

July 30, 2020

CERTIFIED: 7016 2710 0001 0589 4294

Department of Environmental Quality Office of Environmental Compliance Enforcement Division P.O. Box 4312 Baton Rouge, LA 70821-4312

Re: NSPS Excess Emissions & CEM Performance Report – 2nd Quarter 2020
Valero Refining - Meraux LLC, Agency Interest # 1238
2235 Jacob Drive, St. Bernard Parish, Meraux, LA
Title V Permit Numbers: 2500-00001-V17

Gentlemen,

Valero Refining, Meraux LLC is submitting this Excess Emissions and Monitoring Systems Reports, per LAC 33:III, Chapter 30, 40 CFR 60.7(c), 40 CFR 60.108a(d) and 40 CFR 63.1575 for the Second Quarter 2020.

For this reporting period, the SO₂ and O₂ CEMS on the #2 SRU (EPN 5-00, EQT 0079) had excess emissions greater than 1% of the total operating time and no CEMS had downtime greater than 5% of the total operating time.

Enclosed are the Data Assessment Reports for the appropriate CEMs and information required by NSPS Subpart Ja, 40 CFR 60.108a(d). Subpart Ja root cause and corrective action analysis reports are included with this submittal. Updates to previously submitted Subpart Ja root cause and corrective action analysis reports are also included if corrective actions were completed in this reporting period.

Should you have any questions regarding this submission, please contact Mr. Justin Stubbe at (504) 271-4141.

I certify, based on information and belief formed after reasonable inquiry, the statements and information in this document are true, accurate, and complete.

Regards,

ier Degenhart

Will Degenhart Director Refinery Operations Meraux Refinery

Enclosures cc: Mr. Brian Tusa, LDEQ SE Regional Office, New Orleans, LA

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average</u>

Monitor Manufacturer and Model No.: <u>Brimstone SGX-231(SO₂)/Rosemount Oxymitter 4000(O₂)</u>

Date of Latest CMS Certification or Audit: RATA on 4/6/20

Process Unit(s) Description: <u>#2 SRU Incinerator (EPN 1-93, EQT 0019)</u>

Total source operating time in reporting period: 2,176 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	38	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	38	
3. Total duration of excess emissions x (100) [Total source operating time] ²	1.7 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	1	
e. Unknown causes	0	
2. Total CMS Downtime	1	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB AO2000 Uras 26(SO₂)/ Magnos 206 (O₂)</u>

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>

Total source operating time in reporting period: 2,160 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: <u>J</u>

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average</u>

Monitor Manufacturer and Model No.: Ametek, #4661

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: <u>Area 1 Fuel Drum for Boiler TB-01 (EPN 1-06, EQT 0010)</u>; <u>Boiler B-7 (EPN 1-07, EQT 0011)</u>; <u>MDH</u> <u>Product and Fractionator Heaters (EPN 2-92, EQT 0033)</u>; <u>DHT Charge Heater (EPN 5-73, EQT 0058)</u>

Total source operating time in reporting period: EQT 0010-2,130 hours, EQT 0011-2,184 hours, EQT 0033-2,150 hours, EQT 0058-1,233 hours

Emissions Data Summary ¹				
1. Duration of excess emissions in reporting period due to:	EQT 0010 (hours)	EQT 0011 (hours)	EQT 0033 (hours)	EQT 0058 (hours)
a. Startup/shutdown	0	0	0	0
b. Control equipment problems	0	0	0	0
c. Process problems	0	0	0	0
d. Other known causes	0	0	0	0
e. Unknown causes	0	0	0	0
2. Total duration of excess emission	0	0	0	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %	0.0 %	0.0 %

CMS Performance Summary ¹				
1. CMS downtime in reporting period due to:	EQT 0010 (hours)	EQT 0011 (hours)	EQT 0033 (hours)	EQT 0058 (hours)
a. Monitor equipment malfunctions	0	0	0	0
b. Non-Monitor equipment malfunctions	0	0	0	0
c. Quality assurance calibration	0	0	0	0
d. Other known causes	5	5	1	1
e. Unknown causes	0	0	0	0
2. Total CMS Downtime	5	5	1	1
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.2 %	0.2 %	0.0 %	0.1 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

 2 For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in 60.7(c) shall be submitted. (Percentage based on the lowest operating time.)

SUMMARY REPORT - GASEOUS AND OPACITY EXCESS EMISSIONS AND

MONITORING SYSTEMS PERFORMANCE

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: _____

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Subpart J: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: <u>Area 2 Fuel Drum for: Vacuum Heater (EPN 1-76, EQT 0013); No.1 Crude Heater (EPN 12-72A, EQT 0022); NHT Debut Reboiler (EPN 15-72, EQT 0024); NHT Depent Reboiler (EPN 16-72 EQT 0027); Platformer Charge Heater (EPN 17-72 a,b,c, EQT 0028); Platformer Debut Reboiler (EPN 19-72, EQT 0029); ROSE Heater (EPN 1-80, EQT 0014)</u>

Total source operating time in reporting period: <u>EQT 0013-2,126 hours; EQT 0022-2,140 hours; EQT 0024-2,015 hours; EQT 0027-2,019 hours; EQT 0028-2,052 hours; EQT 0029-1,990 hours; EQT 0014-2,184 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	All EQT's (hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	All EQT's (hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	2
e. Unknown causes	0
2. Total CMS Downtime	2
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.1 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H_2S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Subpart Ja: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average and 60 ppm on a 365 day</u> rolling average.

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: Area 2 Fuel Drum for: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater

(EPN 1-17, EQT 0159)

Total source operating time in reporting period: EQT 0127-1,613 hours; EQT 0159-2,036 hours

Emissions Data Summary ¹			
1. Duration of excess emissions in reporting period due to:	EQT 0127 (hours)	EQT 0159 (hours	
a. Startup/shutdown	0	0	
b. Control equipment problems	0	0	
c. Process problems	0	0	
d. Other known causes	0	0	
e. Unknown causes	0	0	
2. Total duration of excess emission	0	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %	

CMS Performance Summary ¹			
1. CMS downtime in reporting period due to:	EQT 0127 (hours)	EQT 0159 (hours	
a. Monitor equipment malfunctions	0	0	
b. Non-Monitor equipment malfunctions	0	0	
c. Quality assurance calibration	0	0	
d. Other known causes	1	2	
e. Unknown causes	0	0	
2. Total CMS Downtime	1	2	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.1 %	0.1 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H_2S

Applicable NSPS Subpart: ____

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: <u>RATA on 4/6/20</u>

Process Unit(s) Description: Area 4 Fuel Drum for Merox Disulfide Separator to Platformer Charge Heater

Total source operating time in reporting period: <u>0 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: _____

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: Area 6 Fuel Drum for Hydrocracker & Hydrotreater Charge Heaters (EPN 1-00, EQT 0009)

Total source operating time in reporting period: 1,498 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	2	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	2	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.1 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	1	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	1	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.1 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: _____

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: RATA on 4/6/20

Process Unit(s) Description: Area 6 Fuel Drum for Boiler B-5 (EPN 2-00, EQT 0030) and Boiler B-6 (EPN 3-00, EQT 0048)

Total source operating time in reporting period: <u>EQT 0030-2,184 hours; EQT 0048-0 hours³</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	EQT 0030 (hours)	EQT 0048 (hours)
a. Startup/shutdown	0	0
b. Control equipment problems	0	0
c. Process problems	0	0
d. Other known causes	0	0
e. Unknown causes	0	0
2. Total duration of excess emission	0	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	EQT 0030 (hours)	EQT 0048 (hours)
a. Monitor equipment malfunctions	0	0
b. Non-Monitor equipment malfunctions	0	0
c. Quality assurance calibration	2	0
d. Other known causes	5	0
e. Unknown causes	0	0
2. Total CMS Downtime	7	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.3 %	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

³Boiler B-6 ran on purchased natural gas for the entire Quarter.

 $^{^{2}}$ For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in 60.7(c) shall be submitted.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: Db

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O₂)</u>

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: Boiler B-5 (EPN 2-00, EQT 0030)

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	8	
e. Unknown causes	0	
2. Total CMS Downtime	8	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.4 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O2)</u>

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: Boiler B-6 (EPN 3-00, EQT 0048)

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	5	
e. Unknown causes	0	
2. Total CMS Downtime	5	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.2 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>Thermo Environmental 42i (NOx)/(O2)</u>

Date of Latest CMS Certification or Audit: RATA on 5/18/20

Process Unit(s) Description: Boiler TB-01 (EPN 1-06, EQT 0010)

Total source operating time in reporting period: 2,130 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	5	
e. Unknown causes	0	
2. Total CMS Downtime	5	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.2 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average

Monitor Manufacturer and Model No.: Thermo Environmental 42i (NOx)/(O2)

Date of Latest CMS Certification or Audit: RATA on 4/6/20

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

Total source operating time in reporting period: <u>1,613 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx)</u>, Magnos27 (O₂)

Date of Latest CMS Certification or Audit: RATA on 4/8/20

Process Unit(s) Description: <u>NHT Charge Heater (EPN 1-17, EQT 0159)</u>

Total source operating time in reporting period: 2,036 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O2)</u>

Date of Latest CMS Certification or Audit: RATA on 4/9/20

Process Unit(s) Description: No.1 Crude Heater (EPN 12-72A, EQT 0022)

Total source operating time in reporting period: 2,140 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O2)</u>

Date of Latest CMS Certification or Audit: RATA on 5/20/20

Process Unit(s) Description: MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033)

Total source operating time in reporting period: 2,150 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: RATA on 5/19/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	10
e. Unknown causes	0
2. Total CMS Downtime	10
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.5 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: RATA on 5/18/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	10
e. Unknown causes	0
2. Total CMS Downtime	10
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.5 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: RATA on 4/8/20

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	10
e. Unknown causes	0
2. Total CMS Downtime	10
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.5 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: RATA on 4/9/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	14
e. Unknown causes	0
2. Total CMS Downtime	14
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.6 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: RATA on 4/9/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	2
d. Other known causes	14
e. Unknown causes	0
2. Total CMS Downtime	16
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.7 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: RATA on 4/9/20

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	1
d. Other known causes	15
e. Unknown causes	0
2. Total CMS Downtime	16
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.7 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	10
e. Unknown causes	0
2. Total CMS Downtime	10
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.5 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	10
e. Unknown causes	0
2. Total CMS Downtime	10
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.5 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	10
e. Unknown causes	0
2. Total CMS Downtime	10
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.5 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

For all CMS covered in this report, no changes were made in the 2nd Quarter 2020 to CMS, process, or controls.

I certify that the information contained in this report is true, accurate, and complete.

