

October 30, 2019

CERTIFIED: 7016 2710 0001 0589 3631

Department of Environmental Quality Office of Environmental Compliance Enforcement Division P.O. Box 4312 Baton Rouge, LA 70821-4312

Re: NSPS Excess Emissions & CEM Performance Report – 3rd Quarter 2019 Valero Refining - Meraux LLC, Agency Interest # <u>1238</u> 2235 Jacob Drive, St. Bernard Parish, Meraux, LA Title V Permit Numbers: 2500-00001-V17

Dear Sir or Madam,

Valero Refining, Meraux LLC is submitting this Excess Emissions and Monitoring Systems Reports, per LAC 33:III, Chapter 30, 40 CFR 60.7(c), 40 CFR 60.108a(d) and 40 CFR 63.1575 for the Third Quarter 2019.

For this reporting period, no CEMS had excess emissions greater than 1% of the total operating time and no CEMS had downtime greater than 5% of the total operating time. Valero inadvertently missed the 3^{rd} Quarter Cylinder Gas Audit (CGA) for the O₂ analyzer on the #2 SRU Incinerator (EPN 1-93, EQT 0019). The CGA for the SO₂ analyzer on this source was performed on 9/6/19. Valero performed the CGA on the O₂ analyzer soon after this deficiency was discovered on 10/24/19. This will be reported as a deviation in the next Semi-Annual Title V Deviation Report.

Enclosed are the Data Assessment Reports for the appropriate CEMs and information required by NSPS Subpart Ja, 40 CFR 60.108a(d). Subpart Ja root cause and corrective action analysis reports are included with this submittal. Updates to previously submitted Subpart Ja root cause and corrective action analysis reports are also included if corrective actions were completed in this reporting period.

Should you have any questions regarding this submission, please contact Mr. Justin Stubbe at (504) 271-4141.

I certify, based on information and belief formed after reasonable inquiry, the statements and information in this document are true, accurate, and complete.

Regards,

Leslie Sullivan Vice President and General Manager Meraux Refinery

Enclosures

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average</u>

Monitor Manufacturer and Model No.: <u>Brimstone SGX-231(SO₂)/Rosemount Oxymitter 4000(O₂)</u>

Date of Latest CMS Certification or Audit: CGA on 9/6/19 (SO₂), 10/24/19 (O₂)³

Process Unit(s) Description: <u>#2 SRU Incinerator (EPN 1-93, EQT 0019)</u>

Total source operating time in reporting period: 2,184 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	19	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	19	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.9 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	5	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	5	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.2 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

 3 Valero inadvertently failed to perform a CGA on the O₂ CEMS in the 3^{rd} Quarter. Valero performed the CGA soon after the deficiency was discovered.

 $^{^{2}}$ For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in 60.7(c) shall be submitted.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB AO2000 Uras 26(SO₂)/ Magnos 206 (O₂)</u>

Date of Latest CMS Certification or Audit: CGA on 9/17/19

Process Unit(s) Description: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	6	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	6	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.3 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	1	
d. Other known causes	92	
e. Unknown causes	0	
2. Total CMS Downtime	93	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	4.2 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: <u>J</u>

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average</u>

Monitor Manufacturer and Model No.: Ametek, #4661

Date of Latest CMS Certification or Audit: CGA on 9/5/19

Process Unit(s) Description: <u>Area 1 Fuel Drum for Boiler TB-01 (EPN 1-06, EQT 0010)</u>; <u>Boiler B-7 (EPN 1-07, EQT 0011)</u>; <u>MDH</u> Product and Fractionator Heaters (EPN 2-92, EQT 0033); DHT Charge Heater (EPN 5-73, EQT 0058)_

Total source operating time in reporting period: EQT 0010-1,710 hours, EQT 0011-2,208 hours, EQT 0033-2,203 hours, EQT 0058-2,200 hours_

Emissions Data Summary ¹				
1. Duration of excess emissions in reporting period due to:	EQT 0010 (hours)	EQT 0011 (hours)	EQT 0033 (hours)	EQT 0058 (hours)
a. Startup/shutdown	0	0	0	0
b. Control equipment problems	0	0	0	0
c. Process problems	0	0	0	0
d. Other known causes	0	0	0	0
e. Unknown causes	0	0	0	0
2. Total duration of excess emission	0	0	0	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %	0.0 %	0.0 %

CMS Performance Summary ¹				
1. CMS downtime in reporting period due to:	EQT 0010 (hours)	EQT 0011 (hours)	EQT 0033 (hours)	EQT 0058 (hours)
a. Monitor equipment malfunctions	0	0	0	0
b. Non-Monitor equipment malfunctions	0	0	0	0
c. Quality assurance calibration	0	0	0	0
d. Other known causes	1	1	1	1
e. Unknown causes	0	0	0	0
2. Total CMS Downtime	1	1	1	1
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	0.0 %	0.0 %	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

 2 For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in 60.7(c) shall be submitted. (Percentage based on the lowest operating time.)

SUMMARY REPORT - GASEOUS AND OPACITY EXCESS EMISSIONS AND

MONITORING SYSTEMS PERFORMANCE

(per 40 CFR 60.7(d))

 $\text{Pollutant:} \ H_2S$

Applicable NSPS Subpart: _____

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Subpart J: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 9/6/19

Process Unit(s) Description: <u>Area 2 Fuel Drum for: Vacuum Heater (EPN 1-76, EQT 0013); No.1 Crude Heater (EPN 12-72A, EQT 0022); NHT Debut Reboiler (EPN 15-72, EQT 0024); NHT Depent Reboiler (EPN 16-72 EQT 0027); Platformer Charge Heater (EPN 17-72 a,b,c, EQT 0028); Platformer Debut Reboiler (EPN 19-72, EQT 0029); ROSE Heater (EPN 1-80, EQT 0014)</u>

Total source operating time in reporting period: <u>EQT 0013-2,208 hours; EQT 0022-2,207 hours; EQT 0024-2,192 hours; EQT 0027-2,196 hours; EQT 0028-2,192 hours; EQT 0029-2,184 hours; EQT 0014-2,208 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	All EQT's (hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	All EQT's (hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	1	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	1	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H_2S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Subpart Ja: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average and 60 ppm on a 365 day</u> rolling average.

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 9/6/19

Process Unit(s) Description: Area 2 Fuel Drum for: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater

(EPN 1-17, EQT 0159)

Total source operating time in reporting period: EQT 0127-2,200 hours; EQT 0159-2,196 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	All EQT's (hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	All EQT's (hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	1	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	1	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H_2S

Applicable NSPS Subpart: ____

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 9/5/19

Process Unit(s) Description: Area 4 Fuel Drum for Merox Disulfide Separator to Platformer Charge Heater

Total source operating time in reporting period: <u>1,540 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: <u>J</u>

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 9/5/19

Process Unit(s) Description: Area 6 Fuel Drum for Hydrocracker & Hydrotreater Charge Heaters (EPN 1-00, EQT 0009)

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: H₂S

Applicable NSPS Subpart: <u>J</u>

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 9/5/19

Process Unit(s) Description: Area 6 Fuel Drum for Boiler B-5 (EPN 2-00, EQT 0030) and Boiler B-6 (EPN 3-00, EQT 0048)

Total source operating time in reporting period: <u>EQT 0030-2,185 hours; EQT 0048-0 hours³</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	EQT 0030 (hours)	EQT 0048 (hours)
a. Startup/shutdown	0	0
b. Control equipment problems	0	0
c. Process problems	0	0
d. Other known causes	0	0
e. Unknown causes	0	0
2. Total duration of excess emission	0	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	0.0 %

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	EQT 0030 (hours)	EQT 0048 (hours)
a. Monitor equipment malfunctions	0	0
b. Non-Monitor equipment malfunctions	0	0
c. Quality assurance calibration	0	0
d. Other known causes	0	0
e. Unknown causes	0	0
2. Total CMS Downtime	0	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

³Boiler B-6 ran on purchased natural gas for the entire Quarter.

