ult from root causes identified in a previous analy	nt, to the extent determinable: rsis? No No	(Yes/No)	
(6.) Corrective Action Ana Is corrective action re N/A	Ilysis: Include a description of the recommended quired? No (corrective action(s) or an explanation of why cor Yes/No)	(60.108a(c)(6)(ix)) rective action is not	
(7.)			(60.108a(c)(6)(x))	
Corrective Action Sch completed, provide a N/A	edule: Include corrective actions already complet schedule for implementation, including proposed	ed within the first 45 days following the discharg I commencement and completion dates.	e. For those not	

(8.)

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

Note: Measured sulfur concentrations are shown as flow-weighted averages if multiple measurement devices were used.

		(60 108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative		(00.1000(0)(0)(0))	(00.1000(0)(0)(0))
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-br average flow-	24-hr cumulative SO2	24-hr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
3/24/21 11:00	3/25/21 10:00	434.301	6	1.4	0.0
3/24/21 12:00	3/25/21 11:00	458.062	12	1.4	0.0
3/24/21 13:00	3/25/21 12:00	582,598	30	2.0	0.0
3/24/21 14:00	3/25/21 13:00	705.661	30	2.7	0.0
3/24/21 15:00	3/25/21 14:00	761.081	25	3.4	0.0
3/24/21 16:00	3/25/21 15:00	884.238	25	4.2	0.0
3/24/21 17:00	3/25/21 16:00	1,180,034	24	5.4	0.0
3/24/21 18:00	3/25/21 17:00	1.487.128	26	6.7	0.0
3/24/21 19:00	3/25/21 18:00	1 786 549	24	79	0.0
3/24/21 20:00	3/25/21 19:00	2 086 079	26	9.2	0.0
3/24/21 21:00	3/25/21 20:00	2 388 034	20	10.4	0.0
3/24/21 21:00	3/25/21 20:00	2,500,054	24	11.4	0.1
3/24/21 22:00	3/25/21 22:00	2,001,000	23	12.8	0.1
3/24/21 23:00	3/25/21 22:00	2,335,031	24	12.0	0.1
2/25/21 0:00	2/26/21 0:00	2 601 042	23	15.5	0.1
2/25/21 2:00	2/26/21 0.00	2 002 674	22	16.2	0.1
2/25/21 2:00	2/26/21 2:00	1 196 052	22	10.2	0.1
3/25/21 3.00	3/20/21 2:00	4,100,952	21	10.1	0.1
3/25/21 4:00	3/20/21 3:00	4,412,383	27	18.1	0.1
3/25/21 5:00	3/26/21 4:00	4,575,302	30	18.9	0.1
3/25/21 6:00	3/26/21 5:00	4,///,9/3	32	19.9	0.1
3/25/21 7:00	3/26/21 6:00	4,952,596	51	21.5	0.1
3/25/21 8:00	3/26/21 /:00	5,026,763	63	22.3	0.1
3/25/21 9:00	3/26/21 8:00	5,029,926	21	22.3	0.1
3/25/21 10:00	3/26/21 9:00	5,014,869	10	22.3	0.1
3/25/21 11:00	3/26/21 10:00	4,992,624	13	22.3	0.1
3/25/21 12:00	3/26/21 11:00	4,968,863	19	22.2	0.1
3/25/21 13:00	3/26/21 12:00	4,844,327	21	21.6	0.1
3/25/21 14:00	3/26/21 13:00	4,718,198	19	21.0	0.1
3/25/21 15:00	3/26/21 14:00	4,489,708	16	20.0	0.1
3/25/21 16:00	3/26/21 15:00	4,264,764	17	19.1	0.1
3/25/21 17:00	3/26/21 16:00	3,968,967	20	17.9	0.1
3/25/21 18:00	3/26/21 17:00	3,661,873	19	16.6	0.1
3/25/21 19:00	3/26/21 18:00	3,362,452	20	15.4	0.1
3/25/21 20:00	3/26/21 19:00	3,062,923	20	14.1	0.1
3/25/21 21:00	3/26/21 20:00	2,760,967	20	12.9	0.1
3/25/21 22:00	3/26/21 21:00	2,457,452	19	11.7	0.1
3/25/21 23:00	3/26/21 22:00	2,155,370	18	10.5	0.1
3/26/21 0:00	3/26/21 23:00	1,912,186	33	9.7	0.1
3/26/21 1:00	3/27/21 0:00	1,819,645	21	9.3	0.1
3/26/21 2:00	3/27/21 1:00	1,800,467	26	9.5	0.1
3/26/21 3:00	3/27/21 2:00	1,750,602	28	9.6	0.1
3/26/21 4:00	3/27/21 3:00	1,769,788	27	9.7	0.1
3/26/21 5:00	3/27/21 4:00	1,852,730	26	9.9	0.1
3/26/21 6:00	3/27/21 5:00	1,893,081	26	9.9	0.1
3/26/21 7:00	3/27/21 6:00	1,947,551	45	10.1	0.1
3/26/21 8:00	3/27/21 7:00	2,101,746	46	11.0	0.1
3/26/21 9:00	3/27/21 8:00	2,293,936	42	12.4	0.1
3/26/21 10:00	3/27/21 9:00	2,535,318	34	13.8	0.1