Daniel Patnoad Name Signature <u>End Eng</u> _____

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average</u>

Monitor Manufacturer and Model No.: Brimstone SGX-231(SO₂)/Rosemount Oxymitter 4000(O₂)

Date of Latest CMS Certification or Audit: RATA on 4/6/20

Process Unit(s) Description: #2 SRU Incinerator (EPN 1-93, EQT 0019)

Total source operating time in reporting period: 2,176 hours

				J	a EXCESS EMISSIONS	
Date	Start	End	Duration (hours)	Max 12- HRA (ppm)	Cause	Corrective Action
4/15/20	04:00	20:00	16	846	SO_2 at 0% O_2 greater than 250 ppm, 12- HRA, with combined SO_2 emissions from the #2 and #3 SRU less than 500 lbs/day above allowable during startup with no acid gas feed to the unit and the Tail Gas Treater (TGT) bypassed. The startup was after a unit trip caused by	Valero repaired the TGT feed valve actuator and completed the startup. Valero determined the root causes of the high liquid level were multiple instrumentation failures that prevented the #1 Amine Unit
4/16/20	01:00	23:00	22	681	high liquid level in the Acid Gas Knock Out Pot. The high liquid level occurred while transferring amine contaminated with hydrocarbons from the Hydrocracker Unit to the #1 Amine Unit. Lastly, a malfunctioning TGT feed valve actuator delayed the startup.	excessive hydrocarbons to operators and preventing the automatic draining of the Acid Gas Knock Out Pot. Valero will repair these instruments or evaluate upgrading their installation.
TOTAL			38			

	Ja CMS PERFORMANCE ¹									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
4/20/20	19:00	20:00	1	Changed sample filter and cleaned out sample probe.	Analyzer calibrated and returned to service.					
TOTAL			1							

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: ABB AO2000 Uras 26(SO2)/ Magnos 206 (O2)

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>

Total source operating time in reporting period: 2,160 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 12- HRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	Ja CMS PERFORMANCE ¹									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
None.										
TOTAL			0							

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H_2S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average and 60 ppm on a 365 day rolling average

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: RATA on 4/7/20

Process Unit(s) Description: <u>Area 2 Fuel Drum for: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater</u> (EPN 1-17, EQT 0159)

Total source operating time in reporting period: EQT 0127-1,613 hours; EQT 0159-2,036 hours

Ja EXCESS EMISSIONS – Both EQT's									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action			
None									
TOTAL			0						

	Ja CMS PERFORMANCE ¹ – EQT 0127										
Date	Start	End	Duration (hours)	Cause	Corrective Action						
4/7/20	10:00	11:00	1	Relative Accuracy Test Audit.	N/A						
TOTAL			1								

	Ja CMS PERFORMANCE ¹ – EQT 0159										
Date	Start	End	Duration (hours)	Cause	Corrective Action						
4/7/20	10:00	11:00	1	Relative Accuracy Test Audit.	N/A						
5/3/20	13:00	14:00	1	Preventative maintenance and changed filters.	Calibrated and returned to service.						
TOTAL			2								

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O2 shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: Thermo Environmental 42i (NOx)/(O2)

Date of Latest CMS Certification or Audit: RATA on 4/6/20

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

Total source operating time in reporting period: 1,613 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 30- DRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	Ja CMS PERFORMANCE ¹								
Date	Start	End	Duration (hours)	Cause	Corrective Action				
None.									
TOTAL			0						

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O2 shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: ABB Limas11(NOx), Magnos27 (O2)

Date of Latest CMS Certification or Audit: RATA on 4/8/20

Process Unit(s) Description: <u>NHT Charge Heater (EPN 1-17, EQT 0159)</u>

Total source operating time in reporting period: 2,036 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 30- DRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

	Ja CMS PERFORMANCE ¹								
Date	Start	End	Duration (hours)	Cause	Corrective Action				
None.									
TOTAL			0						

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: RATA on 5/19/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,184 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action				
None.										
TOTAL			0							

Ja CMS PERFORMANCE ²							
Date	Start	End	Duration (hours)	Cause	Corrective Action		
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.		
TOTAL			10				

¹Due to the physical arrangement of the headers supplying the North Flare Stack (EPN 20-72, EQT 0035), two analyzers are required to measure H_2S concentration of the gas combusted in the North Flare. Conservatively, excess emission on either of these analyzers will be considered excess emissions at the North Flare. However, the CEMS performance will be tracked separately.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: RATA on 5/18/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,184 hours

	Ja EXCESS EMISSIONS								
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action			
None.									
TOTAL			0						

Ja CMS PERFORMANCE ²								
Date	Start	End	Duration	Cause	Corrective			
			(hours)		Action			
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.			
TOTAL			10					

¹Due to the physical arrangement of the headers supplying the North Flare Stack (EPN 20-72, EQT 0035), two analyzers are required to measure H_2S concentration of the gas combusted in the North Flare. Conservatively, excess emission on either of these analyzers will be considered excess emissions at the North Flare. However, the CEMS performance will be tracked separately.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: RATA on 2/13/20

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,184 hours

Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action			
None.									
TOTAL			0						

Ja CMS PERFORMANCE ²								
Date	Start	End	Duration (hours)	Cause	Corrective Action			
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.			
TOTAL			10					

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: RATA on 4/9/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,184 hours

Ja CMS PERFORMANCE ¹								
Date	Start	End	Duration (hours)	Cause	Corrective Action			
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.			
6/2/20	08:00	12:00	4	Annual preventative maintenance by manufacturer.	Calibrated and returned to service.			
TOTAL			14					

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: RATA on 4/9/20

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,184 hours

Ja CMS PERFORMANCE ¹								
Date	Start	End	Duration (hours)	Cause	Corrective Action			
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.			
5/16/20	12:00	14:00	2	Analyzer adjusted for calibration drift and range change functionality.	Calibrated and returned to service.			
6/1/20	13:00	17:00	4	Annual preventative maintenance by manufacturer.	Calibrated and returned to service.			
TOTAL			16					
(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: RATA on 4/9/20

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,184 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
4/9/20	13:00	14:00	1	Relative Accuracy Test Audit.	N/A
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.
6/2/20	12:00	17:00	5	Annual preventative maintenance by manufacturer.	Calibrated and returned to service.
TOTAL			16		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,184 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.
TOTAL			10		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,184 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.
TOTAL			10		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,184 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
4/10/20	01:00	11:00	10	Loss of all flare monitoring data from Distributed Control System (DCS) due to damage to connections resulting from fire in Hydrocracker Unit.	Valero restored DCS functionality.
TOTAL			10		

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: SO₂

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: Brimstone SGX-231(SO₂)/Rosemount Oxymitter 4000(O₂)

Source unit: #2 SRU Incinerator (EPN 1-93, EQT 0019)

CEM Sampling Location: <u>#2 SRU Incinerator (#1-93)</u>

CEM Span Value: Sulfur Dioxide 500 ppm; Oxygen 25%

I. ACCURACY ASSESSMENT RESULTS (RATA):

SO_2 corrected to 0% O_2	
Date of Audit	4/6/20
Reference Method	EPA Method 6C/ EPA Method 3A
Average RM Value (ppmv)	49.53
Average CEM Value (ppmv)	49.07
Accuracy	1.25 %
Limit	< 10%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: SO₂
Applicable NSPS Subpart: <u>Ja</u>
Reporting period dates: From <u>4/1/20 to 6/30/20</u>
Date submitted: <u>7/30/20</u>
Company: <u>Valero Refining - Meraux LLC</u>
Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u>
Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>
Monitor Manufacturer and Model No.: <u>ABB AO2000 Uras 26(SO2)/ Magnos 206 (O2)</u>
Source unit: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>
CEM Sampling Location: <u>#3 SRU Incinerator (#5-00)</u>
CEM Span Value: Sulfur Dioxide 500 ppm; Oxygen 25%

I. ACCURACY ASSESSMENT RESULTS (RATA):

SO2 corrected to 0% O2Date of Audit4/7/20Reference MethodEPA Method 6C/ EPA Method 3AAverage RM Value (ppmv)31.07Average CEM Value (ppmv)27.85Accuracy1.86 %Limit<10%</td>

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>

B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S Applicable NSPS Subpart: _____ Reporting period dates: From 4/1/20 to 6/30/20Date submitted: 7/30/20 Company: Valero Refining - Meraux LLC Address: 2500 East St. Bernard Highway, Meraux, LA 70075 Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u> Monitor Manufacturer and Model No.: Ametek 4661 Source Unit: Area 1 Fuel Drum for Boiler TB-01 (EPN 1-06, EQT 0010); Boiler B-7 (EPN 1-07, EQT 0011); MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033); DHT Charge Heater (EPN 5-73, EQT 0058) CEM Sampling Location: Area 1 Fuel Drum CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

		<u>H₂S #1</u>	<u>H₂S #2</u>	
	Date of Audit	4/7/20	4/7/20	
	Reference Method	EPA Method 11	EPA Method 11	
		(Alternate RATA)	(Alternate RATA)	
	Average RM Value (ppmv)	81.94	172.10	
	Average CEM Value (ppmv)	82.10	170.09	
	Accuracy	0.20 %	1.17 %	
	Limit	< 15 %	< 15 %	
II. CALIBRA	ATION DRIFT ASSESSMENT			
A. C	Out of Control Periods:			
1	. Dates: <u>N/A</u>			

- 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: <u>J and Ja</u> (Benzene Recovery Unit Reboiler Subject to Ja)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average(J and Ja) and 60 ppm on a 365 day

rolling average (Ja only)

Monitor Manufacturer and Model No.: Ametek 4661

Source Unit: Area 2 Fuel Drum for: No.1 Crude Heater (EPN 12-72A, EQT 022); ROSE Heater (EPN 1-80, EQT 0014); Vacuum Heater (EPN 1-76, EQT 0013); Platformer Charge Heater (EPN 17-72 a,b,c, EQT 0028); Platformer Debut Reboiler (EPN 19-72, EQT 0029); NHT Charge Heater (EPN 14-72, EQT 0023); NHT Debut Reboiler (EPA 15-72, EQT 0024); NHT Depent Reboiler (EPA 16-72, EQT 0027); Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater (EPN 1-17, EQT 0159)

CEM Sampling Location: Area 2 Fuel Drum

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	<u>H₂S #1</u>	<u>H₂S #2</u>
Date of Audit	4/7/20	4/7/20
Reference Method	EPA Method 11	EPA Method 11
	(Alternate RATA)	(Alternate RATA)
Average RM Value (ppmv)	81.94	172.10
Average CEM Value (ppmv)	86.51	179.68
Accuracy	5.57 %	4.40%
Limit	< 15 %	< 15 %

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: _____

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Process Unit(s) Description: Area 4 Fuel Drum for Merox Disulfide Separator to Platformer Charge Heater

CEM Sampling Location: Area 4 Fuel Drum

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	<u>H₂S #1</u>	<u>H₂S #2</u>
Date of Audit	4/6/20	4/6/20
Reference Method	EPA Method 11	EPA Method 11
	(Alternate RATA)	(Alternate RATA)
Average RM Value (ppmv)	81.94	172.10
Average CEM Value (ppmv)	75.53	157.08
Accuracy	7.82 %	8.73 %
Limit	< 15 %	< 15 %

II. CALIBRATION DRIFT ASSESSMENT

A. Out of Control Periods:

- 1. Dates: N/A
- 2. Number of Days <u>N/A</u>

B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

 $\text{Pollutant:} \ H_2S$

Applicable NSPS Subpart: <u>J</u>

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Process Unit(s) Description: Area 6 Fuel Drum for Hydrocracker & Hydrotreater Charge Heaters (EPN 1-00, EQT 0009)

CEM Sampling Location: Area 6 Fuel Drum

CEM Span Value: <u>Hydrogen Sulfide, 300 ppm</u>

I. ACCURACY ASSESSMENT RESULTS (RATA):

	<u>H₂S #1</u>	<u>H₂S #2</u>
Date of Audit	4/7/20	4/7/20
Reference Method	EPA Method 11	EPA Method 11
	(Alternate RATA)	(Alternate RATA)
Average RM Value (ppmv)	81.94	172.10
Average CEM Value (ppmv)	76.35	156.70
Accuracy	6.83 %	8.95 %
Limit	< 15 %	< 15 %

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: _____

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Process Unit(s) Description: Area 6 Fuel Drum for Boilers B-5 (EPN 2-00, EQT 0030) and B-6 (EPN 3-00, EQT 0048)

CEM Sampling Location: Area 6 Fuel Drum

CEM Span Value: <u>Hydrogen Sulfide</u>, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	<u>H₂S #1</u>	<u>H₂S #2</u>
Date of Audit	4/6/20	4/6/20
Reference Method	EPA Method 11	EPA Method 11
	(Alternate RATA)	(Alternate RATA)
Average RM Value (ppmv)	81.94	172.10
Average CEM Value (ppmv)	80.75	169.13
Accuracy	1.46 %	1.72 %
Limit	< 15 %	< 15 %

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- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11(NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: Boiler B-5 (EPN 2-00, EQT 0030)

CEM Sampling Location: Boiler B-5

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (RATA):

NOx lb/MMBtu Date of Audit Reference Method Average RM Value Average CEM Value Accuracy Limit

4/7/20 EPA Method 7E / EPA Method 3A 0.02409 lb/MMBtu 0.03251 lb/MMBtu 4.39 % < 10 %

II. CALIBRATION DRIFT ASSESSMENT

A. Out of Control Periods:

1. Dates: N/A

2. Number of Days <u>N/A</u>

B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x
Applicable NSPS Subpart: __Db__
Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>
Date submitted: <u>7/30/20</u>
Company: <u>Valero Refining - Meraux LLC</u>
Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u>
Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>
Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>
Process Unit(s) Description: <u>Boiler B-6 (EPN 3-00, EQT 0048)</u>
CEM Sampling Location: <u>Boiler B-6</u>
CEM Span Value: Nitrogen Oxide 100 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (RATA):

NOx lb/MMBtu Date of Audit Reference Method Average RM Value Average CEM Value Accuracy Limit