 $^{^{2}}$ For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in 60.7(c) shall be submitted.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O₂)</u>

Date of Latest CMS Certification or Audit: CGA on 9/10/19

Process Unit(s) Description: Boiler B-5 (EPN 2-00, EQT 0030)

Total source operating time in reporting period: 2,185 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx)</u>, Magnos27 (O₂)

Date of Latest CMS Certification or Audit: CGA on 9/10/19

Process Unit(s) Description: Boiler B-6 (EPN 3-00, EQT 0048)

Total source operating time in reporting period: 2,200 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>Thermo Environmental 42i (NOx)/(O2)</u>

Date of Latest CMS Certification or Audit: CGA on 9/9/19

Process Unit(s) Description: Boiler TB-01 (EPN 1-06, EQT 0010)

Total source operating time in reporting period: <u>1,710 hours</u>

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	0	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: Thermo Environmental 42i (NOx)/(O2)

Date of Latest CMS Certification or Audit: CGA on 8/23/19

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

Total source operating time in reporting period: 2,200 hours

Emissions Data Summary ¹		
1. Duration of excess emissions in reporting period due to:	(hours)	
a. Startup/shutdown	0	
b. Control equipment problems	0	
c. Process problems	0	
d. Other known causes	0	
e. Unknown causes	0	
2. Total duration of excess emission	0	
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %	

CMS Performance Summary ¹		
1. CMS downtime in reporting period due to:	(hours)	
a. Monitor equipment malfunctions	0	
b. Non-Monitor equipment malfunctions	0	
c. Quality assurance calibration	1	
d. Other known causes	0	
e. Unknown causes	0	
2. Total CMS Downtime	1	
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %	

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: ABB Limas11(NOx), Magnos27 (O₂)

Date of Latest CMS Certification or Audit: CGA on 7/23/19

Process Unit(s) Description: <u>NHT Charge Heater (EPN 1-17, EQT 0159)</u>

Total source operating time in reporting period: 2,196 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	1
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	1
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O2)</u>

Date of Latest CMS Certification or Audit: CGA on 9/6/19

Process Unit(s) Description: No.1 Crude Heater (EPN 12-72A, EQT 0022)

Total source operating time in reporting period: 2,207 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	1
d. Other known causes	1
e. Unknown causes	0
2. Total CMS Downtime	2
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.1 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11(NOx), Magnos27 (O2)</u>

Date of Latest CMS Certification or Audit: CGA on 9/9/19

Process Unit(s) Description: MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033)

Total source operating time in reporting period: 2,203 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 9/5/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	1
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	1
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 9/4/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 9/4/19

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹	
1. Duration of excess emissions in reporting period due to:	(hours)
a. Startup/shutdown	0
b. Control equipment problems	0
c. Process problems	0
d. Other known causes	0
e. Unknown causes	0
2. Total duration of excess emission	0
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 8/21/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹					
1. Duration of excess emissions in reporting period due to: (h)					
a. Startup/shutdown	0				
b. Control equipment problems	0				
c. Process problems	0				
d. Other known causes	0				
e. Unknown causes	0				
2. Total duration of excess emission	0				
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %				

CMS Performance Summary ¹					
1. CMS downtime in reporting period due to: (hou					
a. Monitor equipment malfunctions	0				
b. Non-Monitor equipment malfunctions	0				
c. Quality assurance calibration	2				
d. Other known causes	0				
e. Unknown causes	0				
2. Total CMS Downtime	2				
3. Total duration of CMS Downtime x (100) [Total source operating time] ²					

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 8/21/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹					
1. Duration of excess emissions in reporting period due to: (h)					
a. Startup/shutdown	0				
b. Control equipment problems	0				
c. Process problems	0				
d. Other known causes	0				
e. Unknown causes	0				
2. Total duration of excess emission	0				
3. Total duration of excess emissions x (100) [Total source operating time] ²	0.0 %				

CMS Performance Summary ¹					
1. CMS downtime in reporting period due to: (hour					
a. Monitor equipment malfunctions	0				
b. Non-Monitor equipment malfunctions	0				
c. Quality assurance calibration	2				
d. Other known causes	2				
e. Unknown causes	0				
2. Total CMS Downtime	4				
3. Total duration of CMS Downtime x (100) [Total source operating time] ²					

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 8/21/19

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,208 hours

Emissions Data Summary ¹						
1. Duration of excess emissions in reporting period due to: (hours)						
a. Startup/shutdown						
b. Control equipment problems	0					
c. Process problems	0					
d. Other known causes	0					
e. Unknown causes	0					
2. Total duration of excess emission	0					
3. Total duration of excess emissions x (100) [Total source operating time] ² 0						

CMS Performance Summary ¹					
1. CMS downtime in reporting period due to:					
a. Monitor equipment malfunctions	0				
b. Non-Monitor equipment malfunctions	0				
c. Quality assurance calibration	1				
d. Other known causes	0				
e. Unknown causes	0				
2. Total CMS Downtime	1				
3. Total duration of CMS Downtime x (100) [Total source operating time] ²					

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,208 hours

CMS Performance Summary ¹	
1. CMS downtime in reporting period due to:	(hours)
a. Monitor equipment malfunctions	0
b. Non-Monitor equipment malfunctions	0
c. Quality assurance calibration	0
d. Other known causes	0
e. Unknown causes	0
2. Total CMS Downtime	0
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,208 hours

CMS Performance Summary ¹					
1. CMS downtime in reporting period due to:	(hours)				
a. Monitor equipment malfunctions	0				
b. Non-Monitor equipment malfunctions	0				
c. Quality assurance calibration	0				
d. Other known causes	0				
e. Unknown causes	0				
2. Total CMS Downtime	0				
3. Total duration of CMS Downtime x (100) [Total source operating time] ²	0.0 %				

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,208 hours

CMS Performance Summary ¹					
1. CMS downtime in reporting period due to: (hours)					
a. Monitor equipment malfunctions	0				
b. Non-Monitor equipment malfunctions	0				
c. Quality assurance calibration	0				
d. Other known causes	0				
e. Unknown causes					
2. Total CMS Downtime					
3. Total duration of CMS Downtime x (100) [Total source operating time] ²					

¹ For opacity, record all times in minutes. For gases, record all times in hours.

(per 40 CFR 60.7(d) and 60.108a(d))

For all CMS covered in this report, no changes were made in the 3rd Quarter 2019 to CMS, process, or controls.

I certify that the information contained in this report is true, accurate, and complete.