(8.)

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

Note: Measured sulfur concentrations are shown as flow-weighted averages if multiple measurement devices were used.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S ppm		24 br cumulativo
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	za-ni cumulative
Period	Period	above Baseline	weighted)		leaded salla
		SCF	ppmv	lbs	lbs as H2S
3/26/21 11:00	3/27/21 10:00	2,775,810	35	15.2	0.1
3/26/21 12:00	3/27/21 11:00	2,993,604	40	16.6	0.1
3/26/21 13:00	3/27/21 12:00	3,229,395	32	17.9	0.1
3/26/21 14:00	3/27/21 13:00	3,471,336	34	19.3	0.1
3/26/21 15:00	3/27/21 14:00	3,758,497	29	20.6	0.1
3/26/21 16:00	3/27/21 15:00	3,852,942	41	21.3	0.1
3/26/21 17:00	3/27/21 16:00	3,883,176	44	21.5	0.1
3/26/21 18:00	3/27/21 17:00	3,900,199	22	21.6	0.1
3/26/21 19:00	3/27/21 18:00	3,900,199	10	21.6	0.1
3/26/21 20:00	3/27/21 19:00	3,900,199	12	21.6	0.1
3/26/21 21:00	3/27/21 20:00	3,900,199	15	21.6	0.1
3/26/21 22:00	3/27/21 21:00	3,900,199	13	21.6	0.1
3/26/21 23:00	3/27/21 22:00	3,900,199	13	21.6	0.1
3/27/21 0:00	3/27/21 23:00	3,839,891	13	21.2	0.1
3/27/21 1:00	3/28/21 0:00	3,627,613	13	20.5	0.1
3/27/21 2:00	3/28/21 1:00	3,340,282	13	19.2	0.1
3/27/21 3:00	3/28/21 2:00	3,080,210	14	18.0	0.1
3/27/21 4:00	3/28/21 3:00	2,820,527	14	16.8	0.1
3/27/21 5:00	3/28/21 4:00	2,561,794	15	15.7	0.1
3/27/21 6:00	3/28/21 5:00	2,306,189	14	14.6	0.1
3/27/21 7:00	3/28/21 6:00	2,062,634	14	12.8	0.1
3/27/21 8:00	3/28/21 7:00	1,821,629	15	10.9	0.1
3/27/21 9:00	3/28/21 8:00	1,609,587	17	9.4	0.1
3/27/21 10:00	3/28/21 9:00	1,364,881	17	8.1	0.0
3/27/21 11:00	3/28/21 10:00	1,124,389	18	6.7	0.0
3/27/21 12:00	3/28/21 11:00	906,595	18	5.2	0.0
3/27/21 13:00	3/28/21 12:00	670,804	18	4.0	0.0
3/27/21 14:00	3/28/21 13:00	428,863	15	2.6	0.0