4/7/20 EPA Method 7E / EPA Method 3A 0.02065 lb/MMBtu 0.02261 lb/MMBtu 1.04 % < 10 %

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>

B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: Thermo Environmental Model 42i (NOx)/(O2)

Process Unit(s) Description: Boiler TB-01 (EPN 1-06, EQT 0010)

CEM Sampling Location: Boiler TB-01

CEM Span Value: Nitrogen Oxide 500 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (RATA):

NOx lb/MMBtu Date of Audit Reference Method Average RM Value Average CEM Value Accuracy Limit

5/18/20 EPA Method 7E / EPA Method 3A 0.04273 lb/MMBtu 0.04054 lb/MMBtu 1.23 % < 10 %

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Nitrogen Oxide corrected to 0% O2 shall not exceed 40 ppm on a 30-day rolling average

Monitor Manufacturer and Model No.: Thermo Environmental Model 42i (NOx)/(O2)

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

CEM Sampling Location: Benzene Recovery Unit Reboiler

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (RATA):

	NOx at 0% O2	O_2
Date of Audit	4/6/20	4/6/20
Reference Method	EPA Method 7E	EPA Method 3A
Average RM Value	24.74 ppmv at 0% O ₂	7.349 vol %
Average CEM Value	24.09 ppmv at 0% O ₂	7.323 vol %
Accuracy	3.72 %	N/A
Limit	< 20 %	N/A

- A. Out of Control Periods:
 - 1. Dates: <u>N/A</u>
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Nitrogen Oxide corrected to 0% O2 shall not exceed 40 ppm on a 30-day rolling average

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: NHT Charge Heater (EPN 1-17, EQT 0159)

CEM Sampling Location: NHT Charge Heater

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (RATA):

	NOx at 0% O2	O_2
Date of Audit	4/8/20	4/8/20
Reference Method	EPA Method 7E	EPA Method 3A
Average RM Value	24.15 ppmv at 0% O ₂	4.736 vol %
Average CEM Value	26.63 ppmv at 0% O ₂	4.721 vol %
Accuracy	11.22 %	N/A
Limit	< 20 %	N/A

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>

B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: No.1 Crude Heater (EPN 12-72A, EQT 0022)

CEM Sampling Location: No.1 Crude Heater

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (RATA):

	NOx at 0% O2	O_2
Date of Audit	4/9/20	4/9/20
Reference Method	EPA Method 7E	EPA Method 3A
Average RM Value	15.41 ppmv at 0% O ₂	5.374 vol %
Average CEM Value	15.96 ppmv at 0% O ₂	5.479 vol %
Accuracy	0.82 %	N/A
Limit	< 10 %	N/A

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>

B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033)

CEM Sampling Location: MDH Product and Fractionator Heaters

CEM Span Value: Nitrogen Oxide 100 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (RATA):

	NOx at 0% O2	O_2
Date of Audit	5/20/20	5/20/20
Reference Method	EPA Method 7E	EPA Method 3A
Average RM Value	17.92 ppmv at 0% O ₂	8.748 vol %
Average CEM Value	18.79 ppmv at 0% O ₂	8.515 vol %
Accuracy	6.85 %	N/A
Limit	< 20 %	N/A

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S
Applicable NSPS Subpart: <u>Ja</u>
Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>
Date submitted: <u>7/30/20</u>
Company: <u>Valero Refining - Meraux LLC</u>
Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u>
Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>
Monitor Manufacturer and Model No.: <u>Ametek 5100</u>
Process Unit(s) Description: <u>North Flare Stack (EPN 20-72, EQT 0035), North Flare Header</u>
CEM Sampling Location: <u>North Flare Stack, North Flare Header (Y-AT-801)</u>
CEM Span Value: <u>Hydrogen Sulfide, 300 ppm</u>

I. ACCURACY ASSESSMENT RESULTS (RATA):

	$\underline{H}_{2}\underline{S}$
Date of Audit	5/19/20
Reference Method	EPA Method 11
Average RM Value (ppmv)	11.54 ppmv
Average CEM Value (ppmv)	7.54 ppmv
Accuracy	5.20 %
Limit	< 10 %

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H_2S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

CEM Sampling Location: North Flare Stack, Hydrocracker Flare Header (Y-AT-800)

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	$\underline{H}_{2}\underline{S}$
Date of Audit	5/18/20
Reference Method	EPA Method 11
Average RM Value (ppmv)	72.95 ppmv
Average CEM Value (ppmv)	80.25 ppmv
Accuracy	9.28 %
Limit	< 10 %

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>

B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

CEM Sampling Location: South Flare Stack (Y-AT-802)

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	$\underline{H}_{2}\underline{S}$
Date of Audit	4/8/20
Reference Method	EPA Method 11
Average RM Value (ppmv)	6.58 ppmv
Average CEM Value (ppmv)	7.37 ppmv
Accuracy	1.10 %
Limit	< 10 %

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>

B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20 to 6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

CEM Sampling Location: North Flare Stack, North Flare Header (Y-AT-303)

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	<u>H₂S #1</u>	<u>H₂S #2</u>
Date of Audit	4/9/20	4/9/20
Reference Method	PS 2	PS 2
	Alternate RATA	Alternate RATA
Average RM Value (ppmv)	1113	10040
Average CEM Value (ppmv)	1152	9883
Accuracy	3.50 %	1.56 %
Limit	< 15 %	< 15 %

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u>

Date submitted: 7/30/20

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

CEM Sampling Location: North Flare Stack, Hydrocracker Flare Header (Y-AT-302)

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	<u>H₂S #1</u>	<u>H₂S #2</u>
Date of Audit	4/9/20	4/9/20
Reference Method	PS 2	PS 2
	Alternate RATA	Alternate RATA
Average RM Value (ppmv)	1113	10040^{1}
Average CEM Value (ppmv)	1134	9924
Accuracy	1.90 %	1.16 %
Limit	< 15 %	< 15 %

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: Total Sulfur

Applicable NSPS Subpart: <u>Ja</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii) Reporting period dates: From <u>4/1/20</u> to <u>6/30/20</u> Date submitted: <u>7/30/20</u> Company: <u>Valero Refining - Meraux LLC</u> Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u> Emission Limitation: <u>None</u> Monitor Manufacturer and Model No.: <u>Thermo Scientific SOLA II</u> Process Unit(s) Description: <u>South Flare Stack (EPN 3-77, EQT 0049)</u> CEM Sampling Location: <u>South Flare Stack (Y-AT-304)</u>

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (RATA):

	<u>H₂S #1</u>	<u>H₂S #2</u>
Date of Audit	4/9/20	4/9/20
Reference Method	PS 2	PS 2
	Alternate RATA	Alternate RATA
Average RM Value (ppmv)	1113	10040^{1}
Average CEM Value (ppmv)	1159	10015
Accuracy	4.13 %	0.24 %
Limit	< 15 %	< 15 %

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

Appendix A

Ja Root Cause and Corrective Action Analysis

Subpart Ja Root Cause / Corrective Action Analysis		ysis	Incident Number: 419653		
The information contair	ned below satisfies the requirements	of the NSPS Subpart Ja 60.1	08a(c)(6).		
- ·					
Report:	Final				
Refinery:	Valero (Meraux)				
Incident Type:	SRU (SO2)			Date of Event:	9/13/19
Emissions Source(s):	#2 SRU Incinerator (EPN 1-93, EC	(T 0019)	Date A	analysis Completed:	10/24/19
	#3 SRU Incinerator (EPN 5-00, EC	<u>(T 0079)</u>			
(1.)					(60.108a(c)(6)(i))
A description of the Dis	charge:				
On September 13, 2019	a contractor operating an extended be	oom forklift on the roadway	running along the refinery's e	ast fenceline struck a	n overhead cable tray
containing the east plan	t electrical feed, causing a partial loss	of power in the refinery. M	Itiple refinery units were upse	et and the #2 Sulfur Re	covery Unit (SRU)
immediately tripped offl	ine. Valero auickly initiated its sulfur	sheddina procedures and tra	nsferred all the acid aas feed	to the #3 SRU. which I	nad remained operatina
through the power loss.	During the upset some hydrocarbons	carried over into the amine	system and upset the #3 SRU.	The #3 SRU remained	operatina, but with
elevated SO2 emissions.	The combined SO2 emissions from the	he #3 SRU while it was upset	and the #2 SRU while it was in	n hot standby or start	ing up exceeded 500 lbs
above allowed in a 24 ho	our period. Flarina from this event dia	not exceed 500 lbs or 500.0	00 scf in a 24 hour period.		
		····,·			
(2.)				(60.108a(c)(6)(ii)) and (60.108a(c)(6)(ix))
		#2 SRU	#3 SRU		
Date/Tim	ne discharge was first identified	9/13/19 13:36	9/13/19 11:31		
D	ate/Time discharge had ceased	9/14/19 23:33	9/13/19 20:46		
Dui	ration of Discharge (Calculated)	33.9	9.2 hrs		
The steps taken to limit Valero followed its Oper	the emissions during the discharge: ations Procedures to the maximum ex	tent possible to minimize the	e SO2 emissions of this discha	rge	
(4.)					(60.108a(c)(6)(xi))
Note: If the discharge wa was followed.	as a result of a planned startup or shu	tdown, a RC/CAA analysis is	not required if the flare mana	gement plan	
Did the discharge result	t from a planned startup or shutdow	n?		No	(Yes/No)
Was the flare managem	ent plan followed?			Yes	(Yes/No/N/A)
Is the event exempt fro	m a RC/CCA based on the answers al	bove?		No	(Yes/No)
- If yes, skip section	5-7.				
(-)					/ / //-//
(5.)			data mulu abla.		(60.108a(c)(6)(ix))
Root Cause Analysis: D	escribe in detail the Root Cause(s) of	the incident, to the extent	determinable:		the last h
Did this discharge result	t from root causes identified in a pre	vious analysis?		No	(Yes/No)
Valero determined the ro	oot cause of this incident to be the for	klift collision with the cable t	ray. The cable tray crossed o	over the roadway with	a 12 foot clearance and
elevated to keep the hos	l and there was not a sign displaying to ses from dragging on the ground. This	obstructed the view of the d	is carrying a load of coiled hos river and exceeded the 12 ft c	ses hung from the fork learance.	s and the boom was
Valero also determined t Amine Unit and a surge failure, but the naphtha	that the hydrocarbon carryover that co in hydrocarbon flow from overflowing feed to the NHT from the Hydrocracka	aused a large portion of the s the Naphtha Hydrotreater (er Unit was not secured in a	SO2 emissions from the #3 SRI NHT) Feed Surge Drum. The N timely manner.	U was caused by a stu NHT feed pumps were	ck level indication in the #1 lost from the power

(6.) (60.108a(c)(6)(ix)
Corrective Action Analysis: Include a description of the recommended corrective action(s) or an explanation of why corrective action is not necessary.
1) Remove the cable tray where it crosses the road and reroute the electrical feed through an underground duct bank.
2) Verify that all refinery roadway overhead clearances are brightly painted and have signs indicating the clearance height.
3) Update site procedures with requirements for the safe operation of extended boom forklifts, including the use of governors to limit the maximum speed these vehicles can achieve.
4) Evaluate forklift training for the proper transportation of equipment and materials.
5) Evaluate the access points to the east refinery roadway and protection of the 13.8 kV transmission lines along the east fence.
6) Evaluate the Rich Amine Flash Drum Level transmitter to determine if it is the correct device for that service and check the calibration.
7) Evaluate the NHT emergency shutdown procedures to ensure feed sources from other units are properly secured.
 (7.) (60.108a(c)(6)(x)). Corrective Action Schedule: Include corrective actions already completed within the first 45 days following the discharge. For those not completed, provide a schedule for implementation, including proposed commencement and completion dates. 1) Remove the cable tray where it crosses the road and reroute the electrical feed through an underground duct bank. Commencement Date: 10/24/19 Completed: 12/6/19
2) Verify that all refinery roadway overhead clearances are brightly painted and have signs indicating the clearance height. Commencement Date: 10/24/19 Completed: 4/22/20
3) Update site procedures with requirements for the safe operation of extended boom forklifts, including the use of governors to limit the maximum speed these vehicles can achieve. Commencement Date: 10/24/19 Completed: 1/20/20
4) Evaluate forklift training for the proper transportation of equipment and materials. Commencement Date: 10/24/19 Completed: 1/19/20
5) Evaluate the access points to the east refinery roadway and protection of the 13.8 kV transmission lines along the east fence. Commencement Date: 10/24/19 Completed: 12/3/19
6) Evaluate the Rich Amine Flash Drum Level transmitter to determine if it is the correct device for that service and check the calibration. Commencement Date: 10/24/19 Completed: 12/16/19
7) Evaluate the NHT emergency shutdown procedures to ensure feed sources from other units are properly secured. Commencement Date: 10/24/19 Completed: 1/14/20