Daniel Patnecel _____

10/26/19 Signature

Signature <u>Env Engineer</u> Title

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average</u>

Monitor Manufacturer and Model No.: Brimstone SGX-231(SO₂)/Rosemount Oxymitter 4000(O₂)

Date of Latest CMS Certification or Audit: CGA on 9/6/19 (SO₂), 10/24/19 (O₂)²

Process Unit(s) Description: #2 SRU Incinerator (EPN 1-93, EQT 0019)

Total source operating time in reporting period: 2,184 hours

Ja EXCESS EMISSIONS							
Date	Start	End	Duration (hours)	Max 12- HRA (ppm)	Cause	Corrective Action	
9/14/19	13:00		10	> 500	SO_2 at 0% O_2 greater than 250 ppm, 12-HRA, with combined SO_2 emissions from the #2 and #3 SRU greater than 500 lbs/day above the allowable limit while in hot standby prior to start up following a partial loss		
9/15/19		08:00	19	>500	of electrical power on 9/13/19. For cause root cause and corrective action analysis of this report.	s and corrective actions, see the lated 9/13/19 in Appendix B of	
TOTAL			19				

Ja CMS PERFORMANCE ¹							
Date	Start	End	Duration (hours)	Cause	Corrective Action		
7/20/19	11:00	12:00	1	Adjusted for calibration drift.	N/A		
7/26/19	13:00	15:00	2	Adjusted for calibration drift.	N/A		
9/6/19	09:00	10:00	1	SO2 CYLINDER GAS AUDIT	N/A		
9/30/19	14:00	15:00	1	Adjusted for calibration drift.	N/A		
TOTAL			5				

¹ In accordance with 40 CFR 60.108a(d)(6), changes made in operation of the emission control system during the period of data unavailability which could affect the ability of the system to meet the applicable emission limit have been compared with operation of the control system and affected facility before and following the period of data unavailability to ensure that any changes made in operation of the emission control system during the period of data unavailability did not affect the ability of the system to meet the applicable emission limit.

 2 Valero inadvertently failed to perform a CGA on the O₂ CEMS in the 3rd Quarter. Valero performed the CGA soon after the deficiency was discovered.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB AO2000 Uras 26(SO2)/ Magnos 206 (O2)</u>

Date of Latest CMS Certification or Audit: CGA on 9/17/19

Process Unit(s) Description: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>

Total source operating time in reporting period: 2,208 hours

Ja EXCESS EMISSIONS							
Date	Start	End	Duration (hours)	Max 12- HRA (ppm)	Cause	Corrective Action	
9/13/19	20:00			. 500	SO ₂ at 0% O ₂ greater than 250 ppm, 12 from the #2 and #3 SRU greater than 50 while operating after a partial loss of el	-HRA, with combined SO ₂ emissions 00 lbs/day above the allowable limit ectrical power on $9/13/19$. The loss of 6 the 42 SDU and Values michael	
9/14/19		02:00	6	>500	transferred all refinery acid gas feed to SRU. For causes and corrective actions action analysis dated 9/13/19 in Append	the #3 SRU, causing an upset in the #3 s, see the root cause and corrective dix B of this report.	
TOTAL			6				

	Ja CMS PERFORMANCE ¹										
Date	Start	End	Duration (hours)	Cause	Corrective Action						
7/29/19	19:00		02	Peristaltic pump failed and stopped removing water. Water built up in the sample system and damaged the O ₂	Valero rush ordered the O_2 sensor module. Once it was received, it was installed and						
8/2/19		15:00	92	sensor module. The O ₂ sensor module was not included in the spare parts inventory maintained onsite.	Valero has added this module to the spare parts inventory kept onsite.						
9/17/19	10:00	11:00	1	SO ₂ and O ₂ Cylinder Gas Audit.	N/A						
TOTAL			93								

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H_2S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average and 60 ppm on a 365 day rolling average

Monitor Manufacturer and Model No.: Ametek 4661

Date of Latest CMS Certification or Audit: CGA on 9/6/19

Process Unit(s) Description: <u>Area 2 Fuel Drum for: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater</u> (EPN 1-17, EQT 0159)

Total source operating time in reporting period: EQT 0127-2,200 hours; EQT 0159-2,196 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action				
None										
TOTAL			0							

	Ja CMS PERFORMANCE ¹									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
7/1/19	10:00	11:00	1	Adjusted for calibration drift.	N/A					
TOTAL			1							

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: Thermo Environmental 42i (NOx)/(O2)

Date of Latest CMS Certification or Audit: CGA on 8/23/19

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

Total source operating time in reporting period: 2,200 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 30- DRA (ppm)	Cause	Corrective Action				
None										
TOTAL			0							

	Ja CMS PERFORMANCE ¹									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
8/23/19	10:00	11:00	1	NOx and O ₂ Cylinder Gas Audit.	N/A					
TOTAL			1							

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: NO_x

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O2 shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: ABB Limas11(NOx), Magnos27 (O2)

Date of Latest CMS Certification or Audit: CGA on 7/23/19

Process Unit(s) Description: <u>NHT Charge Heater (EPN 1-17, EQT 0159)</u>

Total source operating time in reporting period: 2,196 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 30- DRA (ppm)	Cause	Corrective Action				
None										
TOTAL			0							

	Ja CMS PERFORMANCE ¹									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
7/23/19	11:00	12:00	1	NOx and O ₂ Cylinder Gas Audit.	N/A					
TOTAL			1							

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 9/5/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,208 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action				
None										
TOTAL			0							

	Ja CMS PERFORMANCE ²									
Date	Start	End	Duration (hours)	Cause	Corrective Action					
9/4/19	13:00	14:00	1	Adjusted for calibration drift.	N/A					
TOTAL			1							

¹Due to the physical arrangement of the headers supplying the North Flare Stack (EPN 20-72, EQT 0035), two analyzers are required to measure H_2S concentration of the gas combusted in the North Flare. Conservatively, excess emission on either of these analyzers will be considered excess emissions at the North Flare. However, the CEMS performance will be tracked separately.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 9/4/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,208 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action				
None										
TOTAL			0							

	Ja CMS PERFORMANCE ²								
Date	Start	End	Duration (hours)	Cause	Corrective Action				
None									
TOTAL			0						

¹Due to the physical arrangement of the headers supplying the North Flare Stack (EPN 20-72, EQT 0035), two analyzers are required to measure H_2S concentration of the gas combusted in the North Flare. Conservatively, excess emission on either of these analyzers will be considered excess emissions at the North Flare. However, the CEMS performance will be tracked separately.

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Date of Latest CMS Certification or Audit: CGA on 9/4/19

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,208 hours

	Ja EXCESS EMISSIONS									
Date	Start	End	Duration (hours)	Max 3- HRA (ppm)	Cause	Corrective Action				
None										
TOTAL			0							

Ja CMS PERFORMANCE ²					
Date Start End Duration (hours) Cause				Corrective Action	
None					
TOTAL			0		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 8/21/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,208 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
8/6/19	10:00	11:00	1	Adjusted for calibration drift.	N/A
8/21/19	13:00	14:00	1	Cylinder Gas Audit.	N/A
TOTAL			2		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 8/21/19

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,208 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
7/9/19	10:00	11:00	1	Offline to replace injection valve rotor.	Calibration checked and returned to service.
7/9/19	13:00	14:00	1	Further adjustments following injection valve rotor replacement.	Calibration checked and returned to service.
8/21/19	13:00	14:00	1	Cylinder Gas Audit.	N/A
9/28/19	09:00	10:00	1	Adjusted for calibration drift.	N/A
TOTAL			4		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Date of Latest CMS Certification or Audit: CGA on 8/21/19

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,208 hours

Ja CMS PERFORMANCE ¹						
Date	StartEndDuration (hours)Cause				Corrective Action	
8/21/19	13:00	14:00	1	Cylinder Gas Audit.	N/A	
TOTAL			1			

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

Total source operating time in reporting period: 2,208 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
None					
TOTAL			0		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>GE Panametrics GF 868</u>

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

Total source operating time in reporting period: 2,208 hours

Ja CMS PERFORMANCE ¹					
Date	DateStartEndDuration (hours)Cause			Corrective Action	
None					
TOTAL			0		

(per 40 CFR 60.7(c) and 60.108a(d))

Pollutant: Flow

Applicable NSPS Subpart: Ja (Also Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: GE Panametrics GF 868