(8.) #2 and #3 SRU

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(vi))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
			SO2 ppm	24-hr cumulative SO2	24-hr cumulative reduced
			(24-hr average, flow-	above allowable ²	sulfur above allowable
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume	weighted) ¹		
	1	SCF	ppmv	lbs	lbs as H2S
9/12/19 12:00	9/13/19 11:00	654,979	33	0.0	0.0
9/12/19 13:00	9/13/19 12:00	772,254	41	7.4	0.0
9/12/19 14:00	9/13/19 13:00	675,323	45	14.7	0.0
9/12/19 15:00	9/13/19 14:00	660,843	92	101.4	0.0
9/12/19 16:00	9/13/19 15:00	608,866	120	148.8	0.1
9/12/19 17:00	9/13/19 16:00	552,136	124	152.4	0.1
9/12/19 18:00	9/13/19 17:00	552,818	149	196.7	0.2
9/12/19 19:00	9/13/19 18:00	668,064	203	325.4	0.3
9/12/19 20:00	9/13/19 19:00	688,823	255	441.6	0.4
9/12/19 21:00	9/13/19 20:00	677,689	273	470.8	0.5
9/12/19 22:00	9/13/19 21:00	656,787	279	474.7	0.6
9/12/19 23:00	9/13/19 22:00	623,447	283	478.0	0.6
9/13/19 0:00	9/13/19 23:00	626,628	285	478.6	0.6
9/13/19 1:00	9/14/19 0:00	640,391	284	478.6	0.6
9/13/19 2:00	9/14/19 1:00	679,915	283	478.6	0.6
9/13/19 3:00	9/14/19 2:00	681,033	285	478.6	0.6
9/13/19 4:00	9/14/19 3:00	657,059	287	478.6	0.6
9/13/19 5:00	9/14/19 4:00	668,047	287	478.6	0.6
9/13/19 6:00	9/14/19 5:00	672,207	287	478.6	0.6
9/13/19 7:00	9/14/19 6:00	695,319	286	478.6	0.6
9/13/19 8:00	9/14/19 7:00	732,441	284	478.6	0.6
9/13/19 9:00	9/14/19 8:00	748,911	284	478.6	0.6
9/13/19 10:00	9/14/19 9:00	830,899	281	478.6	0.6
9/13/19 11:00	9/14/19 10:00	901,700	279	478.6	0.6
9/13/19 12:00	9/14/19 11:00	911,987	278	478.3	0.6
9/13/19 13:00	9/14/19 12:00	903,982	291	492.0	0.7
9/13/19 14:00	9/14/19 13:00	831,482	296	508.8	0.8
9/13/19 15:00	9/14/19 14:00	815,623	273	443.4	0.9
9/13/19 16:00	9/14/19 15:00	803,358	264	406.8	0.9
9/13/19 17:00	9/14/19 16:00	834,029	277	414.3	1.0
9/13/19 18:00	9/14/19 17:00	806,390	261	398.1	1.0
9/13/19 19:00	9/14/19 18:00	823,771	207	297.2	1.0
9/13/19 20:00	9/14/19 19:00	823,898	163	208.9	1.1
9/13/19 21:00	9/14/19 20:00	800,657	149	207.3	1.1
9/13/19 22:00	9/14/19 21:00	797,416	155	230.9	1.2
9/13/19 23:00	9/14/19 22:00	805,452	161	255.1	1.4
9/14/19 0:00	9/14/19 23:00	805,459	165	266.7	1.4
9/14/19 1:00	9/15/19 0:00	701,928	169	266.7	1.4
¹ SRU SO2 CEMS are spanned t	o 500 ppm. For emissions calc	ulations, Valero assumes 2 times	s the span, 1000 ppm, for CEN	IS readings >= 500 ppm.	
² Tail Gas Treater bypass emissions are calculated using a mass balance method, not using the flow and concentration values listed here.					

Subpart Ja Root (Cause / Corrective Action Analysis		Incident Number:	431400
The information conto	nined below satisfies the requirements of the NSPS S	ubpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Initial Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date	Date of Event: Analysis Completed:	4/9/20 5/18/20
(1.)				(60.108a(c)(6)(i))
A description of the D On April 10, 2020 at a followed by a fire. Val	ischarge: oproximately 00:45, the Hydrocracker Unit experience ero immediately shut down the unit, per written oper	ed a loss of containment, re rating procedures.	sulting in a vapor releas	e and ignition,
Valero has determinea afterwards, a vessel in elevated pressure had PSV. This plan was app	I the root causes. At approximately 11:40 PM on Apr the Hydrocracker Unit began relieving to the North F subsided, but the PSV had not fully reseated. A plan proved by Operations management and documented	il 9th, a brief, but intense ra lare via a Pressure Safety V was developed to briefly clo through Meraux's Process S	instorm passed over the alve (PSV). It was deter ise an inlet valve at the afety Management pro	e refinery. Shortly mined that the PSV to reseat the gram.
However, due to conce closure of the outlet vo It is not designed for th introduced by using th management was nec would result in it being a pressurized hydrogen	erns regarding access and egress at the targeted valve alve of the PSV. The outlet valve is intended to isolate the upstream process side of the PSV (high pressure sy e outlet valve were not identified or discussed. It was essary to authorize this change. A review of the new g exposed to pressure in excess of its design. When th n/hydrocarbon mix which quickly ignited.	e, several operators change e the PSV from the downstre istem). When the decision v s not recognized that addition plan would have revealed to e outlet valve was closed, it	d the plan in the field, ir cam flare gas header (lo vas made to change the onal review and approve hat the closure of the ou immediately failed, res	estead opting for the w pressure system). I plan, the hazards al by Operations atlet valve only ulting in a release of
(2.)			(60.108a(c)(6)(ii)) a	ind (60.108a(c)(6)(ix))
	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	4/9/20 23:39 4/10/20 3:58 4.3 hrs.		
(3.)				(60.108a(c)(6)(viii))
The steps taken to lim Valero followed its Fla	nit the emissions during the discharge: re Minimization Plan and Operations Procedures to n	ninimize the volume of this o	discharge.	
(4.)				(60.108a(c)(6)(xi))
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necessar was a result of a planned startup or shutdown, a RC/	r y: CAA analysis is not required	if the flare managemer	nt plan
Did the discharge resu	Ilt from a planned startup or shutdown?		No	(Yes/No)
Was the flare manage	ment plan followed?		Yes	(Yes/No/N/A)
Is the event exempt fr - If yes, skip sectior	rom a RC/CCA based on the answers above? n 5-7.		No	(Yes/No)
(5.)				(60.108a(c)(6)(ix))
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Incident,	to the extent determinabl	e:	
Did this discharge result The root cause of this is required the emergence	ult from root causes identified in a previous analysis incident was the closing of the downstream block val cy depressurization of the Hydrocracker Unit.	s? ve for the discharging PSV.	No This lead to the contain	(Yes/No) ment failure and

(6.)

(60.108a(c)(6)(ix))

Corrective Action Analysis: Include a description of the recommended corrective action(s) or an explanation of why corrective action is not Is corrective action required? Yes (Yes/No)

1. Update the PSM "Critical Safety Device Disabling Procedure" to emphasize the appropriate operation of PSV inlet and outlet valves.

2. Revise the "PSV Isolation Approval Form" to account for any changes made to the procedure and to highlight potential hazards.

3. Train all affected personnel on the updates, and incorporate in Basic Operator Training materials.

(7.)

(60.108a(c)(6)(x))

Corrective Action Schedule: Include corrective actions already completed within the first 45 days following the discharge. For those not completed, provide a schedule for implementation, including proposed commencement and completion dates.

1) Update the PSM "Critical Safety Device Disabling Procedure" to emphasize the appropriate operation of PSV inlet and outlet valves. Commencement Date: 5/18/20

Estimated Completion Date: 9/22/20

2) Revise the "PSV Isolation Approval Form" to account for any changes made to the procedure and to highlight potential hazards. Timing of this may be affected by a company-wide effort to update the performance standard, which could affect wording on the form. Commencement Date: 5/18/20 Estimated Completion Date: 9/22/20

3) Train all affected personnel on the updates, and incorporate in Basic Operator Training materials. Commencement Date: 5/18/20 Estimated Completion Date: 11/24/20

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))	
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume of flared gas above Baseline	TRS or H2S ppm (24-hr average, flow- weighted)	24-hr cumulative SO2	24-hr cumulative reduced sulfur	
		SCF	ppmv	lbs	lbs as H2S	
4/8/20 23:00	4/9/20 22:00	54,143	15	0.6	0.0	
4/9/20 0:00	4/9/20 23:00	87,240	1864	12.2	0.1	
4/9/20 1:00	4/10/20 0:00	238,978	2588	78.8	0.4	
4/9/20 2:00	4/10/20 1:00					
4/9/20 3:00	4/10/20 2:00					
4/9/20 4:00	4/10/20 3:00					
4/9/20 5:00	4/10/20 4:00	Flare monitoring data lost due to damage to the Distributed Control System from the fire. Estimated flared gas volume is 1,000,000 SCF and estimated SO2 and reduced sulfur emissions were 3000 lbs				
4/9/20 6:00	4/10/20 5:00					
4/9/20 7:00	4/10/20 6:00					
4/9/20 8:00	4/10/20 7:00		and 16 lbs, respectively.			
4/9/20 9:00	4/10/20 8:00					
4/9/20 10:00	4/10/20 9:00					
4/9/20 11:00	4/10/20 10:00					
4/9/20 12:00	4/10/20 11:00	195,679	265	79.0	0.4	
4/9/20 13:00	4/10/20 12:00	195,775	251	79.2	0.4	

Subpart Ja Root Cause / Corrective Action Analysis		Incident Number: N/A		
The information cont	ained below satisfies the requirements of the NSPS .	Subpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date of Ever Date Analysis Completed	nt: 4/11/20 : N/A	
(1.)			(60.108a(c)(6)(i))	
A description of the L This discharge resulter included activities suc	Discharge: d from the shutdown of the Hydrocracker Unit follow h as depressurization, catalyst cooldown, and Nitrog	ing the fire and emergency depressurization on 4 Ien sweeping of the unit.	1/10/20. The discharge	
(2.)	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	(60.108a(c)(6)(i 4/11/20 20:33 4/19/20 5:33 177.0 hrs.	i)) and (60.108a(c)(6)(ix))	
(3.)			(60.108a(c)(6)(viii))	
Valero followed its Fla volume was required a comply with the Net H	re Minimization Plan and Operations Procedures to r to comply with the maintenance vent provisions of 40 leating Value of the Combustion Zone limit (> 270 Bt	minimize the volume of this discharge. Addition O CFR 63.643 as well as additional supplemental u/scf) of 40 CFR 63.670, that became effective or	al purges and Nitrogen natural gas required to n January 30, 2019.	
(4.)			(60.108a(c)(6)(xi))	
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necessa was a result of a planned startup or shutdown, a RC,	r y: /CAA analysis is not required if the flare manager	nent plan	
Did the discharge res	ult from a planned startup or shutdown?	Yes	(Yes/No)	
Was the flare manage	ement plan followed?	Yes	(Yes/No/N/A)	
- If yes, skip section	rom a RC/CCA based on the answers above? n 5-7.	Yes	(Yes/No)	
(5.)			(60.108a(c)(6)(ix))	
Did this discharge res	ult from root causes identified in a previous analysi	is? No No	(Yes/No)	
(6.) Corrective Action Ana Is corrective action re N/A	alysis: Include a description of the recommended co equired? No (Ye	orrective action(s) or an explanation of why cor es/No)	(60.108a(c)(6)(ix)) rective action is not	
(7.)		de 1951 de Contar de Contar de la contra de la desta de la contra de la contra de la contra de la contra de la	(60.108a(c)(6)(x))	

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60,108a(c)(6)(iii))	(60,108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60,108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S nnm		(*******(*)(*)(**))
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average flow-	24-hr cumulative SO2	24-hr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
4/10/20 20:00	4/11/20 19:00	471,102	116	17.6	0.1
4/10/20 21:00	4/11/20 20:00	487,218	263	18.4	0.1
4/10/20 22:00	4/11/20 21:00	551,314	294	21.7	0.1
4/10/20 23:00	4/11/20 22:00	650,984	1856	58.6	0.3
4/11/20 0:00	4/11/20 23:00	803,959	1279	95.2	0.5
4/11/20 1:00	4/12/20 0:00	965,715	541	111.1	0.6
4/11/20 2:00	4/12/20 1:00	1,133,195	530	127.2	0.7
4/11/20 3:00	4/12/20 2:00	1,312,432	389	139.8	0.8
4/11/20 4:00	4/12/20 3:00	1,525,655	299	151.1	0.8
4/11/20 5:00	4/12/20 4:00	1,729,058	309	162.2	0.9
4/11/20 6:00	4/12/20 5:00	1,921,127	377	175.0	0.9
4/11/20 7:00	4/12/20 6:00	2,107,406	407	188.2	1.0
4/11/20 8:00	4/12/20 7:00	2,292,397	406	201.2	1.1
4/11/20 9:00	4/12/20 8:00	2,480,167	414	214.8	1.2
4/11/20 10:00	4/12/20 9:00	2,661,286	442	229.0	1.2
4/11/20 11:00	4/12/20 10:00	2,841,879	438	243.1	1.3
4/11/20 12:00	4/12/20 11:00	3,025,839	422	256.9	1.4
4/11/20 13:00	4/12/20 12:00	3,217,073	407	270.8	1.5
4/11/20 14:00	4/12/20 13:00	3,420,365	393	284.9	1.5
4/11/20 15:00	4/12/20 14:00	3,625,722	368	298.0	1.6
4/11/20 16:00	4/12/20 15:00	3,853,131	350	311.9	1.7
4/11/20 17:00	4/12/20 16:00	4,083,132	336	325.2	1.7
4/11/20 18:00	4/12/20 17:00	4,304,975	324	337.5	1.8
4/11/20 19:00	4/12/20 18:00	4,570,971	487	359.4	1.9
4/11/20 20:00	4/12/20 19:00	4,893,760	1263	430.7	2.3
4/11/20 21:00	4/12/20 20:00	5,152,692	1854	519.3	2.8
4/11/20 22:00	4/12/20 21:00	5,255,268	374	526.8	2.8
4/11/20 23:00	4/12/20 22:00	5,387,143	290	501.3	2.7
4/12/20 0:00	4/12/20 23:00	5,478,028	297	477.1	2.6
4/12/20 1:00	4/13/20 0:00	5,553,244	304	473.7	2.5
4/12/20 2:00	4/13/20 1:00	5,657,290	296	471.4	2.5
4/12/20 3:00	4/13/20 2:00	5,763,636	303	473.8	2.5
4/12/20 4:00	4/13/20 3:00	5,791,026	290	474.8	2.6
4/12/20 5:00	4/13/20 4:00	5,809,702	277	474.4	2.5
4/12/20 6:00	4/13/20 5:00	5,840,032	258	471.5	2.5
4/12/20 7:00	4/13/20 6:00	5,873,227	252	467.5	2.5
4/12/20 8:00	4/13/20 7:00	5,907,363	244	463.3	2.5
4/12/20 9:00	4/13/20 8:00	5,940,812	232	458.3	2.5
4/12/20 10:00	4/13/20 9:00	5,979,870	230	452.5	2.4
4/12/20 11:00	4/13/20 10:00	6,021,213	227	446.8	2.4
4/12/20 12:00	4/13/20 11:00	6,059,521	217	441.0	2.4
4/12/20 13:00	4/13/20 12:00	6,093,224	211	435.1	2.3
4/12/20 14:00	4/13/20 13:00	6,112,707	207	428.7	2.3
4/12/20 15:00	4/13/20 14:00	6,123,881	192	422.3	2.3
4/12/20 16:00	4/13/20 15:00	6,111,844	182	415.0	2.2
4/12/20 17:00	4/13/20 16:00	6,098,611	173	407.7	2.2
4/12/20 18:00	4/13/20 17:00	6,094,603	156	400.9	2.2
4/12/20 19:00	4/13/20 18:00	6,046,668	141	383.7	2.1

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S ppm	(*******(*)(*)(**))	
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	24-hr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
4/12/20 20:00	4/13/20 19:00	5,936,221	129	317.0	1.7
4/12/20 21:00	4/13/20 20:00	6,011,549	107	233.4	1.3
4/12/20 22:00	4/13/20 21:00	6.224.222	92	227.7	1.2
4/12/20 23:00	4/13/20 22:00	6.377.057	102	222.4	1.2
4/13/20 0:00	4/13/20 23:00	6.512.699	92	215.4	1.2
4/13/20 1:00	4/14/20 0:00	6.665.912	89	208.4	1.1
4/13/20 2:00	4/14/20 1:00	6.787.439	77	199.3	1.1
4/13/20 3:00	4/14/20 2:00	6.902.898	74	189.0	1.0
4/13/20 4:00	4/14/20 3:00	7.118.510	128	186.5	1.0
4/13/20 5:00	4/14/20 4:00	7 450 194	114	186.1	1.0
4/13/20 6:00	4/14/20 5:00	7 773 112	76	182.8	1.0
4/13/20 7:00	4/14/20 6:00	8 092 338	59	178.1	1.0
4/13/20 8:00	4/14/20 7:00	8 412 298	49	172.9	0.9
4/13/20 0:00	4/14/20 8:00	8 701 004	45	167.3	0.5
4/13/20 3.00	4/14/20 8:00	8,701,004	43	161.7	0.9
4/13/20 10:00	4/14/20 9:00	0 202 671	45	101.7	0.5
4/13/20 11:00	4/14/20 10:00	0.647.705	27	150.6	0.8
4/13/20 12:00	4/14/20 11:00	10 0/15 995	2/	1/5 5	0.8
4/13/20 13:00	4/14/20 12:00	10,045,665	20	145.5	0.8
4/13/20 14:00	4/14/20 13.00	10,408,555	30	140.5	0.8
4/13/20 15:00	4/14/20 14:00	10,904,153	28	135.7	0.7
4/13/20 10:00	4/14/20 15:00	11,345,539	20	131.5	0.7
4/13/20 17:00	4/14/20 18:00	11,784,439	25	127.4	0.7
4/13/20 18:00	4/14/20 17:00	12,226,271	23	123.8	0.7
4/13/20 19:00	4/14/20 18:00	12,684,431	23	121.0	0.7
4/13/20 20:00	4/14/20 19:00	13,142,928	22	118.5	0.6
4/13/20 21:00	4/14/20 20:00	13,442,918	23	114.5	0.6
4/13/20 22:00	4/14/20 21:00	13,/18,425	21	110.7	0.6
4/13/20 23:00	4/14/20 22:00	13,997,274	19	106.1	0.6
4/14/20 0:00	4/14/20 23:00	14,286,739	18	102.0	0.5
4/14/20 1:00	4/15/20 0:00	14,546,022	19	98.1	0.5
4/14/20 2:00	4/15/20 1:00	14,767,915	18	94.7	0.5
4/14/20 3:00	4/15/20 2:00	15,004,917	17	91.4	0.5
4/14/20 4:00	4/15/20 3:00	15,189,942	15	82.9	0.4
4/14/20 5:00	4/15/20 4:00	15,284,577	15	73.7	0.4
4/14/20 6:00	4/15/20 5:00	15,399,249	25	69.4	0.4
4/14/20 7:00	4/15/20 6:00	15,537,271	24	66.8	0.4
4/14/20 8:00	4/15/20 7:00	15,664,069	27	65.3	0.4
4/14/20 9:00	4/15/20 8:00	15,825,270	21	64.0	0.3
4/14/20 10:00	4/15/20 9:00	15,978,980	17	62.1	0.3
4/14/20 11:00	4/15/20 10:00	16,112,087	15	60.3	0.3
4/14/20 12:00	4/15/20 11:00	16,223,014	15	58.4	0.3
4/14/20 13:00	4/15/20 12:00	16,278,926	14	56.5	0.3
4/14/20 14:00	4/15/20 13:00	16,288,853	14	54.7	0.3
4/14/20 15:00	4/15/20 14:00	16,299,857	13	53.0	0.3
4/14/20 16:00	4/15/20 15:00	16,174,193	13	51.2	0.3
4/14/20 17:00	4/15/20 16:00	15,841,373	15	49.3	0.3
4/14/20 18:00	4/15/20 17:00	15,451,138	15	47.4	0.3
4/14/20 19:00	4/15/20 18:00	15,057,532	186	54.0	0.3

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S ppm	(*******(*)(***/)	
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	24-hr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
4/14/20 20:00	4/15/20 19:00	14,671,878	60	54.5	0.3
4/14/20 21:00	4/15/20 20:00	14,312,349	40	54.0	0.3
4/14/20 22:00	4/15/20 21:00	13,947,315	25	52.9	0.3
4/14/20 23:00	4/15/20 22:00	13,565,555	21	51.8	0.3
4/15/20 0:00	4/15/20 23:00	13,170,277	19	50.7	0.3
4/15/20 1:00	4/16/20 0:00	12,727,005	22	49.4	0.3
4/15/20 2:00	4/16/20 1:00	12,318,244	20	48.3	0.3
4/15/20 3:00	4/16/20 2:00	11,887,301	18	47.1	0.3
4/15/20 4:00	4/16/20 3:00	11,445,849	15	46.0	0.2
4/15/20 5:00	4/16/20 4:00	10.996.226	14	44.9	0.2
4/15/20 6:00	4/16/20 5:00	10.535.031	24	42.9	0.2
4/15/20 7:00	4/16/20 6:00	10.061.608	17	40.7	0.2
4/15/20 8:00	4/16/20 7:00	9.601.678	13	38.2	0.2
4/15/20 9:00	4/16/20 8:00	9.137.250	12	36.2	0.2
4/15/20 10:00	4/16/20 9:00	8.671.271	12	34.7	0.2
4/15/20 11:00	4/16/20 10:00	8.213.359	12	33.4	0.2
4/15/20 12:00	4/16/20 11:00	7.737.432	11	32.1	0.2
4/15/20 13:00	4/16/20 12:00	7.241.280	10	30.8	0.2
4/15/20 14:00	4/16/20 13:00	6.764.212	10	29.6	0.2
4/15/20 15:00	4/16/20 14:00	6.279.472	11	28.5	0.2
4/15/20 16:00	4/16/20 15:00	5.927.774	11	27.6	0.1
4/15/20 17:00	4/16/20 16:00	5,754,432	11	27.1	0.1
4/15/20 18:00	4/16/20 17:00	5.615.551	11	26.6	0.1
4/15/20 19:00	4/16/20 18:00	5.430.707	8	17.6	0.1
4/15/20 20:00	4/16/20 19:00	5.264.173	8	14.8	0.1
4/15/20 21:00	4/16/20 20:00	5.103.914	9	13.0	0.1
4/15/20 22:00	4/16/20 21:00	4.913.702	11	11.9	0.1
4/15/20 23:00	4/16/20 22:00	4.719.526	12	11.1	0.1
4/16/20 0:00	4/16/20 23:00	4.513.819	13	10.3	0.1
4/16/20 1:00	4/17/20 0:00	4.374.236	14	9.7	0.1
4/16/20 2:00	4/17/20 1:00	4.234.561	13	9.1	0.0
4/16/20 3:00	4/17/20 2:00	4.094.634	13	8.7	0.0
4/16/20 4:00	4/17/20 3:00	3,962,200	14	8.3	0.0
4/16/20 5:00	4/17/20 4:00	3,830,022	13	8.0	0.0
4/16/20 6:00	4/17/20 5:00	3,699,197	23	7.5	0.0
4/16/20 7:00	4/17/20 6:00	3,564,525	17	7.1	0.0
4/16/20 8:00	4/17/20 7:00	3.410.709	14	6.8	0.0
4/16/20 9:00	4/17/20 8:00	3.196.718	10	6.3	0.0
4/16/20 10:00	4/17/20 9:00	2.972.017	13	5.9	0.0
4/16/20 11:00	4/17/20 10:00	2.743.761	17	5.5	0.0
4/16/20 12:00	4/17/20 11:00	2.519.611	17	5.0	0.0
4/16/20 13:00	4/17/20 12:00	2,313.911	19	4.7	0.0
4/16/20 14:00	4/17/20 13:00	2,112.564	20	4.4	0.0
4/16/20 15:00	4/17/20 14:00	1,910,878	22	4.1	0.0
4/16/20 16:00	4/17/20 15:00	1,732,241	187	4.5	0.0
4/16/20 17:00	4/17/20 16:00	1,632,498	158	6.1	0.0
4/16/20 18:00	4/17/20 17:00	1,596,121	102	7.8	0.0
4/16/20 19:00	4/17/20 18:00	1,625,067	86	9.6	0.1