Date of Latest CMS Certification or Audit: N/A

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

Total source operating time in reporting period: 2,208 hours

Ja CMS PERFORMANCE ¹					
Date	Start	End	Duration (hours)	Cause	Corrective Action
None					
TOTAL			0		

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: SO₂

Applicable NSPS Subpart: <u>Ja</u>

Reporting period dates: From <u>7/1/19</u> to <u>9/</u>30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: Brimstone SGX-231(SO₂)/Rosemount Oxymitter 4000(O₂)

Source unit: #2 SRU Incinerator (EPN 1-93, EQT 0019)

CEM Sampling Location: <u>#2 SRU Incinerator (#1-93)</u>

CEM Span Value: Sulfur Dioxide 500 ppm; Oxygen 25%

I. ACCURACY ASSESSMENT RESULTS (CGA):

SO ₂ #1	SO ₂ #2	O ₂ #1	O ₂ #2
(low scale)	(high scale)	(low scale)	(high scale)
9/6/19	9/6/19	10/24/191	10/24/191
SG9150051BAL	CC125741	CC483689	SG9152263BAL
5/27/16	5/27/16	5/23/16	5/23/16
EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
124.9 ppmv	274.5 ppmv	5.99 vol %	10.05 vol %
131.7 ppmv	274.3 ppmv	6.20 vol %	9.97 vol %
5.4%	0.1%	3.5%	0.8%
<15%	<15%	<15%	<15%
	SO ₂ #1 (<u>low scale</u>) 9/6/19 SG9150051BAL 5/27/16 EPA Protocol 1 124.9 ppmv 131.7 ppmv 5.4% <15%	SO2 #1 SO2 #2 (low scale) (high scale) 9/6/19 9/6/19 SG9150051BAL CC125741 5/27/16 5/27/16 EPA Protocol 1 EPA Protocol 1 124.9 ppmv 274.5 ppmv 131.7 ppmv 274.3 ppmv 5.4% 0.1% <15%	$\begin{array}{llllllllllllllllllllllllllllllllllll$

¹ Valero inadvertently failed to perform a CGA on the O₂ CEMS in the 3rd Quarter. Valero performed the CGA presented here soon after the deficiency was discovered.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days N/A
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: SO₂

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>SO₂ corrected to 0% O₂ shall not exceed 250 ppm on a 12-hour rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB AO2000 Uras 26(SO2)/ Magnos 206 (O2)</u>

Source unit: <u>#3 SRU Incinerator (EPN 5-00, EQT 0079)</u>

CEM Sampling Location: <u>#3 SRU Incinerator (#5-00)</u>

CEM Span Value: <u>Sulfur Dioxide 500 ppm; Oxygen 25%</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	SO ₂ #1	SO ₂ #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	9/17/19	9/17/19	9/17/19	9/17/19
Audit Gas Cylinder No.	XC022957B	CC94008	CC483694	EB0063979
Date of Audit Gas Cert.	5/27/16	5/27/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	125.3 ppmv	275.3 ppmv	5.99 vol %	9.98 vol %
CEM Response Value	124.1 ppmv	272.4 ppmv	5.86 vol %	9.89 vol %
Accuracy	1.0%	1.1%	2.2%	0.9%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: <u>N/A</u>
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S
Applicable NSPS Subpart: __J_
Reporting period dates: From _7/1/19_to _9/30/19
Date submitted: _10/30/19_
Company: Valero Refining - Meraux LLC_
Address: _2500 East St. Bernard Highway, Meraux, LA 70075
Emission Limitation: __Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.__
Monitor Manufacturer and Model No.: __Ametek 4661
Source Unit: __Area 1 Fuel Drum for Boiler TB-01 (EPN 1-06, EQT 0010); Boiler B-7 (EPN 1-07, EQT 0011); MDH Product and
Fractionator Heaters (EPN 2-92, EQT 0033); DHT Charge Heater (EPN 5-73, EQT 0058)
CEM Sampling Location: __Area 1 Fuel Drum_
CEM Span Value: __Hydrogen Sulfide, 300 ppm_

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	9/5/19	9/5/19
Audit Gas Cylinder No.	CC230979	CC20107
Date of Audit Gas Cert.	9/20/18	9/13/18
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	84.6	172.1
CEM Response Value (ppmv)	81.3	174.3
Accuracy	3.9%	1.3%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H_2S

Applicable NSPS Subpart: <u>J and Ja</u> (Benzene Recovery Unit Reboiler Subject to Ja)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average(J and Ja) and 60 ppm on a 365 day

rolling average (Ja only)

Monitor Manufacturer and Model No.: Ametek 4661

Source Unit: Area 2 Fuel Drum for: No.1 Crude Heater (EPN 12-72A, EQT 022); ROSE Heater (EPN 1-80, EQT 0014); Vacuum Heater (EPN 1-76, EQT 0013); Platformer Charge Heater (EPN 17-72 a,b,c, EQT 0028); Platformer Debut Reboiler (EPN 19-72, EQT 0029); NHT Charge Heater (EPN 14-72, EQT 0023); NHT Debut Reboiler (EPA 15-72, EQT 0024); NHT Depent Reboiler (EPA 16-72, EQT 0027); Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127); NHT Charge Heater (EPN 1-17, EQT 0159)

CEM Sampling Location: Area 2 Fuel Drum

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	9/6/19	9/6/19
Audit Gas Cylinder No.	CC230979	CC20107
Date of Audit Gas Cert.	9/20/18	9/13/18
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	84.6	172.1
CEM Response Value (ppmv)	76.3	164.7
Accuracy	9.8%	4.3%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: _____

Reporting period dates: From <u>7/1/19</u> to <u>9/</u>30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Process Unit(s) Description: Area 4 Fuel Drum for Merox Disulfide Separator to Platformer Charge Heater

CEM Sampling Location: Area 4 Fuel Drum

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	9/5/19	9/5/19
Audit Gas Cylinder No.	CC230979	CC20107
Date of Audit Gas Cert.	9/20/18	9/13/18
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	84.6	172.1
CEM Response Value (ppmv)	77.0	164.0
Accuracy	9.0%	4.7%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H_2S

Applicable NSPS Subpart: _____

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Process Unit(s) Description: Area 6 Fuel Drum for Hydrocracker & Hydrotreater Charge Heaters (EPN 1-00, EQT 0009)

CEM Sampling Location: Area 6 Fuel Drum

CEM Span Value: <u>Hydrogen Sulfide, 300 ppm</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H ₂ S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	9/5/19	9/5/19
Audit Gas Cylinder No.	CC230979	CC20107
Date of Audit Gas Cert.	9/20/18	9/13/18
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	84.6	172.1
CEM Response Value (ppmv)	80.7	164.0
Accuracy	4.6%	4.7%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

 $\text{Pollutant:} \ H_2S$

Applicable NSPS Subpart: _____

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 4661

Process Unit(s) Description: Area 6 Fuel Drum for Boilers B-5 (EPN 2-00, EQT 0030) and B-6 (EPN 3-00, EQT 0048)

CEM Sampling Location: Area 6 Fuel Drum

CEM Span Value: <u>Hydrogen Sulfide, 300 ppm</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S #1$	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	9/5/19	9/5/19
Audit Gas Cylinder No.	CC230979	CC20107
Date of Audit Gas Cert.	9/20/18	9/13/18
Type of Certification	EPA Protocol 1	EPA Protocol 1
Certified Audit Value (ppmv)	84.6	172.1
CEM Response Value (ppmv)	76.7	164.7
Accuracy	9.3%	4.3%
Standard	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Db

Reporting period dates: From <u>7/1/19</u> to <u>9/</u>30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11(NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: Boiler B-5 (EPN 2-00, EQT 0030)

CEM Sampling Location: Boiler B-5

CEM Span Value: Nitrogen Oxide 100 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	9/10/19	9/10/19	9/10/19	9/10/19
Audit Gas Cylinder No.	LL67453	LL64747	LL53418	LL167062
Date of Audit Gas Cert.	5/1/16	5/3/16	1/28/14	1/28/14
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.0 ppmv	54.5 ppmv	6.01 vol %	10.01 vol %
CEM Response Value	26.6 ppmv	54.5 ppmv	6.03 vol %	10.00 vol %
Accuracy	6.4%	0.0%	0.3%	0.1%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: Boiler B-6 (EPN 3-00, EQT 0048)

CEM Sampling Location: Boiler B-6

CEM Span Value: Nitrogen Oxide 100 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	9/10/19	9/10/19	9/10/19	9/10/19
Audit Gas Cylinder No.	LL67453	LL64747	LL53418	LL167062
Date of Audit Gas Cert.	5/1/16	5/3/16	1/28/14	1/28/14
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.0 ppmv	54.5 ppmv	6.01 vol %	10.01 vol %
CEM Response Value	26.0 ppmv	54.0 ppmv	6.00 vol %	9.97 vol %
Accuracy	4.0%	0.9%	0.2%	0.4%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT (per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>Db</u>

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: <u>10/30/</u>19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide shall not exceed 0.1 pound/MMBtu on a 30-day rolling average.</u>

Monitor Manufacturer and Model No.: Thermo Environmental Model 42i (NOx)/(O2)

Process Unit(s) Description: Boiler TB-01 (EPN 1-06, EQT 0010)

CEM Sampling Location: Boiler TB-01

CEM Span Value: Nitrogen Oxide 500 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	9/9/19	9/9/19	9/9/19	9/9/19
Audit Gas Cylinder No.	SG9167966	CC89303	LL269	LL168197
Date of Audit Gas Cert.	5/31/16	5/31/16	4/26/16	4/25/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	126.9 ppmv	270.5 ppmv	6.03 vol %	10.10 vol %
CEM Response Value	123.7 ppmv	256.7 ppmv	5.20 vol %	9.10 vol %
Accuracy	2.5%	5.1%	13.8%	9.9%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: Thermo Environmental Model 42i (NOx)/(O2)

Process Unit(s) Description: Benzene Recovery Unit Reboiler (EPN 1-09, EQT 0127)

CEM Sampling Location: Benzene Recovery Unit Reboiler

CEM Span Value: Nitrogen Oxide 100 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	8/23/19	8/23/19	8/23/19	8/23/19
Audit Gas Cylinder No.	CC430476	CC307733	CC483658	CC87078
Date of Audit Gas Cert.	6/2/16	6/2/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.0 ppmv	55.8 ppmv	5.96 vol %	9.94 vol %
CEM Response Value	24.7 ppmv	54.9 ppmv	5.60 vol %	9.50 vol %
Accuracy	1.2%	1.6%	6.0%	4.4%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Nitrogen Oxide corrected to 0% O₂ shall not exceed 40 ppm on a 30-day rolling average</u>

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: NHT Charge Heater (EPN 1-17, EQT 0159)

CEM Sampling Location: NHT Charge Heater

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	7/23/19	7/23/19	7/23/19	7/23/19
Audit Gas Cylinder No.	LL67453	CC416948	CC483649	CC148318
Date of Audit Gas Cert.	5/1/19	6/2/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.2 ppmv	55.5 ppmv	6.00 vol %	9.99 vol %
CEM Response Value	25.7 ppmv	54.5 ppmv	6.25 vol %	10.14 vol %
Accuracy	2.1%	1.7%	4.2%	1.5%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: <u>N/A</u>
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: No.1 Crude Heater (EPN 12-72A, EQT 0022)

CEM Sampling Location: No.1 Crude Heater

CEM Span Value: <u>Nitrogen Oxide 100 ppm, Oxygen 25 %</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	9/6/19	9/6/19	9/6/19	9/6/19
Audit Gas Cylinder No.	LL178685	CC319153	CC483638	CC222165
Date of Audit Gas Cert.	5/2/16	6/2/16	5/23/16	5/23/16
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	24.7 ppmv	55.4 ppmv	5.99 vol %	9.96 vol %
CEM Response Value	25.2 ppmv	58.0 ppmv	5.97 vol %	9.95 vol %
Accuracy	2.2%	4.7%	0.4%	0.1%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: NO_x

Applicable NSPS Subpart: <u>N/A</u> (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 36.a)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: <u>ABB Limas11 (NO_x), Magnos27 (O₂)</u>

Process Unit(s) Description: MDH Product and Fractionator Heaters (EPN 2-92, EQT 0033)

CEM Sampling Location: MDH Product and Fractionator Heaters

CEM Span Value: Nitrogen Oxide 100 ppm, Oxygen 25 %

I. ACCURACY ASSESSMENT RESULTS (CGA):

	NO _x #1	NO _x #2	O ₂ #1	O ₂ #2
	(low scale)	(high scale)	(low scale)	(high scale)
Date of Audit	9/9/19	9/9/19	9/9/19	9/9/19
Audit Gas Cylinder No.	LL67453	BLM002251	LL100497	LL67009
Date of Audit Gas Cert.	5/1/19	5/6/19	4/22/19	4/22/19
Type of Certification	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1	EPA Protocol 1
Certified Audit Value	25.2 ppmv	55.0 ppmv	6.02 vol %	10.03 vol %
CEM Response Value	23.5 ppmv	48.8 ppmv	5.80 vol %	9.80 vol %
Accuracy	6.6%	11.3%	3.7%	2.3%
Standard	<15%	<15%	<15%	<15%

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S
Applicable NSPS Subpart: <u>Ja</u>
Reporting period dates: From <u>7/1/19</u> to <u>9/30/19</u>
Date submitted: <u>10/30/19</u>
Company: <u>Valero Refining - Meraux LLC</u>
Address: <u>2500 East St. Bernard Highway, Meraux, LA 70075</u>
Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average</u>.
Monitor Manufacturer and Model No.: <u>Ametek 5100</u>
Process Unit(s) Description: <u>North Flare Stack (EPN 20-72, EQT 0035), North Flare Header</u>
CEM Sampling Location: <u>North Flare Stack, North Flare Header (Y-AT-801)</u>
CEM Span Value: <u>Hydrogen Sulfide, 300 ppm</u>

I. ACCURACY ASSESSMENT RESULTS (CGA):

	II.G. #1	
	$H_2S \# I$	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	9/4/19	9/4/19
Audit Gas Cylinder No.	CC441826	CC407913
Date of Audit Gas Cert.	10/3/16	10/4/16
Type of Certification	Certified Gas1	Certified Gas ¹
Certified Audit Value	79.2 ppmv	175.6 ppmv
CEM Response Value	81.7 ppmv	178.3 ppmv
Accuracy	3.2%	1.5%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases for the Methane balanced audit gas required by this analyzer.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

CEM Sampling Location: North Flare Stack, Hydrocracker Flare Header (Y-AT-800)

CEM Span Value: Hydrogen Sulfide, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	H ₂ S #2
Date of Audit	<u>(10w scale)</u> 9/4/19	<u>(iligii scale)</u> 9/4/19
Audit Gas Cylinder No.	CC441826	CC407913
Date of Audit Gas Cert.	10/3/16	10/4/16
Type of Certification	Certified Gas ¹	Certified Gas ¹
Certified Audit Value (ppmv)	79.2 ppmv	175.6 ppmv
CEM Response Value (ppmv)	71.3 ppmv	168.7 ppmv
Accuracy	9.9%	3.9%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases for the Methane balanced audit gas required by this analyzer.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: H₂S