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60 108a(c)(6)(iiii))	(60.108a(c)(6)(iv))	(60 108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative		(00.1000(0)(0)(0))	(00.1000(0)(0)(0))
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-br average flow-	24-hr cumulative SO2	24-hr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	vmqq	lbs	lbs as H2S
4/16/20 20:00	4/17/20 19:00	1 573 838	2209	41 9	0.2
4/16/20 21:00	4/17/20 20:00	1.513.698	714	52.4	0.3
4/16/20 22:00	4/17/20 21:00	1.402.991	286	52.8	0.3
4/16/20 23:00	4/17/20 22:00	1.296.680	106	52.7	0.3
4/17/20 0:00	4/17/20 23:00	1,209,646	105	52.6	0.3
4/17/20 1:00	4/18/20 0:00	1.124.092	105	52.4	0.3
4/17/20 2:00	4/18/20 1:00	1.038.575	104	52.3	0.3
4/17/20 3:00	4/18/20 2:00	952.222	105	52.2	0.3
4/17/20 4:00	4/18/20 3:00	865.875	103	52.1	0.3
4/17/20 5:00	4/18/20 4:00	779.181	101	51.9	0.3
4/17/20 6:00	4/18/20 5:00	692.008	105	51.7	0.3
4/17/20 7:00	4/18/20 6:00	604.342	104	51.5	0.3
4/17/20 8:00	4/18/20 7:00	533,272	97	51.4	0.3
4/17/20 9:00	4/18/20 8:00	521 609	79	51.4	0.3
4/17/20 10:00	4/18/20 9:00	521,609	71	51.5	0.3
4/17/20 11:00	4/18/20 10:00	521,609	57	51.5	0.3
4/17/20 12:00	4/18/20 11:00	521 609	47	51 5	0.3
4/17/20 13:00	4/18/20 12:00	523,003	56	51 5	0.3
4/17/20 14:00	4/18/20 13:00	621 781	152	54.1	0.3
4/17/20 15:00	4/18/20 14:00	734 142	109	56.2	0.3
4/17/20 15:00	4/18/20 15:00	916 585	63	57.6	0.3
4/17/20 17:00	4/18/20 16:00	1 143 350	27	56.9	0.3
4/17/20 18:00	4/18/20 17:00	1 151 198	26	55.5	0.3
4/17/20 19:00	4/18/20 18:00	1,143,875	31	54.2	0.3
4/17/20 20:00	4/18/20 19:00	1 146 500	28	22.2	0.1
4/17/20 21:00	4/18/20 20:00	1.093.171	41	11.8	0.1
4/17/20 22:00	4/18/20 21:00	1,115,392	121	11.8	0.1
4/17/20 23:00	4/18/20 22:00	1.149.641	260	13.4	0.1
4/18/20 0:00	4/18/20 23:00	1,186,593	282	15.2	0.1
4/18/20 1:00	4/19/20 0:00	1.230.509	219	16.9	0.1
4/18/20 2:00	4/19/20 1:00	1.656.179	52	20.5	0.1
4/18/20 3:00	4/19/20 2:00	2.144.580	16	21.7	0.1
4/18/20 4:00	4/19/20 3:00	2,456,576	14	22.4	0.1
4/18/20 5:00	4/19/20 4:00	2.509.174	18	22.5	0.1
4/18/20 6:00	4/19/20 5:00	2.522.557	237	23.1	0.1
4/18/20 7:00	4/19/20 6:00	2.522.557	12	23.0	0.1
4/18/20 8:00	4/19/20 7:00	2.522.557	11	23.0	0.1
4/18/20 9:00	4/19/20 8:00	2,522,559	13	22.9	0.1
4/18/20 10:00	4/19/20 9:00	2.522.559	16	22.9	0.1
4/18/20 11:00	4/19/20 10:00	2,522,559	19	22.9	0.1
4/18/20 12:00	4/19/20 11:00	2.522.559	22	22.8	0.1
4/18/20 13:00	4/19/20 12:00	2,521.001	22	22.8	0.1
4/18/20 14:00	4/19/20 13:00	2,422.387	20	20.2	0.1
4/18/20 15:00	4/19/20 14:00	2,310.026	21	18.1	0.1
4/18/20 16:00	4/19/20 15:00	2,106,830	20	16.0	0.1
4/18/20 17:00	4/19/20 16:00	1.809.397	20	14.7	0.1
4/18/20 18:00	4/19/20 17:00	1.690.003	19	14.2	0.1
4/18/20 19:00	4/19/20 18:00	1,559,228	18	13.5	0.1
The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume of flared gas above Baseline	TRS or H2S ppm (24-hr average, flow- weighted)	24-hr cumulative SO2	24-hr cumulative reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
4/18/20 20:00	4/19/20 19:00	1,471,855	16	13.1	0.1
4/18/20 21:00	4/19/20 20:00	1,439,254	15	12.8	0.1
4/18/20 22:00	4/19/20 21:00	1,407,167	15	12.1	0.1
4/18/20 23:00	4/19/20 22:00	1,372,919	16	10.5	0.1
4/19/20 0:00	4/19/20 23:00	1,335,966	13	8.6	0.0
4/19/20 1:00	4/20/20 0:00	1,292,051	14	6.8	0.0
4/19/20 2:00	4/20/20 1:00	866,380	19	3.2	0.0
4/19/20 3:00	4/20/20 2:00	377,979	20	1.9	0.0
1					

Subpart Ja Root Cause / Corrective Action Analysis		Incident Number: N/A		
The information cont	ained below satisfies the requirements of the NSPS	Subpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date of E Date Analysis Comple	ted: 5/8/20	
(1.)			(60.108a(c)(6)(i))	
A description of the L This discharge resulte Oxygen and compress	Discharge: d from the normal startup of the Hydrocracker Unit. For starting.	The discharge included activities such as pur	ging vessels to remove	
(2.)		(60.108a(c)(6)(ii)) and (60.108a(c)(6)(ix))	
	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	5/8/20 22:40 5/9/20 4:05 5.4 hrs.		
(3.)			(60.108a(c)(6)(viii))	
Valero followed its Flo volume was required comply with the Net F	are Minimization Plan and Operations Procedures to to comply with the maintenance vent provisions of 4 feating Value of the Combustion Zone limit (> 270 Bt	minimize the volume of this discharge. Addit. 0 CFR 63.643 as well as additional supplemen u/scf) of 40 CFR 63.670, that became effective	ional purges and Nitrogen tal natural gas required to e on January 30, 2019.	
(4.)			(60.108a(c)(6)(xi))	
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necessa was a result of a planned startup or shutdown, a RC	ary: /CAA analysis is not required if the flare mana	gement plan	
Did the discharge res	ult from a planned startup or shutdown?	Yes	(Yes/No)	
Was the flare manage	ement plan followed?	Yes	(Yes/No/N/A)	
Is the event exempt f - If yes, skip sectio	rom a RC/CCA based on the answers above? n 5-7.	Yes	(Yes/No)	
(5.)			(60.108a(c)(6)(ix))	
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Inciden	t, to the extent determinable:		
Did this discharge res	ult from root causes identified in a previous analys	is? No	(Yes/No)	
(6.) Corrective Action Ana Is corrective action re N/A	alysis: Include a description of the recommended c equired?No(Y	orrective action(s) or an explanation of why es/No)	(60.108a(c)(6)(ix)) corrective action is not	
(7.) Corrective Action Sch	edule: Include corrective actions already complete	d within the first 45 days following the disch	(60.108a(c)(6)(x)) arge. For those not	
completed, provide a N/A	schedule for implementation, including proposed	commencement and completion dates.		

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume of flared gas above Baseline	TRS or H2S ppm (24-hr average, flow- weighted)	24-hr cumulative SO2	24-hr cumulative reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
5/7/20 22:00	5/8/20 21:00	82,939	7	3.4	0.0
5/7/20 23:00	5/8/20 22:00	125,826	570	7.8	0.0
5/8/20 0:00	5/8/20 23:00	420,555	56	10.5	0.1
5/8/20 1:00	5/9/20 0:00	735,744	22	11.7	0.1
5/8/20 2:00	5/9/20 1:00	1,026,518	12	12.3	0.1
5/8/20 3:00	5/9/20 2:00	1,311,026	26	13.5	0.1
5/8/20 4:00	5/9/20 3:00	1,544,885	24	14.5	0.1
5/8/20 5:00	5/9/20 4:00	1,544,889	6	14.5	0.1
5/8/20 6:00	5/9/20 5:00	1,544,895	6	14.5	0.1
5/8/20 7:00	5/9/20 6:00	1,544,912	6	14.5	0.1
5/8/20 8:00	5/9/20 7:00	1,544,938	5	14.5	0.1
5/8/20 9:00	5/9/20 8:00	1,544,964	5	14.5	0.1
5/8/20 10:00	5/9/20 9:00	1,533,327	5	14.1	0.1
5/8/20 11:00	5/9/20 10:00	1,500,030	7	12.4	0.1
5/8/20 12:00	5/9/20 11:00	1,470,664	7	11.3	0.1
5/8/20 13:00	5/9/20 12:00	1,462,218	5	11.2	0.1
5/8/20 14:00	5/9/20 13:00	1,462,236	5	11.2	0.1
5/8/20 15:00	5/9/20 14:00	1,462,251	6	11.2	0.1
5/8/20 16:00	5/9/20 15:00	1,462,257	6	11.2	0.1
5/8/20 17:00	5/9/20 16:00	1,462,264	5	11.2	0.1
5/8/20 18:00	5/9/20 17:00	1,462,269	6	11.2	0.1
5/8/20 19:00	5/9/20 18:00	1,462,285	7	11.2	0.1
5/8/20 20:00	5/9/20 19:00	1,462,312	6	11.2	0.1
5/8/20 21:00	5/9/20 20:00	1,462,774	8	11.2	0.1
5/8/20 22:00	5/9/20 21:00	1,468,482	12	11.3	0.1
5/8/20 23:00	5/9/20 22:00	1,425,604	8	6.8	0.0
5/9/20 0:00	5/9/20 23:00	1,130,880	6	4.1	0.0
5/9/20 1:00	5/10/20 0:00	821,644	13	2.9	0.0
5/9/20 2:00	5/10/20 1:00	532,292	8	2.3	0.0
5/9/20 3:00	5/10/20 2:00	247,792	8	1.1	0.0

Subpart Ja Root Cause / Corrective Action Analysis		Incident Number: N/A		
The information cont	ained below satisfies the requirements of the NSPS	Subpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date of Ev Date Analysis Complet	vent: 5/10/20 ed: N/A	
(1.)			(60.108a(c)(6)(i))	
A description of the L This discharge resulte Oxygen and compress	Discharge: d from the normal startup of the Hydrocracker Unit. For starting.	The discharge included activities such as purg	ing vessels to remove	
(2.)		(60.108a(c)(6)(ii)) and (60.108a(c)(6)(ix))	
	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	5/10/20 4:32 5/10/20 18:36 14.1 hrs.		
(3.)			(60.108a(c)(6)(viii))	
Valero followed its Flo volume was required comply with the Net F	are Minimization Plan and Operations Procedures to to comply with the maintenance vent provisions of 4 feating Value of the Combustion Zone limit (> 270 Bi	minimize the volume of this discharge. Addition O CFR 63.643 as well as additional supplement u/scf) of 40 CFR 63.670, that became effective	אמן purges and Nitrogen מו natural gas required to on January 30, 2019.	
(4.)			(60.108a(c)(6)(xi))	
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necess was a result of a planned startup or shutdown, a RC	a ry: /CAA analysis is not required if the flare mana <u>c</u>	jement plan	
Did the discharge res	ult from a planned startup or shutdown?	Yes	(Yes/No)	
Was the flare manage	ement plan followed?	Yes	(Yes/No/N/A)	
Is the event exempt f - If yes, skip sectio	rom a RC/CCA based on the answers above? n 5-7.	Yes	(Yes/No)	
(5.)			(60.108a(c)(6)(ix))	
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Inciden	t, to the extent determinable:		
Did this discharge res	ult from root causes identified in a previous analys	is? No	(Yes/No)	
(6.)			(60.108a(c)(6)(ix))	
Corrective Action Ana Is corrective action re N/A	alysis: Include a description of the recommended c equired? No(Y	orrective action(s) or an explanation of why c es/No)	orrective action is not	
(7.)			(60.108a(c)(6)(x))	
Corrective Action Sch completed, provide a N/A	edule: Include corrective actions already complete schedule for implementation, including proposed	d within the first 45 days following the discha commencement and completion dates.	irge. For those not	
N/A				