Applicable NSPS Subpart: Ja

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: <u>Hydrogen Sulfide shall not exceed 162 ppm on a 3-hour rolling average.</u>

Monitor Manufacturer and Model No.: Ametek 5100

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

CEM Sampling Location: South Flare Stack (Y-AT-802)

CEM Span Value: <u>Hydrogen Sulfide</u>, 300 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H_2S #1	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	9/4/19	9/4/19
Audit Gas Cylinder No.	CC441826	CC407913
Date of Audit Gas Cert.	10/3/16	10/4/16
Type of Certification	Certified Gas ¹	Certified Gas ¹
Certified Audit Value	79.2 ppmv	175.6 ppmv
CEM Response Value	87.3 ppmv	181.3 ppmv
Accuracy	10.3%	3.2%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases for the Methane balanced audit gas required by this analyzer.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: N/A

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), North Flare Header

CEM Sampling Location: North Flare Stack, North Flare Header (Y-AT-303)

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	H ₂ S #2
	(low scale)	(high scale)
Date of Audit	8/21/19	8/21/19
Audit Gas Cylinder No.	CC305316	CC208988
Date of Audit Gas Cert.	5/27/16	12/17/18
Type of Certification	EPA Protocol 1	Primary Standard1
Certified Audit Value (ppmv)	1013.0 ppmv	10020.0 ppmv
CEM Response Value (ppmv)	1052.3 ppmv	10230.0 ppmv
Accuracy	3.9%	2.1%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

II. CALIBRATION DRIFT ASSESSMENT

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

DATA ASSESSMENT REPORT

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From <u>7/1/19 to 9/30/19</u>

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Process Unit(s) Description: North Flare Stack (EPN 20-72, EQT 0035), Hydrocracker Flare Header

CEM Sampling Location: North Flare Stack, Hydrocracker Flare Header (Y-AT-302)

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	H_2S #1	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	8/21/19	8/21/19
Audit Gas Cylinder No.	CC305316	CC208988
Date of Audit Gas Cert.	5/27/16	12/17/18
Type of Certification	EPA Protocol 1	Primary Standard ¹
Certified Audit Value (ppmv)	1013.0 ppmv	10020.0 ppmv
CEM Response Value (ppmv)	1007.3 ppmv	10100.0 ppmv
Accuracy	0.6%	0.8%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

- A. Out of Control Periods:
 - 1. Dates: <u>N/A</u>
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

(per 40 CFR 60, Appendix F, Section 7)

Pollutant: Total Sulfur

Applicable NSPS Subpart: Ja (Required by Consent Decree: 3:10-cv-00563-bbc, Paragraph 49.a.ii)

Reporting period dates: From 7/1/19 to 9/30/19

Date submitted: 10/30/19

Company: Valero Refining - Meraux LLC

Address: 2500 East St. Bernard Highway, Meraux, LA 70075

Emission Limitation: None

Monitor Manufacturer and Model No.: Thermo Scientific SOLA II

Process Unit(s) Description: South Flare Stack (EPN 3-77, EQT 0049)

CEM Sampling Location: South Flare Stack (Y-AT-304)

CEM Span Value: Total Sulfur, Dual Range: 0-10,000 ppm, 10,000-1,000,000 ppm

I. ACCURACY ASSESSMENT RESULTS (CGA):

	$H_2S \#1$	$H_2S #2$
	(low scale)	(high scale)
Date of Audit	8/21/19	8/21/19
Audit Gas Cylinder No.	CC305316	CC208988
Date of Audit Gas Cert.	5/27/16	12/17/18
Type of Certification	EPA Protocol 1	Primary Standard ¹
Certified Audit Value	1013.0 ppmv	10020.0 ppmv
CEM Response Value	1071.7 ppmv	10306.7 ppmv
Accuracy	5.8%	2.9%
Standard	<15%	<15%

¹Valero unable to obtain EPA Protocol 1 certified gases greater than 1000 ppm.

- A. Out of Control Periods:
 - 1. Dates: N/A
 - 2. Number of Days <u>N/A</u>
- B. Corrective Actions: <u>N/A</u>

Appendix A

Ja Root Cause and Corrective Action Analysis

Subpart Ja Root (Cause / Corrective Action Analysis		Incident Number:	418809
The information conto	ined below satisfies the requirements of the NSF	'S Subpart Ja 60.108a(c)(6).		
Report: Refinery: Incident Type: Emissions Source(s):	Initial Valero (Meraux) Flaring (Flow) North Flare (EPN 20-72, EQT 0035)	Date Ana	Date of Event: alysis Completed:	8/23/19 10/3/19
(1.)				(60.108a(c)(6)(i))
A description of the D On August 23, 2019 at shutdown. Reformer F additional minor flarin not have required an in	is charge: approximately 19:14, the Reformer recycle gas fl lydrogen, containing virtually no sulfur compound g had occurred prior to this incident from the Gas avestigation on it's own.	ow indication dropped below the so ls, was flared due to this shutdown Con unit that contributed to the ov	et point that initiate and subsequent sto verall 24 hour flared	es an automatic unit art up. Some I volume, but would
(2.)			(60.108a(c)(6)(ii)) a	and (60.108a(c)(6)(ix))
	Date and Time the discharge was first identified Date/Time the discharge had ceased Duration of Discharge (Calculated)	8/23/19 16:30 8/24/19 0:56 8.4 hrs.		
(3.)				(60.108a(c)(6)(viii))
The steps taken to lim Valero followed its Fla	it the emissions during the discharge: re Management Plan and Operations Procedures	o minimize the volume of this disc	harge.	
(4.)				(60.108a(c)(6)(xi))
Necessity of RC/CAA: Note: If the discharge was followed.	Determine and state whether a RC/CAA is neces was a result of a planned startup or shutdown, a R	s sary: RC/CAA analysis is not required if th	he flare managemer	nt plan
Did the discharge resu	It from a planned startup or shutdown?			(Yes/NO) (Yes/No/N/A)
Is the event exempt fr - If yes, skip section	om a RC/CCA based on the answers above? 5-7.		No	(Yes/No)
(5.)				(60.108a(c)(6)(ix))
Root Cause Analysis:	Describe in detail the Root Cause(s) of the inclue	ent, to the extent determinable:	No	(Voc/No)
Valero determined the are two flow meters m flow meters use the sa a previous change in co catalyst is currently ins	root cause of the low recycle gas flow indication is easuring the recycle gas flow and both are require me taps so that plugged taps affect both meters. atalyst composition in the unit that provides feed stalled whereas Nickel/Molybdenum has been the	that activated the shutdown to be ed to read below the set point to in Valero also determined that the <i>r</i> to the Reformer, the Naphtha Hydr norm.	plugged taps on the itiate the unit shuto naterial plugging the rotreater (NHT). Co	flow meters. There lown; however, both e taps was caused by balt/Molybdenum
(6.) Corrective Action Ana Is corrective action re 1) Establish a low flow clear the flow meter to	lysis: Include a description of the recommended quired? Yes a alarm with an adequate margin above the autor aps to remove any pluggage.	corrective action(s) or an explana (Yes/No) natic unit shutdown set point. If th	ation of why correc	(60.108a(c)(6)(ix)) tive action is not d, Valero will blow
2) Upgrade the curren turnaround.	t system (two out of two) to a two out of three sy	stem with separate taps for each f	low meter during th	e next unit
3) Load Nickel/Molybo	lenum catalyst in the NHT Reactor at the next cat	alyst change out.		