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))	
		24-hr cumulative	TRS or H2S ppm			
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	24-hr cumulative	
Period	Period	above Baseline	weighted)		reduced sulfur	
		SCF	ppmv	lbs	lbs as H2S	
5/9/20 4:00	5/10/20 3:00	13,932	7	0.1	0.0	
5/9/20 5:00	5/10/20 4:00	27,811	30	0.2	0.0	
5/9/20 6:00	5/10/20 5:00	289,114	66	3.1	0.0	
5/9/20 7:00	5/10/20 6:00	635,165	45	5.7	0.0	
5/9/20 8:00	5/10/20 7:00	795,257	17	6.2	0.0	
5/9/20 9:00	5/10/20 8:00	856,882	36	6.6	0.0	
5/9/20 10:00	5/10/20 9:00	1,085,568	58	8.8	0.0	
5/9/20 11:00	5/10/20 10:00	1,400,714	59	11.9	0.1	
5/9/20 12:00	5/10/20 11:00	1,717,092	59	15.0	0.1	
5/9/20 13:00	5/10/20 12:00	2,032,336	100	20.3	0.1	
5/9/20 14:00	5/10/20 13:00	2,187,763	88	22.6	0.1	
5/9/20 15:00	5/10/20 14:00	2,292,720	71	23.9	0.1	
5/9/20 16:00	5/10/20 15:00	2,404,660	75	25.3	0.1	
5/9/20 17:00	5/10/20 16:00	2,519,248	75	26.8	0.1	
5/9/20 18:00	5/10/20 17:00	2,632,527	81	28.4	0.2	
5/9/20 19:00	5/10/20 18:00	2,675,639	78	29.0	0.2	
5/9/20 20:00	5/10/20 19:00	2,675,612	10	29.0	0.2	
5/9/20 21:00	5/10/20 20:00	2,675,150	7	29.0	0.2	
5/9/20 22:00	5/10/20 21:00	2,669,443	8	28.9	0.2	
5/9/20 23:00	5/10/20 22:00	2,669,427	8	28.9	0.2	
5/10/20 0:00	5/10/20 23:00	2,669,409	11	28.9	0.2	
5/10/20 1:00	5/11/20 0:00	2,663,452	14	28.9	0.2	
5/10/20 2:00	5/11/20 1:00	2,662,029	17	28.9	0.2	
5/10/20 3:00	5/11/20 2:00	2,662,027	16	28.9	0.2	
5/10/20 4:00	5/11/20 3:00	2,662,032	18	29.0	0.2	
5/10/20 5:00	5/11/20 4:00	2,648,160	16	28.9	0.2	
5/10/20 6:00	5/11/20 5:00	2,386,867	16	26.0	0.1	
5/10/20 7:00	5/11/20 6:00	2,040,825	16	23.4	0.1	
5/10/20 8:00	5/11/20 7:00	1,885,605	13	23.0	0.1	
5/10/20 9:00	5/11/20 8:00	1,823,966	12	22.6	0.1	
5/10/20 10:00	5/11/20 9:00	1,595,258	14	20.4	0.1	
5/10/20 11:00	5/11/20 10:00	1,296,939	140	17.7	0.1	
5/10/20 12:00	5/11/20 11:00	1,009,886	199	15.7	0.1	
5/10/20 13:00	5/11/20 12:00	713,307	168	11.1	0.1	
5/10/20 14:00	5/11/20 13:00	557,861	14	8.8	0.0	
5/10/20 15:00	5/11/20 14:00	452,890	10	7.5	0.0	
5/10/20 16:00	5/11/20 15:00	340,943	11	6.1	0.0	
5/10/20 17:00	5/11/20 16:00	226,348	11	4.6	0.0	
5/10/20 18:00	5/11/20 17:00	193,763	1717	27.2	0.1	
5/10/20 19:00	5/11/20 18:00	252,865	1868	59.4	0.3	

Subpart Ja Root Cause / Corrective Action Analysis		Incident Number: N/A		
The information cont	ained below satisfies the requirements of the NSPS	Subpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Final Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date of Event Date Analysis Completed:	:: <u>5/11/20</u> N/A	
(1.)			(60.108a(c)(6)(i))	
A description of the E This discharge resulte Oxygen and compress	Discharge: d from the normal startup of the Hydrocracker Unit. For starting.	The discharge included activities such as purging	vessels to remove	
(2.)		(60.108a(c)(6)(ii)) and (60.108a(c)(6)(ix))	
	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	5/11/20 10:40 5/12/20 19:40 33.0 hrs.		
(3.)			(60.108a(c)(6)(viii))	
Valero followed its Fla volume was required a comply with the Net F	are Minimization Plan and Operations Procedures to a to comply with the maintenance vent provisions of 4 deating Value of the Combustion Zone limit (> 270 Bt	minimize the volume of this discharge. Additional 0 CFR 63.643 as well as additional supplemental n u/scf) of 40 CFR 63.670, that became effective on .	purges and Nitrogen atural gas required to January 30, 2019.	
(4.)			(60.108a(c)(6)(xi))	
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necessa was a result of a planned startup or shutdown, a RC	a ry: /CAA analysis is not required if the flare managem	ent plan	
Did the discharge res	ult from a planned startup or shutdown?	Yes	(Yes/No)	
Was the flare manage	ement plan followed?	Yes	(Yes/No/N/A)	
Is the event exempt f - If yes, skip section	rom a RC/CCA based on the answers above? n 5-7.	Yes	(Yes/No)	
(5.)			(60.108a(c)(6)(ix))	
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Inciden	t, to the extent determinable:		
Did this discharge res	ult from root causes identified in a previous analys	is? No	(Yes/No)	
(6)			(60.1082(c)(c)(c)(ix))	
Corrective Action Ana Is corrective action re N/A	alysis: Include a description of the recommended c equired? No (Ye	orrective action(s) or an explanation of why corre es/No)	ective action is not	
(7.)			(60.108a(c)(6)(x))	
Corrective Action Sch completed, provide a N/A	edule: Include corrective actions already complete schedule for implementation, including proposed	d within the first 45 days following the discharge commencement and completion dates.	. For those not	

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60 108a(c)(6)(iii))	(60.108a(c)(6)(iy))	(60 108a(c)(6)(vii))	(60 108a(c)(6)(vii))
		24-hr cumulative		(00.1000(0)(0)(0))	(00.1000(0)(0)(0))
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-br average flow-	24-hr cumulative SO2	24-hr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
5/10/20 10:00	5/11/20 9:00	1,595,258	14	20.4	0.1
5/10/20 11:00	5/11/20 10:00	1,296,939	140	17.7	0.1
5/10/20 12:00	5/11/20 11:00	1,009,886	199	15.7	0.1
5/10/20 13:00	5/11/20 12:00	713,307	168	11.1	0.1
5/10/20 14:00	5/11/20 13:00	557,861	14	8.8	0.0
5/10/20 15:00	5/11/20 14:00	452,890	10	7.5	0.0
5/10/20 16:00	5/11/20 15:00	340,943	11	6.1	0.0
5/10/20 17:00	5/11/20 16:00	226,348	11	4.6	0.0
5/10/20 18:00	5/11/20 17:00	193,763	1717	27.2	0.1
5/10/20 19:00	5/11/20 18:00	252,865	1868	59.4	0.3
5/10/20 20:00	5/11/20 19:00	252,865	102	59.5	0.3
5/10/20 21:00	5/11/20 20:00	320,820	175	61.6	0.3
5/10/20 22:00	5/11/20 21:00	499.838	1545	108.3	0.6
5/10/20 23:00	5/11/20 22:00	726.481	1777	176.0	0.9
5/11/20 0:00	5/11/20 23:00	980.873	1857	255.2	1.4
5/11/20 1:00	5/12/20 0:00	1.230.260	1878	333.7	1.8
5/11/20 2:00	5/12/20 1:00	1.494.283	1936	419.4	2.3
5/11/20 3:00	5/12/20 2:00	1.753.552	1984	505.6	2.7
5/11/20 4:00	5/12/20 3:00	2.007.110	2043	592.5	3.2
5/11/20 5:00	5/12/20 4:00	2.255.547	2097	679.8	3.7
5/11/20 6:00	5/12/20 5:00	2.481.621	2210	763.8	4.1
5/11/20 7:00	5/12/20 6:00	2.688.689	2339	845.3	4.5
5/11/20 8:00	5/12/20 7:00	2,884,568	2425	927.3	5.0
5/11/20 9:00	5/12/20 8:00	3.068.433	2529	1005.8	5.4
5/11/20 10:00	5/12/20 9:00	3,234,566	2745	1083.0	5.8
5/11/20 11:00	5/12/20 10:00	3.388.838	2765	1162.5	6.2
5/11/20 12:00	5/12/20 11:00	3.515.371	2958	1239.6	6.7
5/11/20 13:00	5/12/20 12:00	3.628.554	3329	1313.7	7.1
5/11/20 14:00	5/12/20 13:00	3.724.786	3964	1379.5	7.4
5/11/20 15:00	5/12/20 14:00	3.778.677	3408	1412.3	7.6
5/11/20 16:00	5/12/20 15:00	3.795.428	2644	1421.6	7.6
5/11/20 17:00	5/12/20 16:00	3.812.134	1029	1425.2	7.7
5/11/20 18:00	5/12/20 17:00	3.748.193	320	1402.2	7.5
5/11/20 19:00	5/12/20 18:00	3,668,293	266	1370.5	7.4
5/11/20 20:00	5/12/20 19:00	3.683.472	243	1371.2	7.4
5/11/20 21:00	5/12/20 20:00	3.615.518	66	1369.2	7.4
5/11/20 22:00	5/12/20 21:00	3.436.499	63	1322.5	7.1
5/11/20 23:00	5/12/20 22:00	3.209.855	60	1254.9	6.7
5/12/20 0:00	5/12/20 23:00	2.955.464	60	1175.7	6.3
5/12/20 1:00	5/13/20 0:00	2.706.069	60	1097.2	5.9
5/12/20 2:00	5/13/20 1:00	2.442.029	61	1011.6	5.4
5/12/20 3:00	5/13/20 2:00	2.182.741	63	925.4	5.0
5/12/20 4:00	5/13/20 3:00	1.929.162	62	838.6	4.5
5/12/20 5:00	5/13/20 4:00	1,680.699	62	751.2	4.0
5/12/20 6:00	5/13/20 5:00	1,458.234	53	667.3	3.6
5/12/20 7:00	5/13/20 6:00	1.251.132	57	585.8	3.1
5/12/20 8:00	5/13/20 7:00	1.050.356	54	503.8	2.7
5/12/20 9:00	5/13/20 8:00	866,478	47	425.3	2.3

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(III))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(VII))
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume of flared gas above Baseline	TRS or H2S ppm (24-hr average, flow- weighted)	24-hr cumulative SO2	24-hr cumulative reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
5/12/20 10:00	5/13/20 9:00	700,344	42	348.2	1.9
5/12/20 11:00	5/13/20 10:00	529,222	41	268.2	1.4
5/12/20 12:00	5/13/20 11:00	373,353	41	190.1	1.0
5/12/20 13:00	5/13/20 12:00	245,690	26	115.3	0.6
5/12/20 14:00	5/13/20 13:00	176,567	533	52.3	0.3
5/12/20 15:00	5/13/20 14:00	294,558	8591	269.3	1.4
5/12/20 16:00	5/13/20 15:00	561,776	9036	689.5	3.7
5/12/20 17:00	5/13/20 16:00	545,071	178	686.1	3.7
5/12/20 18:00	5/13/20 17:00	528,313	115	685.0	3.7
5/12/20 19:00	5/13/20 18:00	505,978	110	683.9	3.7
5/12/20 20:00	5/13/20 19:00	490,799	110	683.2	3.7