(7.)

Corrective Action Schedule: Include corrective actions already completed within the first 45 days following the discharge. For those not completed, provide a schedule for implementation, including proposed commencement and completion dates.

1) Establish a low flow alarm with an adequate margin above the automatic unit shutdown set point. If this alarm is activated, Valero will blow clear the flow meter taps to remove any pluggage.

Commencement Date: 10/3/19 Estimated Completion Date: 11/12/19

2) Submit the turnaround scope item for the next turnaround, currently scheduled for 2023, to upgrade the current two out of two configuration to a two out of three configuration, with separate taps for each flow meter. Commencement Date: 10/3/19

Estimated Completion Date: 4/20/20

3) Load Nickel/Molybdenum catalyst in the NHT Reactor at the next catalyst change out. Commencement Date: 10/3/19 Estimated Completion Date: 3/21/20

(8.)

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

Note: Measured sulfur concentrations are shown as flow-weighted averages if multiple measurement devices were used.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(iv))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
		24-hr cumulative	TRS or H2S ppm		
First hour of 24-hr	Last hour of 24-hr	volume of flared gas	(24-hr average, flow-	24-hr cumulative SO2	za-nr cumulative
Period	Period	above Baseline	weighted)		reduced sulfur
		SCF	ppmv	lbs	lbs as H2S
8/22/19 16:00	8/23/19 15:00	939	16	0.3	0.0
8/22/19 17:00	8/23/19 16:00	16,469	12	0.3	0.0
8/22/19 18:00	8/23/19 17:00	17,539	12	0.3	0.0
8/22/19 19:00	8/23/19 18:00	30,049	21	0.4	0.0
8/22/19 20:00	8/23/19 19:00	30,046	15	0.4	0.0
8/22/19 21:00	8/23/19 20:00	43,557	127	0.7	0.0
8/22/19 22:00	8/23/19 21:00	87,620	845	7.5	0.0
8/22/19 23:00	8/23/19 22:00	122,250	407	10.1	0.1
8/23/19 0:00	8/23/19 23:00	442,429	30	11.7	0.1
8/23/19 1:00	8/24/19 0:00	929,887	19	13.2	0.1
8/23/19 2:00	8/24/19 1:00	930,305	21	13.2	0.1
8/23/19 3:00	8/24/19 2:00	930,296	27	13.2	0.1
8/23/19 4:00	8/24/19 3:00	930,294	26	13.3	0.1
8/23/19 5:00	8/24/19 4:00	930,291	26	13.3	0.1
8/23/19 6:00	8/24/19 5:00	930,289	23	13.3	0.1
8/23/19 7:00	8/24/19 6:00	930,296	23	13.3	0.1
8/23/19 8:00	8/24/19 7:00	930,296	22	13.3	0.1
8/23/19 9:00	8/24/19 8:00	930,274	24	13.3	0.1
8/23/19 10:00	8/24/19 9:00	930,246	32	13.3	0.1
8/23/19 11:00	8/24/19 10:00	930,226	29	13.3	0.1
8/23/19 12:00	8/24/19 11:00	930,209	25	13.3	0.1
8/23/19 13:00	8/24/19 12:00	930,193	23	13.3	0.1
8/23/19 14:00	8/24/19 13:00	930,187	21	13.3	0.1
8/23/19 15:00	8/24/19 14:00	930,184	18	13.3	0.1
8/23/19 16:00	8/24/19 15:00	930,184	16	13.3	0.1
8/23/19 17:00	8/24/19 16:00	914,649	21	13.3	0.1
8/23/19 18:00	8/24/19 17:00	913,588	25	13.3	0.1
8/23/19 19:00	8/24/19 18:00	901,094	30	13.3	0.1
8/23/19 20:00	8/24/19 19:00	901,098	26	13.3	0.1
8/23/19 21:00	8/24/19 20:00	887,592	24	12.9	0.1
8/23/19 22:00	8/24/19 21:00	843,530	23	6.2	0.0
8/23/19 23:00	8/24/19 22:00	808,900	21	3.5	0.0
8/24/19 0:00	8/24/19 23:00	488,719	21	2.0	0.0
8/24/19 1:00	8/25/19 0:00	1,252	20	0.4	0.0

Subpart Ja Root Cause / Corrective Action Analysis			Incident Number: 419653			
The information contai	ned below satisfies the requirements	of the NSPS Subpart Ja 60.1	.08a(c)(6).			
Report:	Initial					
Refinery:	Valero (Meraux)					
Incident Type:	SRU (SO2)			Date of Event:	9/13/19	
Emissions Source(s):	#2 SRU Incinerator (EPN 1-93, EC	QT 0019)	Date A	nalysis Completed:	10/24/19	
	#3 SRU Incinerator (EPN 5-00, EC	QT 0079)				
(1.)					(60.108a(c)(6)(i)	
A description of the Dis	scharge:					
On September 13, 2019	a contractor operating an extended b	oom forklift on the roadway	running along the refinery's e	ast fenceline struck a	in overhead cable tray	
containing the east plar	nt electrical feed, causing a partial loss	of power in the refinery. M	ultiple refinery units were upse	et and the #2 Sulfur R	ecovery Unit (SRU)	
immediately tripped off	line. Valero quickly initiated its sulfur	shedding procedures and tra	nsferred all the acid gas feed	to the #3 SRU, which	had remained operating	
through the power loss.	During the upset some hydrocarbons	carried over into the amine	system and upset the #3 SRU.	The #3 SRU remaine	d operating, but with	
elevated SO2 emissions	. The combined SO2 emissions from the	he #3 SRU while it was upset	and the #2 SRU while it was in	n hot standby or start	ting up exceeded 500 lbs	
above allowed in a 24 h	our period. Flaring from this event dia	, I not exceed 500 lbs or 500.0	00 scf in a 24 hour period.	,	5 1	
			,			
(2.)				(60.108a(c)(6	6)(ii)) and (60.108a(c)(6)(ix)	
		#2 SRU	#3 SRU			
Date/Tir	me discharge was first identified	9/13/19 13:36	9/13/19 11:31			
[Date/Time discharge had ceased	9/14/19 23:33	9/13/19 20:46			
Du	ration of Discharge (Calculated)	33.9	9.2 hrs			
(3.) The steps taken to limi Valero followed its Oper	t the emissions during the discharge: rations Procedures to the maximum ex	tent possible to minimize the	e SO2 emissions of this dischar	rge	(60.108a(c)(6)(VIII))	
(4.)					(60.108a(c)(6)(xi)	
Necessity of RC/CAA: I Note: If the discharge w was followed.	Determine and state whether a RC/C/ vas a result of a planned startup or shu	AA is necessary: tdown, a RC/CAA analysis is	not required if the flare mana	gement plan		
Did the discharge resul	t from a planned startup or shutdow	n?		No	(Yes/No)	
Was the flare manager	nent plan followed?			Yes	(Yes/No/N/A)	
is the event exempt fro	om a RC/CCA based on the answers a	bove?		No	(Yes/No)	
- If yes, skip section	5-7.				<u>(()))</u>	
(5.)						
(5.)			1.1		(60.1089(C)(6)(IX)	
Root Cause Analysis: L	Describe in detail the Root Cause(s) of	the incident, to the extent	determinable:			
Did this discharge resu	It from root causes identified in a pre	vious analysis?		No	(Yes/No)	
Valero determined the i	root cause of this incident to be the for	klift collision with the cable i	tray. The cable tray crossed o	over the roadway with	n a 12 foot clearance and	
was not brightly painted	d and there was not a sign displaying t	he clearance. The forklift wo	as carrying a load of coiled hos	ses hung from the for	ks and the boom was	
elevated to keep the ho	ses from dragging on the ground. This	obstructed the view of the d	river and exceeded the 12 ft c	learance.		
Valero also determined Amine Unit and a surge failure, but the naphtha	that the hydrocarbon carryover that c in hydrocarbon flow from overflowing I feed to the NHT from the Hydrocrack	aused a large portion of the . the Naphtha Hydrotreater (er Unit was not secured in a	SO2 emissions from the #3 SRI NHT) Feed Surge Drum. The N timely manner.	U was caused by a stu IHT feed pumps were	uck level indication in the #1 lost from the power	