Subpart Ja Root Cause / Corrective Action Analysis		Incident Number: 432409		
The information cont	ained below satisfies the requirements of the NSPS	Subpart Ja 60.108a(c)(6).		
Report:	Initial			
Refinery	Valero (Meraux)			
Incident Type	Flaring (Flow)		Date of Event	5/13/20
Emissions Source(s)	North Elare (EDN 20-72 EOT 0035)	Date Analys	sis Completed:	6/18/20
	South Elare (EPN 2-77, EQT 00/9)	Date Analy:	-	0/10/20
	300011 Hare (LFN 3-77, LQ1 0045)			
(1.)				(60,108a(c)(6)(i))
A description of the [Discharge:			(0012000(0)(0)(1))
On May 13, 2020 at a	unproximately 14:09 during a planned startup of the	Hydrocracker Unit a Pressure Safet	v Valve (PSV) on	the Cold Senarator
vessel relieved to the	flare header. Later, at approximately 14:45, this sar	ne PSV opened further, increasing th	ne flow rate to the	e flare header. From
13:17-15:30. an unrel	lated maintenance activity affecting the South Flare	contributed to this discharae.		
10117 10100, un un el		contributed to this discharge.		
(2.)		(6	0.108a(c)(6)(ii)) a	nd (60.108a(c)(6)(ix))
	Date and Time the discharge was first identified	5/13/20 13:17		
	Date/Time the discharge had ceased	5/13/20 15:50		
	Duration of Discharge (Calculated)	2.5 hrs.		
(3.)				(60.108a(c)(6)(viii))
(4.)				(60.108a(c)(6)(xi))
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is necess was a result of a planned startup or shutdown, a RC	ary: /CAA analysis is not required if the j	flare managemer	t plan
Did the discharge res	ult from a planned startup or shutdown?		No	(Yes/No)
Was the flare manage	ement plan followed?		Yes	(Yes/No/N/A)
Is the event exempt f	from a RC/CCA based on the answers above?		No	(Yes/No)
- If yes, skip sectio	n 5-7.			(, -,
(5.)				(60.108a(c)(6)(ix))
Root Cause Analysis:	Describe in detail the Root Cause(s) of the Inciden	t, to the extent determinable:		
Did this discharge res	sult from root causes identified in a previous analys	is?	No	(Yes/No)
Valero investigated th	nis incident and concluded that the PSV (HC-PSV-006.	A) relieved prematurely. At the time	e of the release, t	he Cold Separator
was operating at 95% operate up to 97% of	s of the PSV's Final Test Pressure (FTP). The PSV was FTP.	designed and configured to comply	with an ASME co	de allowing a unit to
(6)				(60.1092(c)(6)(ix))
Corrective Action An	alucis: Include a description of the recommended of	orrective action(s) or an evaluation	on of why corroct	(00.100a(c)(0)(IX))
Le corrective action and	arysis. Include a description of the recommended to	os (No)	on or why correct	
1) Operate the Cold S	equirear res (r	es/NO)		
1) Operate the Cold Se	eparator at a lower pressure, in the short term.			
2) Remove the PSV fro	om service and send it to a specialty shop for assess	nent and to adjust it back to its orig	inal FTP.	

(7.)

(60.108a(c)(6)(x))

Corrective Action Schedule: Include corrective actions already completed within the first 45 days following the discharge. For those not completed, provide a schedule for implementation, including proposed commencement and completion dates.

1) Operate the Cold Separator at a lower pressure, in the short term.

Commencement Date: 6/18/20

Estimated Completion Date: 7/31/20

2) Remove the PSV from service and send it to a specialty shop for assessment and to adjust it back to its original FTP. Commencement Date: 6/18/20

Estimated Completion Date: 10/31/21

(8.)

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))	
		24-hr cumulative	TRS or H2S ppm		24 have a latter	
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	24-nr cumulative	
Period	Period	above Baseline	weighted)		reduced sultur	
		SCF	ppmv	lbs	lbs as H2S	
5/12/20 13:00	5/13/20 12:00	245,690	26	115.3	0.6	
5/12/20 14:00	5/13/20 13:00	176,567	533	52.3	0.3	
5/12/20 15:00	5/13/20 14:00	294,558	8591	269.3	1.4	
5/12/20 16:00	5/13/20 15:00	561,776	9036	689.5	3.7	
5/12/20 17:00	5/13/20 16:00	545,071	178	686.1	3.7	
5/12/20 18:00	5/13/20 17:00	528,313	115	685.0	3.7	
5/12/20 19:00	5/13/20 18:00	505,978	110	683.9	3.7	
5/12/20 20:00	5/13/20 19:00	490,799	110	683.2	3.7	
5/12/20 21:00	5/13/20 20:00	490,799	108	683.2	3.7	
5/12/20 22:00	5/13/20 21:00	490,804	105	683.3	3.7	
5/12/20 23:00	5/13/20 22:00	490,811	103	683.3	3.7	
5/13/20 0:00	5/13/20 23:00	490,825	97	683.3	3.7	
5/13/20 1:00	5/14/20 0:00	490,848	93	683.4	3.7	
5/13/20 2:00	5/14/20 1:00	490,873	84	683.4	3.7	
5/13/20 3:00	5/14/20 2:00	490,885	74	683.4	3.7	
5/13/20 4:00	5/14/20 3:00	490,890	62	683.4	3.7	
5/13/20 5:00	5/14/20 4:00	490,890	52	683.4	3.7	
5/13/20 6:00	5/14/20 5:00	487,263	43	683.3	3.7	
5/13/20 7:00	5/14/20 6:00	487,273	37	683.3	3.7	
5/13/20 8:00	5/14/20 7:00	487,273	33	683.3	3.7	
5/13/20 9:00	5/14/20 8:00	487,273	33	683.3	3.7	
5/13/20 10:00	5/14/20 9:00	487,273	32	683.3	3.7	
5/13/20 11:00	5/14/20 10:00	487,273	30	683.3	3.7	
5/13/20 12:00	5/14/20 11:00	487,273	25	683.3	3.7	
5/13/20 13:00	5/14/20 12:00	483,071	23	683.2	3.7	
5/13/20 14:00	5/14/20 13:00	455,962	23	680.5	3.7	
5/13/20 15:00	5/14/20 14:00	284,080	20	430.7	2.3	

te of Event: _ ompleted: _ of reactor ca 8a(c)(6)(ii)) an Additional pu	5/31/20 N/A (60.108a(c)(6)(i)) ntalyst. The nd (60.108a(c)(6)(ix)) (60.108a(c)(6)(viii)) urges and Nitrogen urgl gas required to
te of Event: _ ompleted: _ of reactor ca 8a(c)(6)(ii)) a Additional pu	5/31/20 N/A (60.108a(c)(6)(i)) Italyst. The nd (60.108a(c)(6)(ix)) (60.108a(c)(6)(viii)) urges and Nitrogen urgl gas required to
of reactor ca 8a(c)(6)(ii)) a Additional pu	(60.108a(c)(6)(i)) atalyst. The nd (60.108a(c)(6)(ix)) (60.108a(c)(6)(viii)) urges and Nitrogen urgl aas required to
of reactor co 8a(c)(6)(ii)) a Additional pu	ntalyst. The nd (60.108a(c)(6)(ix)) (60.108a(c)(6)(viii)) urges and Nitrogen ural aas required to
8a(c)(6)(ii)) a Additional pu	nd (60.108a(c)(6)(ix)) (60.108a(c)(6)(viii)) urges and Nitrogen ural aas reauired to
Additional pu	(60.108a(c)(6)(viii)) urges and Nitrogen ural aas reauired to
Additional pu	urges and Nitrogen ural aas reauired to
'emental natu fective on Jar	nuary 30, 2019.
	(60.108a(c)(6)(xi))
managemen	it plan
((Yes/No)
((Yes/No/N/A)
((Yes/No)
	(60.108a(c)(6)(ix))
((Yes/No)
f why correct	(60.108a(c)(6)(ix)) ive action is not:
	(60.108a(c)(6)(x)) For those not
1	f why correct e discharge.

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S ppm		24 by sumulative
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	24-nr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
5/30/20 7:00	5/31/20 6:00	581,655	5	1.5	0.0
5/30/20 8:00	5/31/20 7:00	646,469	77	2.4	0.0
5/30/20 9:00	5/31/20 8:00	689,120	75	3.0	0.0
5/30/20 10:00	5/31/20 9:00	730,024	62	3.4	0.0
5/30/20 11:00	5/31/20 10:00	768,540	12	3.5	0.0
5/30/20 12:00	5/31/20 11:00	807,632	26	3.7	0.0
5/30/20 13:00	5/31/20 12:00	842,156	70	4.1	0.0
5/30/20 14:00	5/31/20 13:00	877,721	47	4.4	0.0
5/30/20 15:00	5/31/20 14:00	916,409	75	5.0	0.0
5/30/20 16:00	5/31/20 15:00	961,844	98	5.8	0.0
5/30/20 17:00	5/31/20 16:00	1,006,006	71	6.3	0.0
5/30/20 18:00	5/31/20 17:00	1,044,072	7	6.4	0.0
5/30/20 19:00	5/31/20 18:00	983,393	57	6.3	0.0
5/30/20 20:00	5/31/20 19:00	999,304	56	6.7	0.0
5/30/20 21:00	5/31/20 20:00	1,041,697	54	7.4	0.0
5/30/20 22:00	5/31/20 21:00	1,142,000	45	8.5	0.0
5/30/20 23:00	5/31/20 22:00	1,246,752	37	9.3	0.1
5/31/20 0:00	5/31/20 23:00	1,340,003	38	10.1	0.1
5/31/20 1:00	6/1/20 0:00	1,427,969	36	10.8	0.1
5/31/20 2:00	6/1/20 1:00	1,524,357	31	11.4	0.1
5/31/20 3:00	6/1/20 2:00	1,638,318	27	12.1	0.1
5/31/20 4:00	6/1/20 3:00	1,760,713	23	12.6	0.1
5/31/20 5:00	6/1/20 4:00	1,835,829	40	13.3	0.1
5/31/20 6:00	6/1/20 5:00	1,870,276	47	13.9	0.1
5/31/20 7:00	6/1/20 6:00	1,867,059	70	14.3	0.1
5/31/20 8:00	6/1/20 7:00	1,808,516	25	13.5	0.1
5/31/20 9:00	6/1/20 8:00	1,766,148	18	12.9	0.1
5/31/20 10:00	6/1/20 9:00	1,725,530	18	12.5	0.1
5/31/20 11:00	6/1/20 10:00	1,687,296	20	12.4	0.1
5/31/20 12:00	6/1/20 11:00	1,648,478	17	12.2	0.1
5/31/20 13:00	6/1/20 12:00	1,614,240	17	11.8	0.1
5/31/20 14:00	6/1/20 13:00	1,578,959	22	11.5	0.1
5/31/20 15:00	6/1/20 14:00	1,540,542	27	11.0	0.1
5/31/20 16:00	6/1/20 15:00	1,495,398	22	10.2	0.1
5/31/20 17:00	6/1/20 16:00	1,451,521	17	9.6	0.1
5/31/20 18:00	6/1/20 17:00	1,412,526	11	9.6	0.1
5/31/20 19:00	6/1/20 18:00	1,358,135	10	9.0	0.0
5/31/20 20:00	6/1/20 19:00	1,294,020	10	8.4	0.0
5/31/20 21:00	6/1/20 20:00	1,212,203	11	7.6	0.0
5/31/20 22:00	6/1/20 21:00	1,072,955	10	6.6	0.0
5/31/20 23:00	6/1/20 22:00	929,902	9	5.7	0.0
6/1/20 0:00	6/1/20 23:00	798,721	7	4.8	0.0
6/1/20 1:00	6/2/20 0:00	673,652	8	4.1	0.0
6/1/20 2:00	6/2/20 1:00	540,199	9	3.4	0.0
6/1/20 3:00	6/2/20 2:00	389,292	12	2.7	0.0