(6.) (60.108a(c)(6)(ix))
Corrective Action Analysis: Include a description of the recommended corrective action(s) or an explanation of why corrective action is not necessary.
Is corrective action required? Yes (Yes/No)
1) Remove the cable tray where it crosses the road and reroute the electrical feed through an underground duct bank.
2) Verify that all refinery roadway overhead clearances are briahtly painted and have sians indicating the clearance height.
3) Undate site procedures with requirements for the safe operation of extended boom facklifts, including the use of governors to limit the maximum speed these
b) opune proceeding with requirements for the safe operation of extended boom forkings, including the decorp governors to mine the maximum speed these unables can achieve
4) Evaluate forklift training for the proper transportation of equipment and materials
4) Evaluate forkijt training for the proper transportation of equipment and materials.
C) Further the process prints to the cost official conductive and explorition of the 12 P/V/temperiesian lines along the cost force
5) Evaluate the access points to the east refinery rodaway and protection of the 13.8 kV transmission lines along the east fence.
6) Evaluate the Kich Amine Flash Drum Level transmitter to determine if it is the correct device for that service and check the calibration.
7) Evaluate the NHT emergency shutdown procedures to ensure feed sources from other units are properly secured.
(7.) (60.108a(c)(6)(x))
Corrective Action Schedule: Include corrective actions already completed within the first 45 days following the discharge. For those not completed, provide a
schedule for implementation, including proposed commencement and completion dates.
1) Remove the cable tray where it crosses the road and reroute the electrical feed through an underground duct bank.
Commencement Date: 10/24/19
Estimated Completion Date: 12/17/19
2) Verify that all refinery roadway overhead clearances are brightly painted and have signs indicating the clearance height
2) veny and an regime product of the defended of the brightly particle and nove signs maled any the electronice neight.
Estimated Completion Date: 12/10/19
2) Underso site according with any improve to the sets approximation of extended beam failible, including the use of according to limit the maximum accord there unbidge
s) opacie site procedures with requirements for the safe operation of extended boom forkings, including the use of governors to infinit the maximum speed these ventices
can achieve.
Commencement Date: 10/24/19
Estimated Completion Date: 1/21/20
<i>4) Evaluate forklift training for the proper transportation of equipment and materials.</i>
Commencement Date: 10/24/19
Estimated Completion Date: 1/21/20
5) Evaluate the access points to the east refinery roadway and protection of the 13.8 kV transmission lines along the east fence.
Commencement Date: 10/24/19
Estimated Completion Date: 12/17/19
β Evaluate the Rich Amine Elash Drum Level transmitter to determine if it is the correct device for that service and check the calibration
Command must her her anime in a start even transmitter to determine if it is the context device for that service and check the cambration.
Commence for Date: 10/24/19
Estimated Completion Date. 12/17/19
7) Evaluate the NHT emergency shutdown procedures to ensure feed sources from other units are properly secured.
Commencement Date: 10/24/19
Estimated Completion Date: 1/14/20

(8.) #2 and #3 SRU

The measured or calculated cumulative quantity of gas discharged over the discharge duration.

Note: Measured sulfur concentrations are shown as flow-weighted averages if multiple measurement devices were used.

		(60.108a(c)(6)(iii))	(60.108a(c)(6)(vi))	(60.108a(c)(6)(vii))	(60.108a(c)(6)(vii))
			SO2 ppm (24-hr average, flow-	24-hr cumulative SO2	24-hr cumulative reduced
First hour of 24-hr Period	Last hour of 24-hr Period	24-hr cumulative volume	weighted) ¹	above allowable ²	sulfur above allowable
		SCF	ppmv	lbs	lbs as H2S
9/12/19 12:00	9/13/19 11:00	654,979	33	0.0	0.0
9/12/19 13:00	9/13/19 12:00	772,254	41	7.4	0.0
9/12/19 14:00	9/13/19 13:00	675,323	45	14.7	0.0
9/12/19 15:00	9/13/19 14:00	660,843	92	101.4	0.0
9/12/19 16:00	9/13/19 15:00	608,866	120	148.8	0.1
9/12/19 17:00	9/13/19 16:00	552,136	124	152.4	0.1
9/12/19 18:00	9/13/19 17:00	552,818	149	196.7	0.2
9/12/19 19:00	9/13/19 18:00	668,064	203	325.4	0.3
9/12/19 20:00	9/13/19 19:00	688,823	255	441.6	0.4
9/12/19 21:00	9/13/19 20:00	677,689	273	470.8	0.5
9/12/19 22:00	9/13/19 21:00	656,787	279	474.7	0.6
9/12/19 23:00	9/13/19 22:00	623,447	283	478.0	0.6
9/13/19 0:00	9/13/19 23:00	626,628	285	478.6	0.6
9/13/19 1:00	9/14/19 0:00	640,391	284	478.6	0.6
9/13/19 2:00	9/14/19 1:00	679,915	283	478.6	0.6
9/13/19 3:00	9/14/19 2:00	681,033	285	478.6	0.6
9/13/19 4:00	9/14/19 3:00	657,059	287	478.6	0.6
9/13/19 5:00	9/14/19 4:00	668,047	287	478.6	0.6
9/13/19 6:00	9/14/19 5:00	672,207	287	478.6	0.6
9/13/19 7:00	9/14/19 6:00	695,319	286	478.6	0.6
9/13/19 8:00	9/14/19 7:00	732,441	284	478.6	0.6
9/13/19 9:00	9/14/19 8:00	748,911	284	478.6	0.6
9/13/19 10:00	9/14/19 9:00	830,899	281	478.6	0.6
9/13/19 11:00	9/14/19 10:00	901,700	279	478.6	0.6
9/13/19 12:00	9/14/19 11:00	911,987	278	478.3	0.6
9/13/19 13:00	9/14/19 12:00	903,982	291	492.0	0.7
9/13/19 14:00	9/14/19 13:00	831,482	296	508.8	0.8
9/13/19 15:00	9/14/19 14:00	815,623	273	443.4	0.9
9/13/19 16:00	9/14/19 15:00	803,358	264	406.8	0.9
9/13/19 17:00	9/14/19 16:00	834,029	277	414.3	1.0
9/13/19 18:00	9/14/19 17:00	806,390	261	398.1	1.0
9/13/19 19:00	9/14/19 18:00	823,771	207	297.2	1.0
9/13/19 20:00	9/14/19 19:00	823,898	163	208.9	1.1
9/13/19 21:00	9/14/19 20:00	800,657	149	207.3	1.1
9/13/19 22:00	9/14/19 21:00	797,416	155	230.9	1.2
9/13/19 23:00	9/14/19 22:00	805,452	161	255.1	1.4
9/14/19 0:00	9/14/19 23:00	805,459	165	266.7	1.4
9/14/19 1:00	9/15/19 0:00	701,928	169	266.7	1.4
¹ SRU SO2 CEMS are spanned t	to 500 ppm. For emissions calc	ulations, Valero assumes 2 times	s the span, 1000 ppm, for CEM	S readings >= 500 ppm.	